



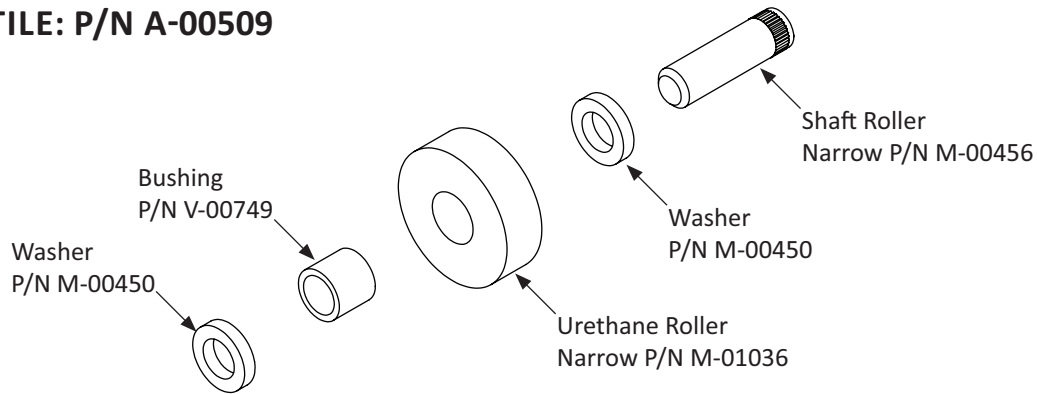
GT1175 Bottom Guide, Roller Repair Kit

Instruction Sheet

P/N C-00186 Rev 3-7-19

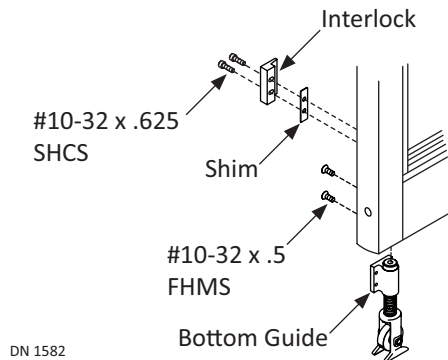
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SERVICE PARTS: U-19 ELECTRIC LOCK RETROFIT KIT MEDIUM STILE: P/N A-00509



DN 1912

CHAPTER 1: REMOVE EXISTING BOTTOM GUIDE



DN 1582

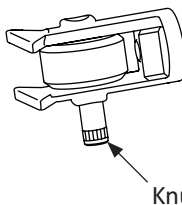
Figure 1 Remove Bottom Guide

1. Turn power OFF.
2. Go to the bottom Stile of door. Remove the Interlock and Bottom Guide.
 - a. Save all hardware for reinstallation.



NOTE: Do not punch Knurl end of Pin through the entire fork.

DN 1586



Knurled end of Pin

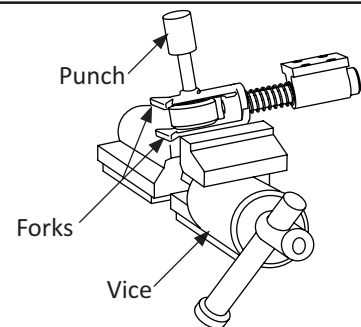
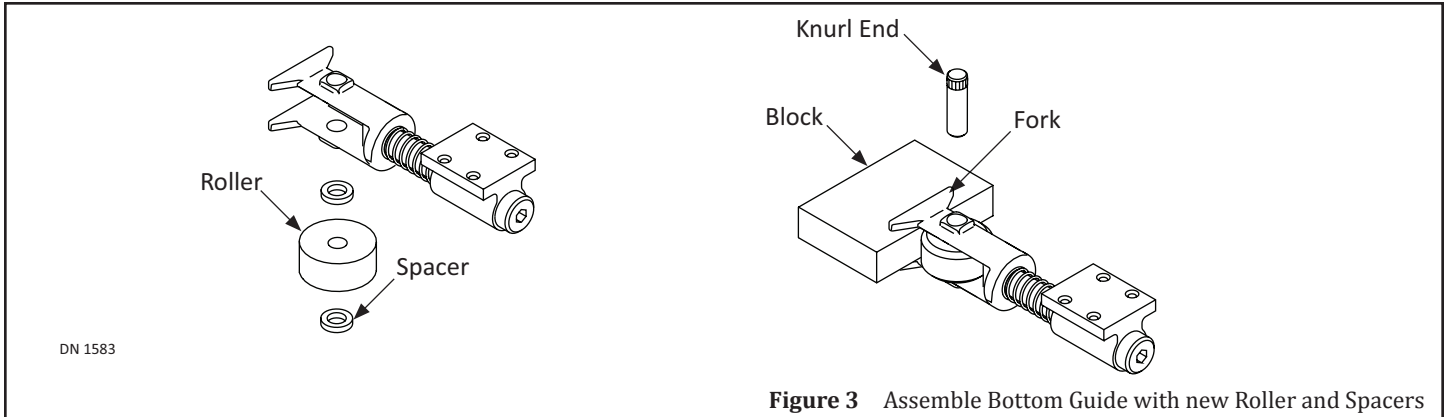


Figure 2 Locate Knurl end of Pin

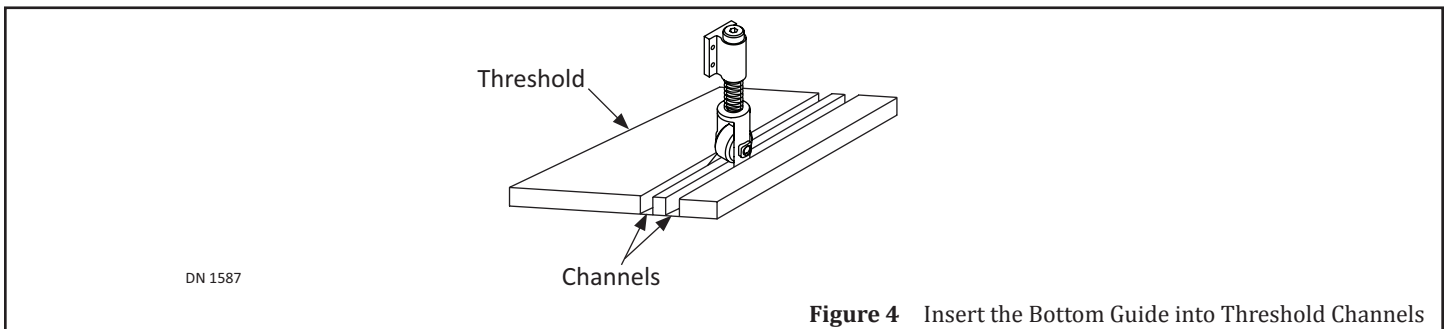
3. With the Chamfered end of Pin facing up, place the Bottom Guide assembly into a Vice or some other support.
 - a. Doing so will insure the knurled end of Pin, is not driven through the entire fork.
4. Knock out the Pin using a hammer and punch.
5. Remove the old Roller.

CHAPTER 2: INSTALL NEW ROLLER INTO BOTTOM GUIDE

1. NABCO recommends to insert a Block between the Forks.
2. Place (1) new Spacer under the new Roller, and (1) new Spacer on top of the new Roller.
3. Insert the Roller assembly between the Forks located on the Bottom Guide.
4. With the Knurl end of Pin facing up, secure the Roller assembly with new Pin using a hammer and punch.
 - a. Do not punch the Knurl end of Pin through the entire Fork.



5. Insert the Bottom Guide into a piece of Threshold.
6. Slide the Forks back/forth through the Channels to ensure the Forks are not pinched.
 - a. If the Forks are pinched, spread the Forks apart until the Bottom Guide can freely slide.



7. Secure the Bottom Guide to the Bottom Stile with (2) #10-32x .5" FHMS.
8. Secure the Interlock to the Bottom Stile with (2) 10-32 x .625" SHCS.
9. Turn Power ON.