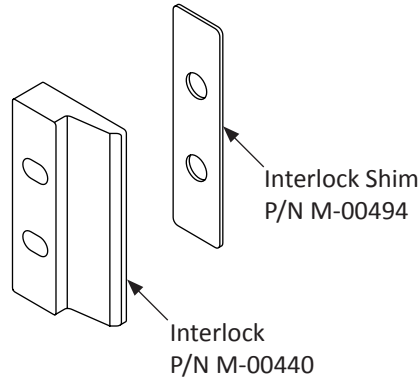




**Interlock Retrofit Kit
Instruction Sheet**
P/N C-00335 Rev 3-15-18

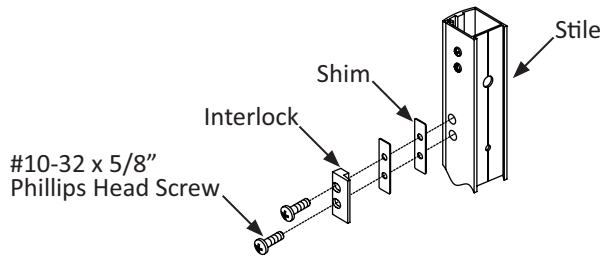
Nabco Entrances Inc. S82 W18717 Gemini Drive Muskego, Wisconsin 53150
Phone: (877) 622-2694 Fax: (888) 679-3319 www.nabcoentrances.com
NABCO hours of Operation: Monday to Friday 8:00 a.m.- 4:30 p.m. (Central Time)

SERVICE PARTS: KIT P/N A-01169



DN 1911

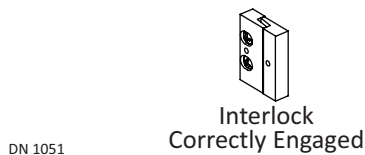
1. Obtain (1) Interlock and (1) Shim from the Kit.
2. Go to the Sidelite. Remove (1) Interlock from the Strike Stile. Save the (2) #10-32 x 5/8 inch Phillips Head Screws and shims.
3. Place at least (1) shim directly underneath the Interlock. Line up the screw holes.
4. Secure the Interlock assembly to the Strike Stile with (2) #10-32 x 5/8 inch Phillips Head Screws.
 - a. Loosely tighten the Phillips Head Screws just enough to keep the Interlock assembly from falling out of place.



DN 0745

Figure 1 Place (1+) Shim under Interlock

5. Go to the Slide Door. Locate (1) Interlock on the Pivot Stile. Loosen the (2) #10-32 x 5/8 inch Phillips Head Screws.
6. Manually close the Slide Door. The loosened Interlocks will automatically adjust to proper position.
7. Lock both Interlocks in place by tightening the #10-32 x 5/8 inch Phillips Head Screws.



DN 1051

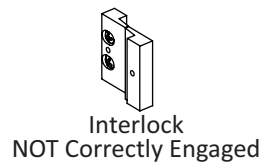


Figure 2 Close Door to Adjust Interlocks

8. Make adjustments if the Interlocks do not properly engage. Ensure there is no contact between the Interlock and Rail.
 - a. Any contact between the Interlock and Rail, will cause the Slide Door to bind.