



GT2400 Full Open, No Track, Manual Slide Door
Installation Manual
P/N C-00356 Rev 2-22-19

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Associated Manuals Part Numbers: Manual Slide Door Owner's Manual (P/N C-00189) for Decal Installation

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CHAPTER 1: WARNING LABELS

Warning labels are universal and used to alert an individual of potential harm to one's self or to others. The following warning labels are listed in a hierarchy order that defines the most potential danger first, and the least potential danger last. Please refer to this page in the event that a warning label is displayed within this manual and further definition needs to be explained.

DANGER

Indicates potentially dangerous situations. Danger is used when there is a hazardous situation where there is a *high* probability of severe injury or death. It should not be considered for property damage unless personal injury risk is present.

WARNING

Indicates a hazardous situation which has *some* probability of severe injury. It should not be considered for property damage unless personal injury risk is present.

CAUTION

Indicates a hazardous situation which *may result in a minor injury*. Caution should not be used when there is a possibility of serious injury. Caution should not be considered for property damage accidents unless a personal injury risk is present.

Attention: A situation where material could be damaged or the function impaired.

Notice: Indicates a statement of company policy as the message relates to the personal safety or protection of property. Notice should not be used when there is a hazardous situation or personal risk.

Note: Indicates important information that provides further instruction.

CHAPTER 2: GENERAL SAFETY RECOMMENDATIONS

WARNING

Do not install, operate or service this product unless you have read and understand the General Safety Recommendations and Warning Labels contained in this manual. Failure to do so may result in bodily injury or property damage.

WARNING

Read, study and understand the installation and operating instructions contained in or referenced in this manual before operating. If you do not understand the instruction, ask a qualified technician. Failure to do so may result in bodily injury or property damage and will nullify all warranties.

CAUTION

If the door appears broken or does not seem to work correctly, it should be immediately removed from service until repairs can be carried out or a qualified service technician is contacted for corrective action.

Notice: This manual, the owner's manual and all other associated manuals must be given to and retained by the purchasing facility or end user.

CHAPTER 3: SCOPE

SECTION 3.1: To the Installer

The purpose of this manual is to familiarize the installer and purchaser with the proper installation and operation of this system. It is essential that this equipment be properly installed and operational before the door is used by the public. It is the installer's responsibility to inspect the operation of the entrance system to be sure it complies with any applicable standards. In the United States all installed glass must meet ANSI Standard Z97.1.

Instruct the building owners and operator on the essentials of the operation of the door and this device. The owner should follow these instructions to determine whether the door is operating properly and should immediately call for service if there is any malfunction. All installation changes and adjustments must be made by qualified, NABCO trained technicians.

SECTION 3.2: Objective

The GT2400 is designed to be installed within a rough opening of a building. The door is a manual open/close function with a full breakout feature. This manual offers step by step instructions.

CAUTION

A pedestrian Door that does not have its glass sections installed at the Factory shall specify that the glazing material employed is to comply with the requirement in UL 325 par.30.5.1:

“The glazing material in both fixed and sliding panels of all sliding doors and in all unframed swinging doors shall comply with the requirements in the Performance Specifications and Methods of Test for Safety Glazing Material Used in Buildings, ANSI Z97.1. Glazing material for other pedestrian doors shall also comply with ANSI Z97.1, except that single strength or heavier glass may be used for those portions of doors involving a glazed area of less than 1ft² (0.9 m²) and having no dimension greater than 18 in (457 mm)”.

CHAPTER 4: GETTING STARTED

SECTION 4.1: Type of Unit

- ▶ Extrusions:
 - 4-1/2 x 1-3/4 inch Jamb Tubes (Standard)
 - 4-1/2 x 3/4 inch Jamb Tubes (Optional for door openings that need to be 3 inches wider)
 - Narrow Stiles
- ▶ Mechanical Configuration: Slide Door that manually slides to the right or left with (1) FO Sidelite Panel
- ▶ Utility Breakout: Both the Slide Door and FO Sidelite Panel breakout for an increased door opening.
- ▶ Door Opening:
 - 44 inch Door Opening with 96 inch Frame Width
 - 28 - 50 inch Door Opening with 64-108 inch Frame Width

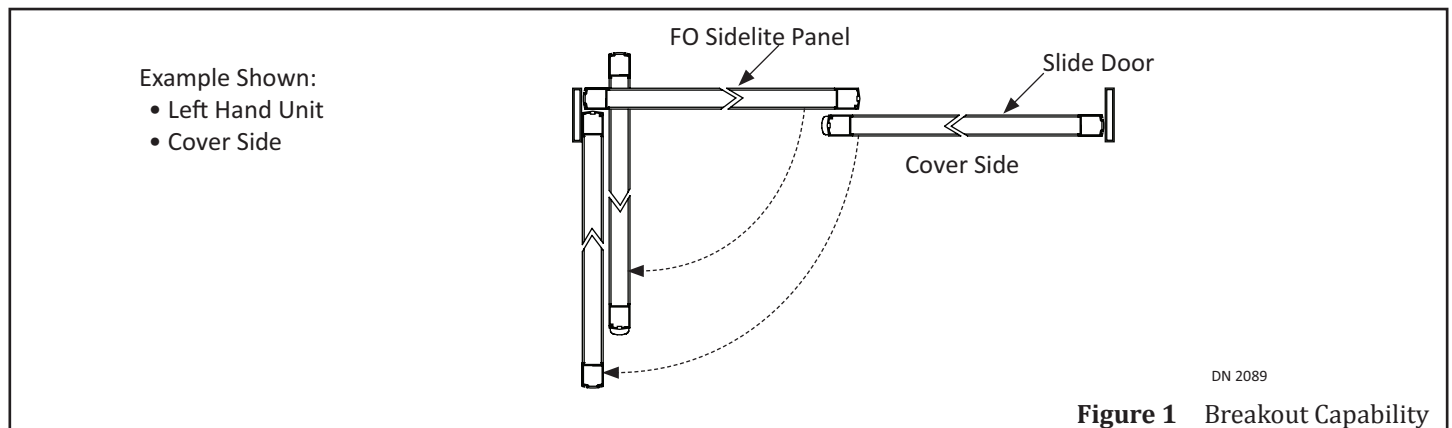
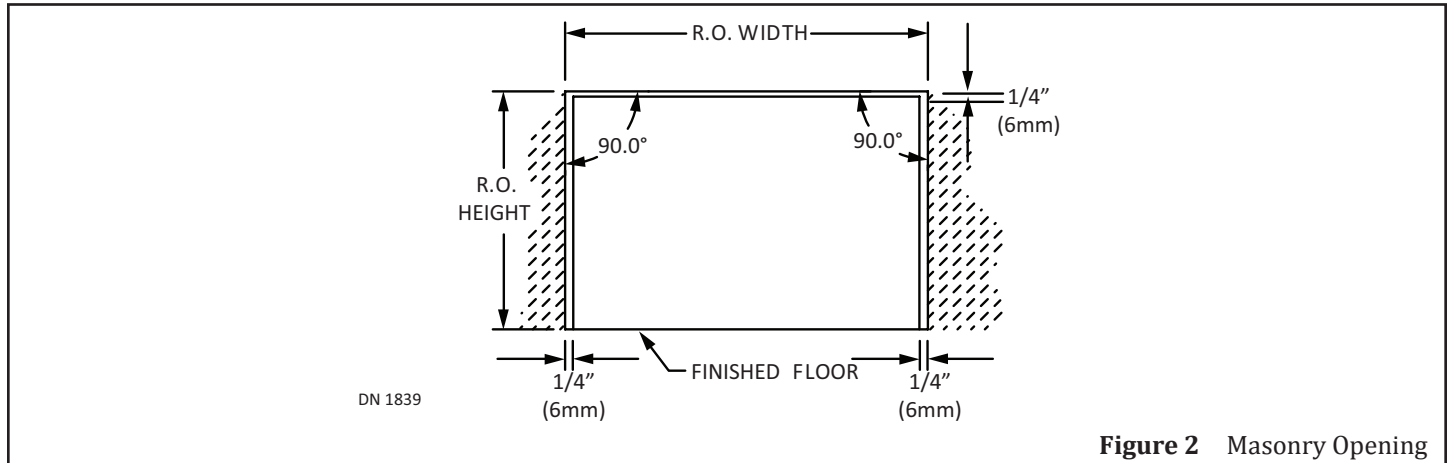


Figure 1 Breakout Capability

SECTION 4.2: Air Leakage

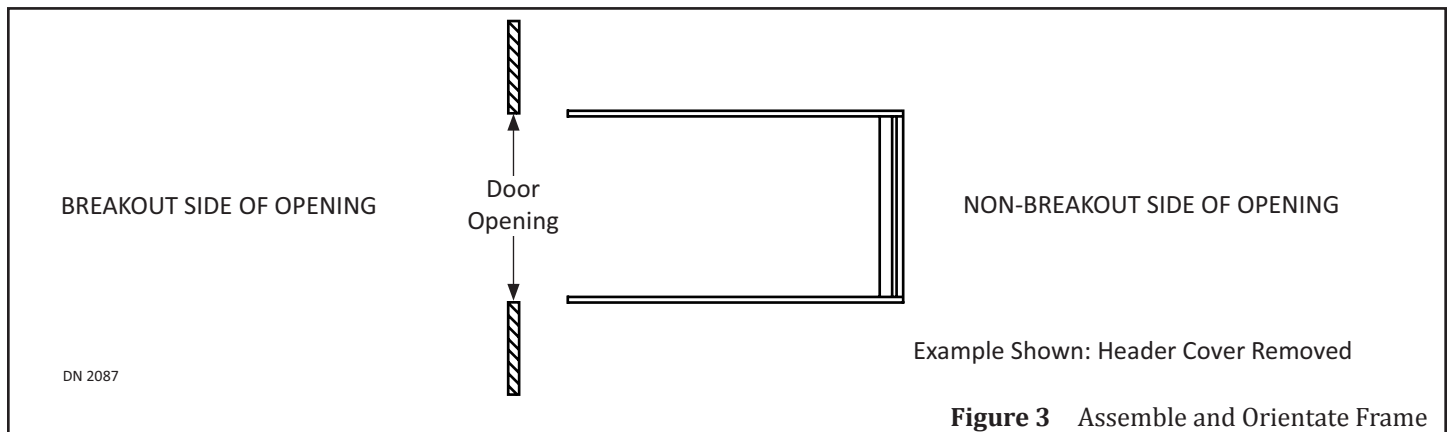
Air Leakage Ratings (CFM/ft ²)				
Pressure Differential	No Artificial Bottom Seal		With Artificial Bottom Seal	
in H ₂ O	Ambient	400° F	Ambient	400° F
0.5	.639	1.165	.471	.594
0.1	1.552	1.090	.768	.976
0.2	2.370	1.358	1.998	1.471
0.3	3.205	1.643	2.647	1.643

CHAPTER 5: ASSEMBLE THE DOOR FRAME

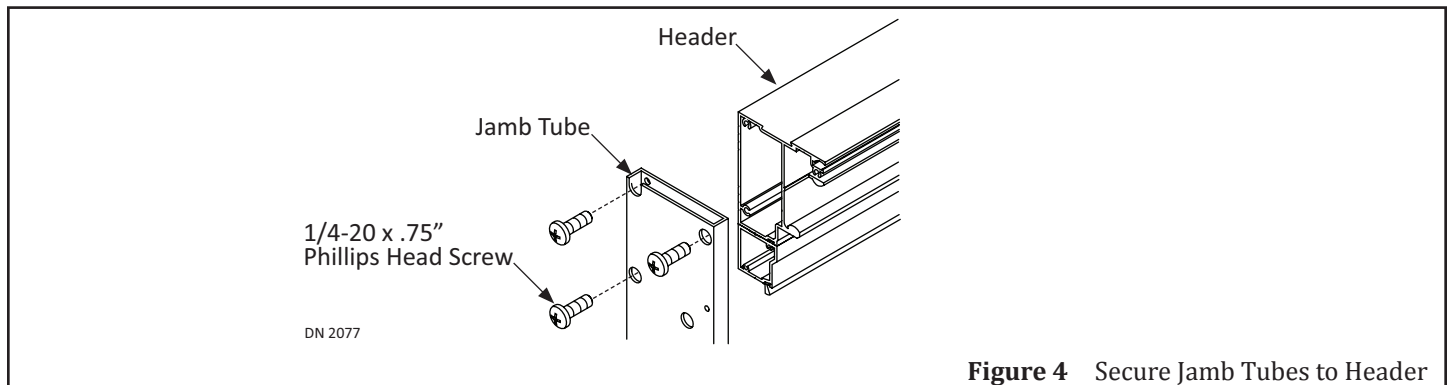


1. Ensure the Rough Opening is correct size.
 - ▶ The width of the Rough Opening should equal: **PACKAGE WIDTH + 1/2 INCH** (1/4 INCH ON EACH SIDE OF DOOR FRAME)
 - ▶ The height of the Rough Opening should equal: **PACKAGE HEIGHT + 1/4 INCH**

Note: Make allowances for tile or other existing materials that may change the floor height.



2. Place the Header on a flat surface with the removable cover facing up. Protect Header from scratches.
3. Remove Cover from Header. Set aside.



4. Secure both Jamb Tubes to Header with (6) 1/4-20 x .75 inch Phillips Head Screws.

CHAPTER 6: INSTALL THE DOOR FRAME

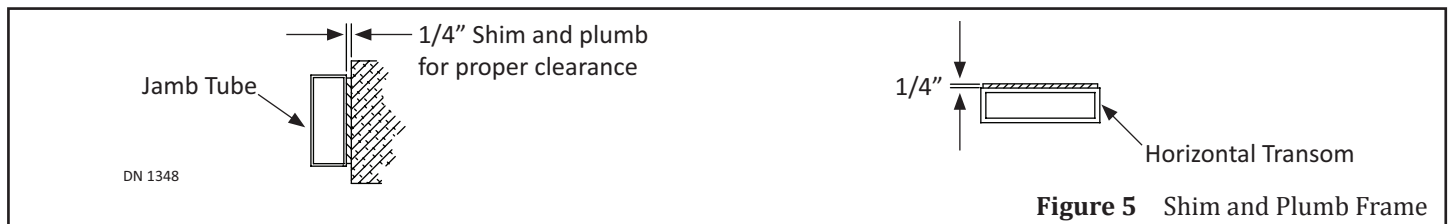
SECTION 6.1: Secure Door Frame to Building

- ▶ Anchors are not provided by NABCO.
- ▶ Anchors must be appropriate for the type of structure being fastened to.
- ▶ Screw in anchors to secure the Frame (per manufacturer's specifications).

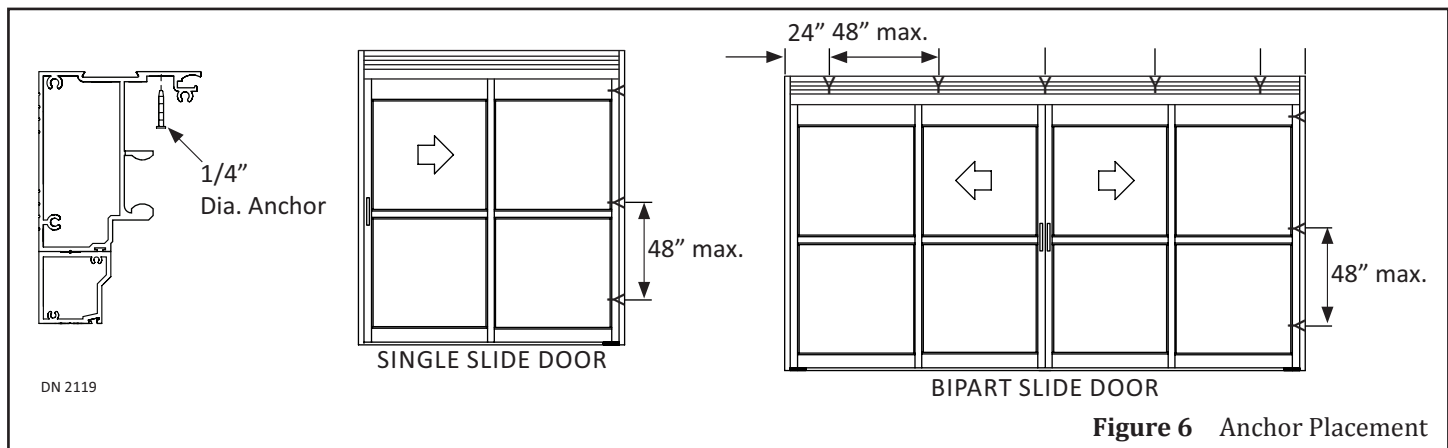
Note: It is recommended to countersink holes as required to flush the surface.

Note: Do not overtighten anchors to prevent deforming Jamb Tubes.

1. Insert Door Frame into Rough Opening.
2. Shim door Frame so Jamb Tubes and Header are plumb and level.



3. Use 1/4 inch diameter anchors to secure Jamb Tubes. (3) anchors per Jamb Tube (min.) with a maximum of 48 inches between anchors.

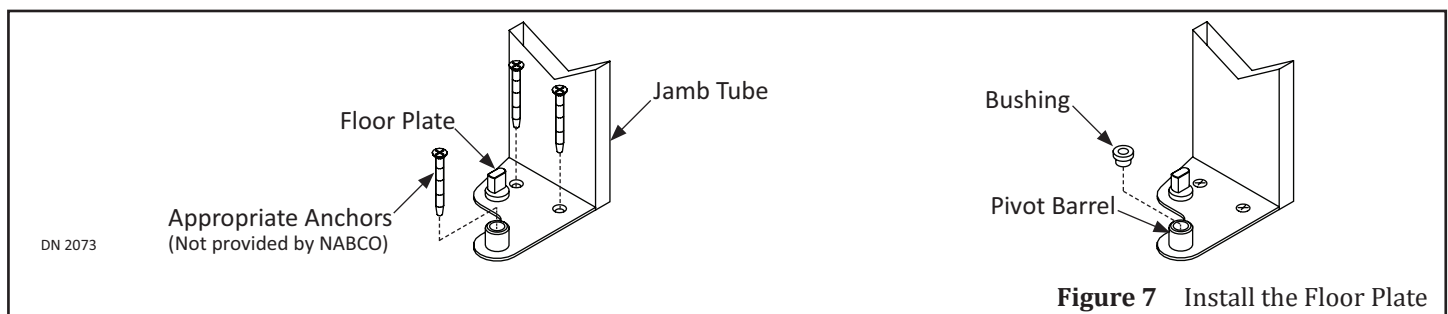


6.1.1 Bi-Part Units

1. Use 1/4 inch diameter anchors to secure Header. Place anchors 24 inches from ends of Header with a maximum of 48 inches between anchors.

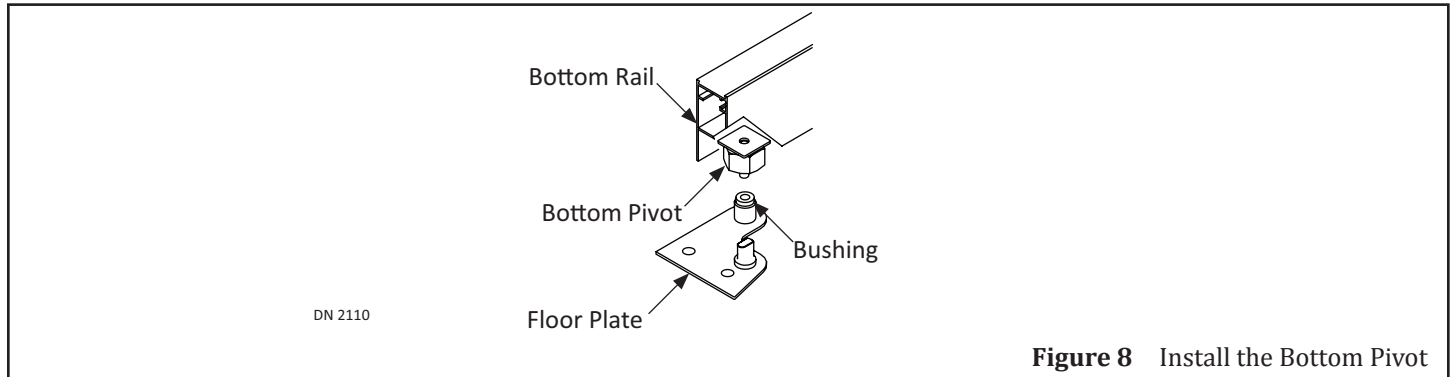
CHAPTER 7: INSTALL THE PIVOT FLOOR PLATE

1. Center and then butt the Floor Plate against the Pivot Jamb Tube.
2. Secure the Floor Plate to the floor with (3) 1/4 inch diameter anchors (not supplied by NABCO).
3. Insert (1) Bushing into the Pivot Barrel.

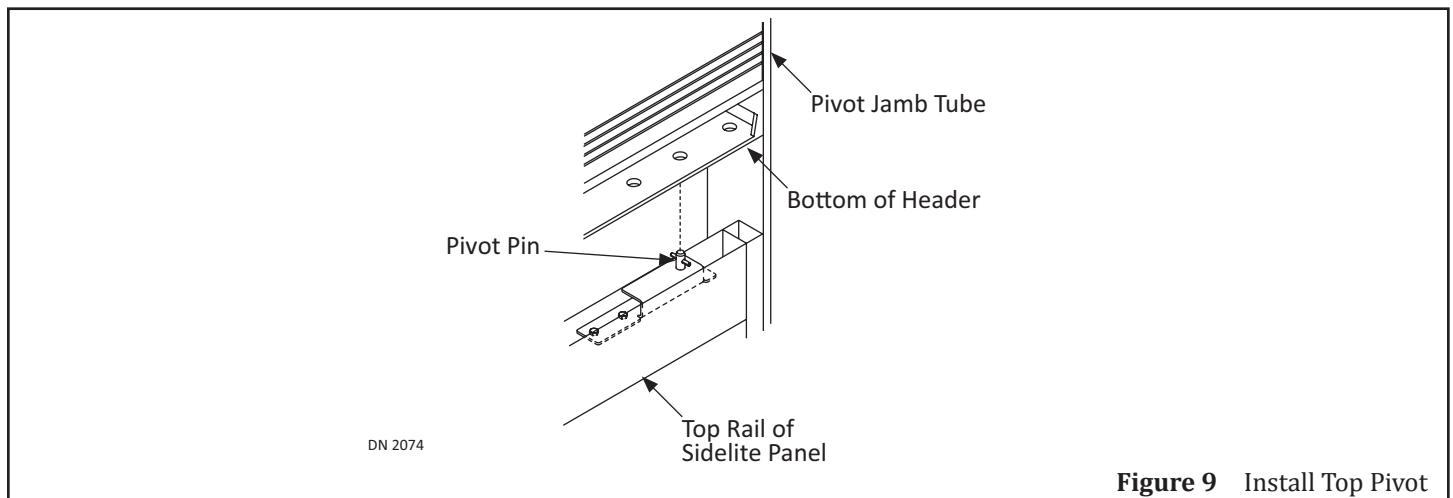


CHAPTER 8: INSTALL THE FULL OPEN SIDELITE PANEL

1. Locate the Bottom Pivot inside the Bottom Rail.
2. Insert the Bottom Pivot into the Bushing located on the Floor Plate.
 - a. Ensure the Bottom Pivot is fully seated.
3. Hold the FO Sidelite Panel in place until the Top Pivot has been installed.



4. Locate the Top Pivot inside the Top Door Rail.
5. Align the Retracting Pivot Pin with the hole located at the bottom of Header.
6. Push the Retracting Pivot Pin down and let it go so the Pin can snap into the Pivot Hole.
 - a. Ensure the Retracting Pivot Pin is fully engaged inside the hole.

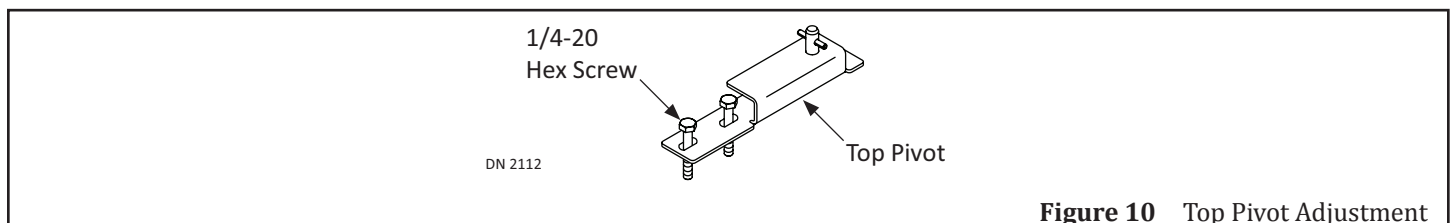


SECTION 8.1: Adjust the Top Pivot

Adjustment is only necessary in the event gaps between the FO Sidelite Panel and Pivot Jamb Tube are not parallel.

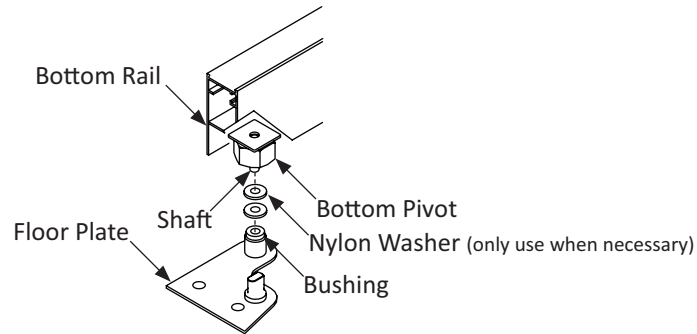
Note: It may be necessary to Cross Block the FO Sidelite Panel (more or less) to make both gaps parallel. Please refer to "CHAPTER 12: install the door handle".

1. Go to the Top Pivot located inside the Top Rail. Loosen (2) 1/4-20 Hex Cap Screws with a 3/8 inch Socket Wrench.
2. Slide the Top Pivot within the Top Rail until the Vertical Gap between the FO Sidelite Panel and the Jamb Tube are parallel.
3. Retighten the (2) 1/4-20 Hex Cap Screws.



SECTION 8.2: Adjust the Bottom Pivot

Adjustment is only necessary if the parallel gap between the Top Rail and bottom of Header is not an 1/8 inch.



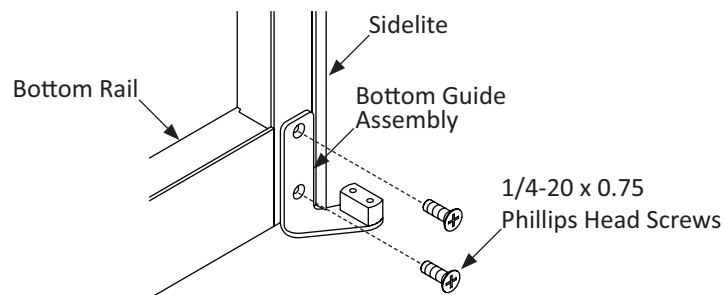
DN 2101

Figure 11 Adjust Sidelite Panel Height

1. Remove the FO Sidelite Panel.
2. Go to the Shaft extending from the Bottom Pivot. Slide (1-2) Washers onto the Shaft.
 - a. Use some Grease to keep washers on the Shaft.
3. Replace the FO Sidelite Panel.

SECTION 8.3: Install the Bottom Guide

1. Go to the Strike Stile on the FO Sidelite Panel. Locate (2) rivnut holes at the bottom.
2. Secure the Bottom Guide to the FO Sidelite Panel with (2) 1/4-20 x 3/4 inch Phillips Head screws.

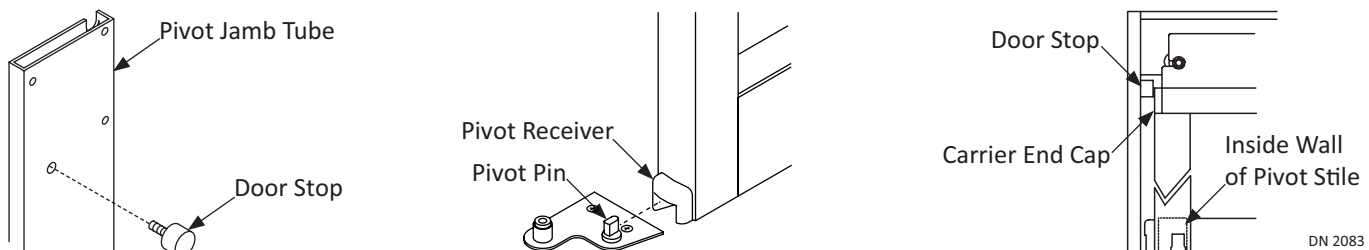


DN 2079

Figure 12 Slide Bottom Guide Assembly into Bottom Rail

SECTION 8.4: Install the Door Stop

1. Go to the Pivot Jamb Tube at the top. Locate (1) predrilled hole.
2. Screw in the Door Stop without using the Washers provided by NABCO.
 - a. Washers are used for adjustments only.
3. Open Slide Door until the Pivot Pin contacts the Inside Wall of the Pivot Stile.
 - a. The Carrier End Cap must contact the Door Stop at same time the Pivot Pin contacts the Inside Wall of the Pivot Stile.

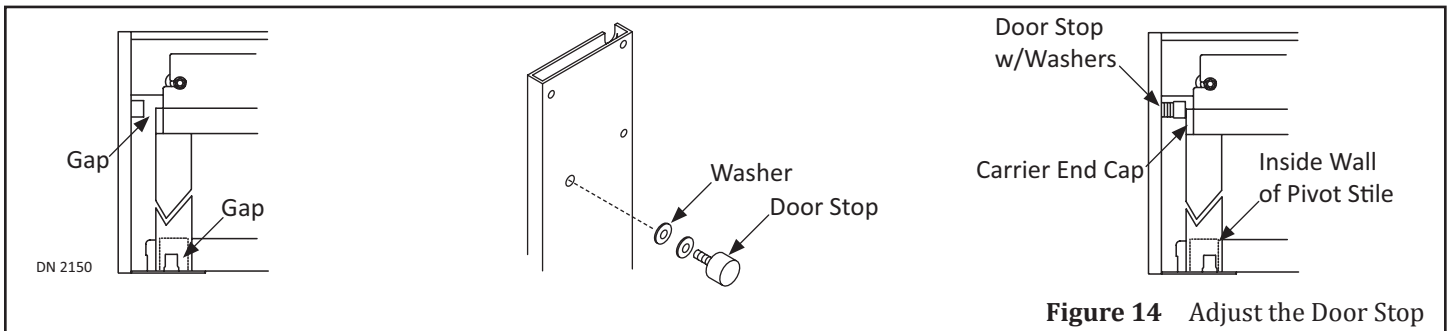


DN 2083

Figure 13 Install the Door Stop

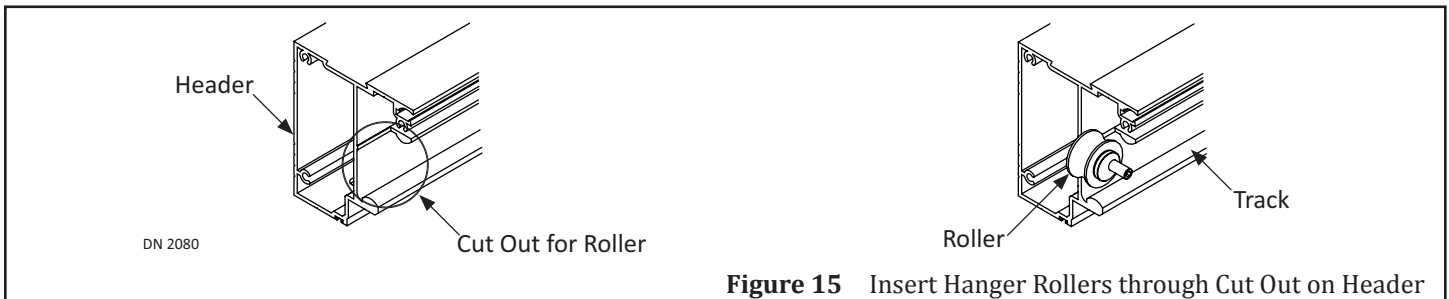
8.4.1 Adjust the Door Stop

1. In the event the Pivot Pin does not contact the Inside Wall of the Pivot Stile.
 1. Add washers between the Door Stop and Jamb Tube.

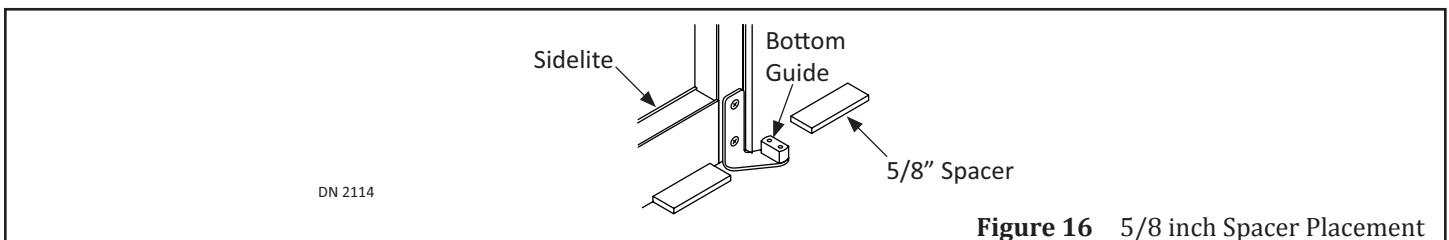


CHAPTER 9: INSTALL THE SLIDE DOOR

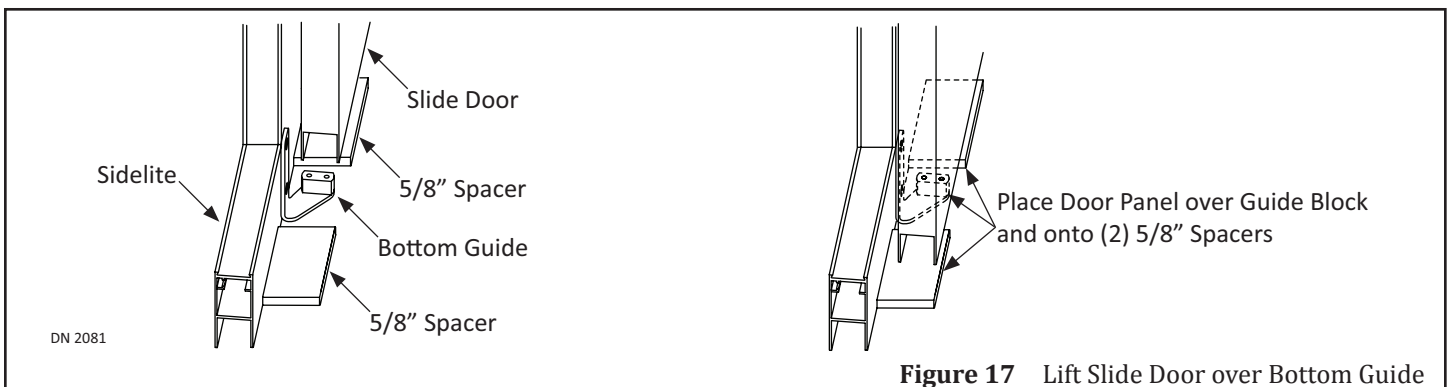
1. Go to the Pivot Side of Header. Locate the Cut Out at the very end.
2. Insert (2) Hanger Rollers through the Cut Out. Slide (1) Roller through the Track towards the Strike Jamb Tube.



3. Obtain (2) spacers (not provided by NABCO) that are 5/8 inches high onto which the Slide Door can rest.
4. Place (1) Spacer on each side of the Bottom Guide that is located at the bottom of the FO Sidelite Panel (Breakout side).

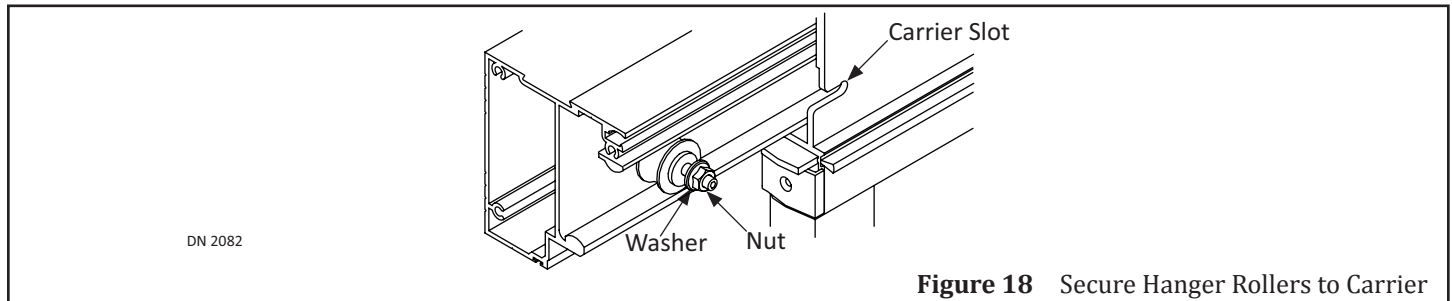


5. Lift the Slide Door and place the Bottom Rail over the Bottom Guide and onto (2) 5/8" Spacers.



6. Go to the Carrier located at the top of Slide Door. There is a predrilled slot at each end of Carrier.

7. Slide (1) Hanger Roller all the way into the slot and snug up the nut.
 - a. Ensure the Washer is on the outside face of Carrier
 - b. Do not fully tighten nuts until proper roller adjustments have been made.
8. Repeat Step 8 for other side of Carrier.

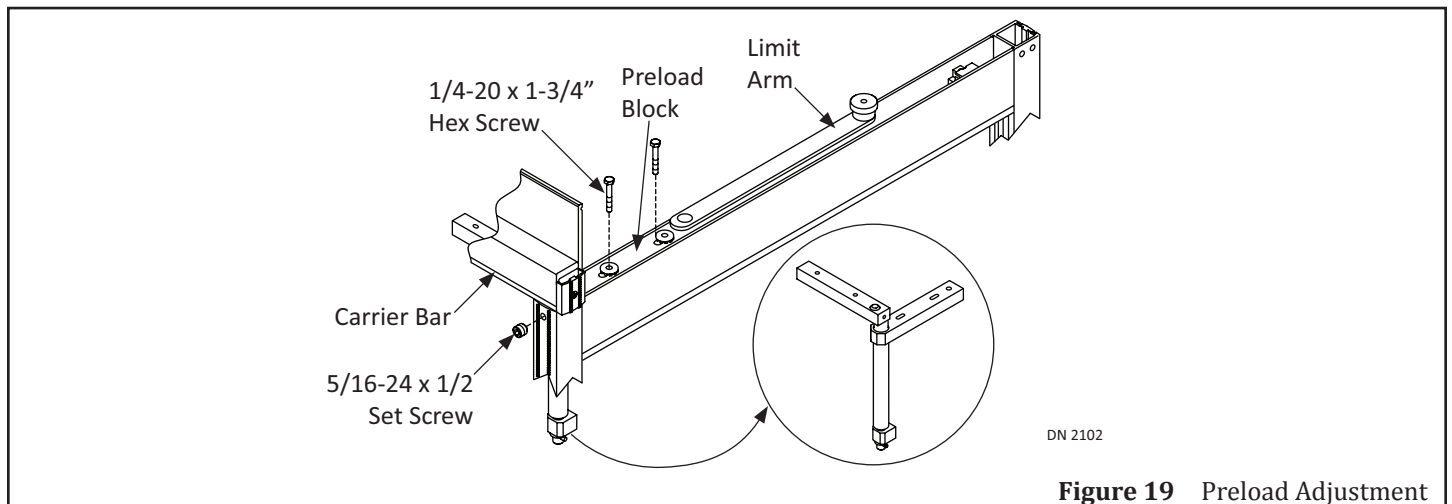
**Figure 18** Secure Hanger Rollers to Carrier

SECTION 9.1: Adjust Preload

Attention: If door panel is broken out, the door panel must be fully open. Damage to guides and pivots will result if the door panel is not 100% open.

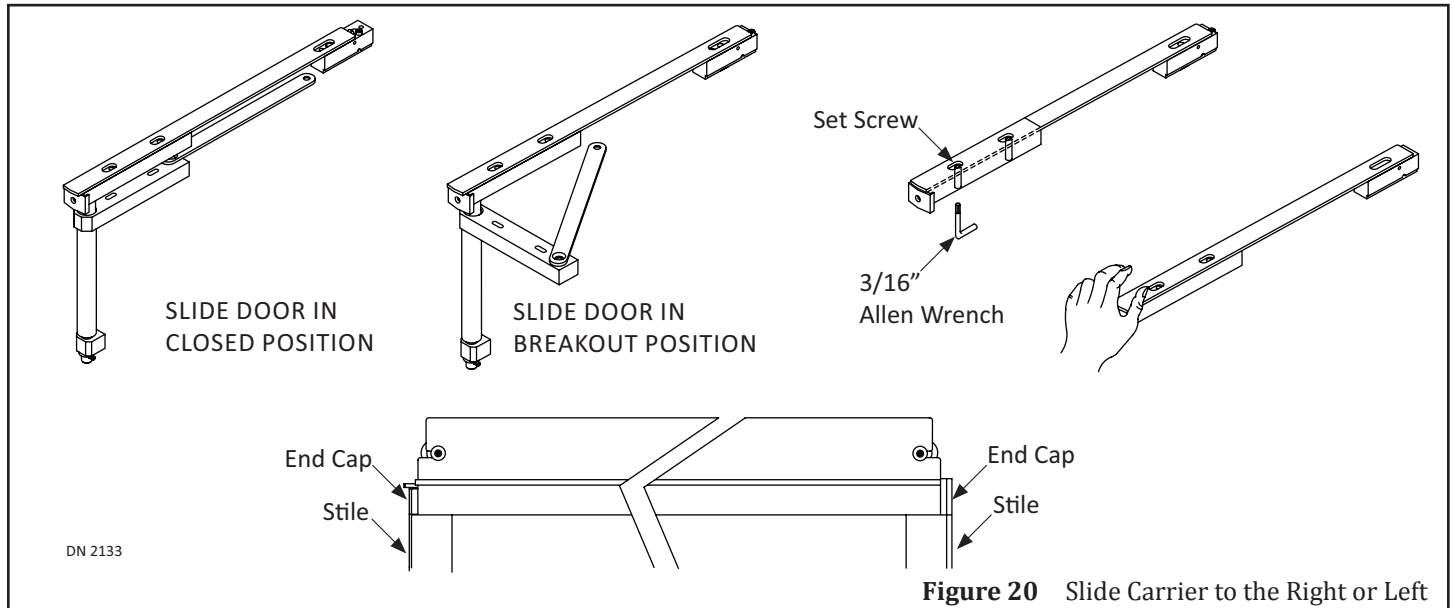
Attention: Glass must be installed before adjusting Preload.

1. Breakout the Slide Door. Go inside the Top Rail.
2. Loosen (2) 1/4-20 x 1-3/4 inch Hex Screws used to secure the Preload Block to the Top Rail.
3. Go to the top of Pivot Stile. Locate (1) 5/16-24 x 1/2 inch Set Screw.
4. Adjust the Set Screw until there is a 1/16 inch gap between the top of Door and bottom of Carrier (at the Strike End of door).
5. Retighten the Hex Screws

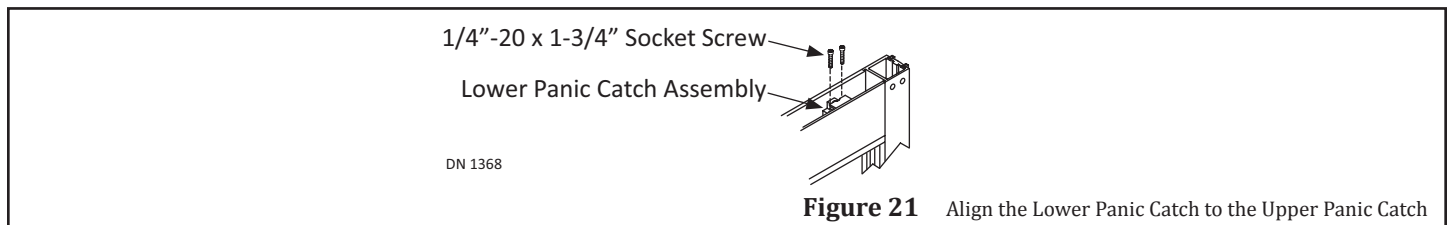
**Figure 19** Preload Adjustment

SECTION 9.2: Adjust Horizontal Position of Carrier

1. Break Out Slide Door.
2. With a 3/16" Allen Wrench, loosen (2) Set Screws located underneath the Carrier.
3. Slide the Carrier to the Right or Left until both end caps are aligned to both Stiles.
4. Tighten Set Screws.

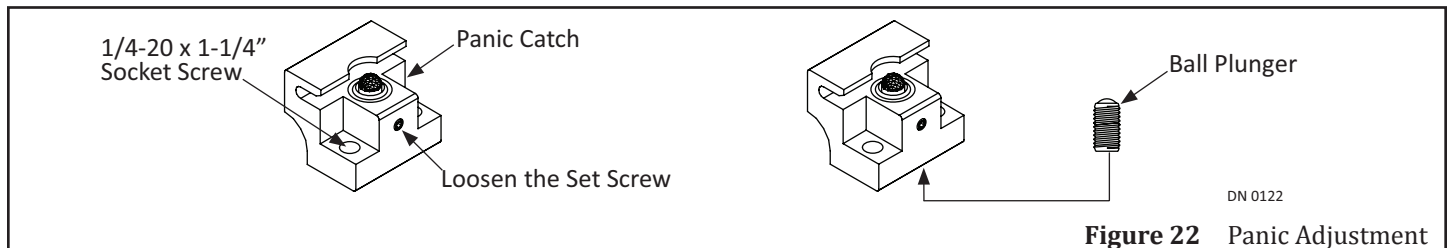
**Figure 20** Slide Carrier to the Right or Left

5. Verify that the Lower Panic Catch inside the Door Web is still aligned to the Upper Panic Catch inside the Carrier. If an adjustment is necessary:
 1. Go to the Lower Panic Catch. Loosen (2) 1/4-20 X 1-1/4 inch Socket Screws used to to secure the Lower Panic Catch to the Door Web.
 2. Slide the Lower Panic Catch to the right or to the left until it is aligned to the Upper Panic Catch. Tighten Socket Screws.

**Figure 21** Align the Lower Panic Catch to the Upper Panic Catch

SECTION 9.3: Adjust Pressure of the Panic Catch

1. Breakout the Slide Door. Locate the Panic Catch inside the Top Rail.
2. Loosen (2) 1/4-20 x 1-1/4 inch Socket Screws. Remove the Panic Catch.
3. Loosen the Set Screw that is located in front of the Panic Catch.

**Figure 22** Panic Adjustment

4. Go underneath the Panic Catch. Raise or lower the Ball Plunger to adjust the engagement.
 - a. The Ball Plunger must be adjusted for proper breakout resistance to meet ANSI A156.10 code and/or local code.
5. Tighten the Set Screw.
6. Replace the Panic Catch.

SECTION 9.4: Adjust Hanger Rollers

Adjust the Slide Door so the:

- ▶ Strike Stile and Jamb Tube are parallel
 - ▶ Bottom of Slide Door is as close to the floor as possible
1. Insert (1) 5/32 inch Allen wrench into the Roller Hub. Loosen the Nut with 9/16 inch Box Wrench.
 2. Adjust the Roller by rotating the Allen Wrench.
 3. Hold the Allen Wrench stationary. Tighten each Nut with 9/16 inch Box Wrench.

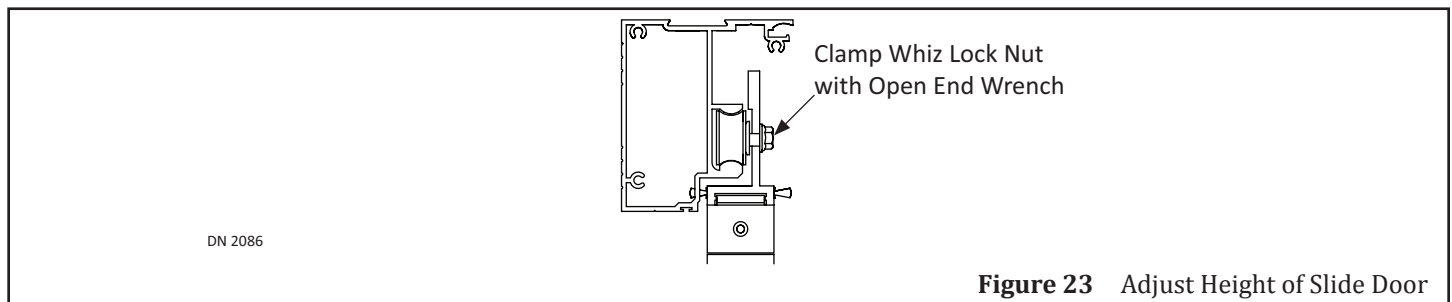


Figure 23 Adjust Height of Slide Door

SECTION 9.5: Adjust the Latch Assembly

1. FULLY Open Slide Door and then breakout both Panels.

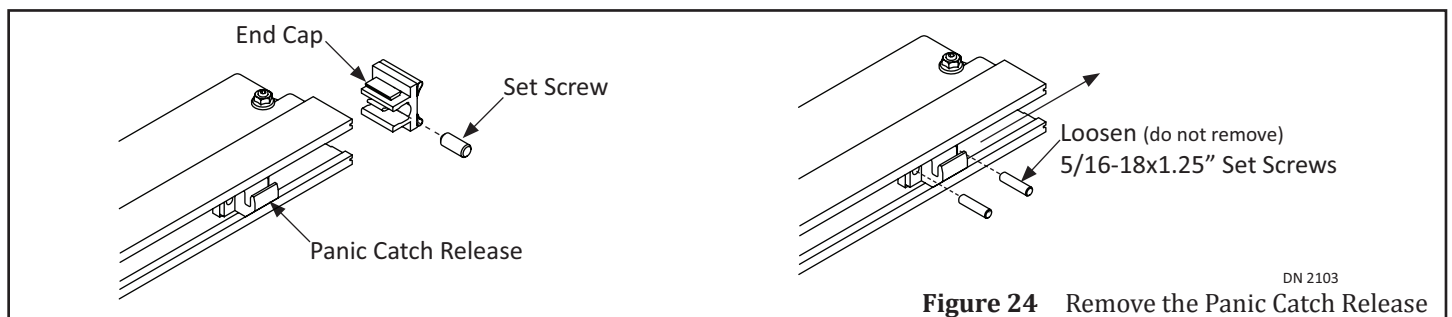


Figure 24 Remove the Panic Catch Release

2. Loosen the Latch Assembly through the Carrier until it extends the Slide Bar 1/4 inch from the Carrier End Cap.
 - a. The 1/4 inch measurement must be accurate. 3/16 inch is too little, and 5/16 inch is too much.
3. Hold the Latch Assembly in place. Secure the Latch Assembly to the Carrier with (2) 5/16-18 x 1.25 inch Set Screws.

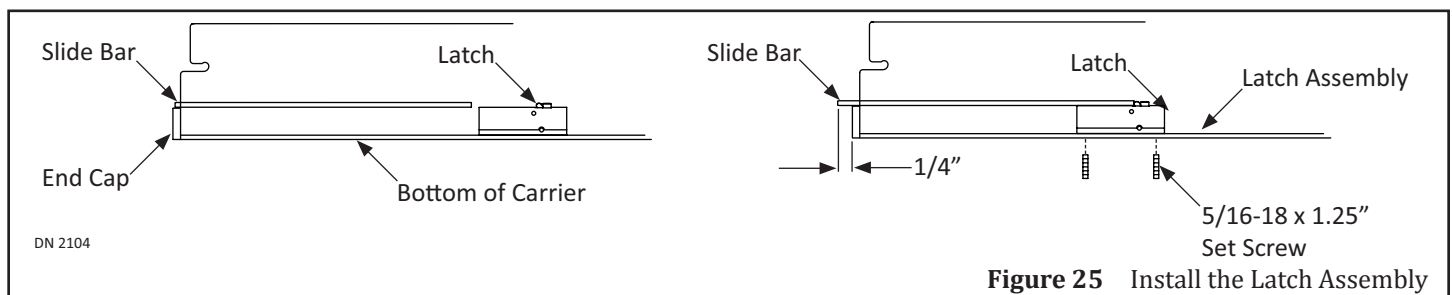
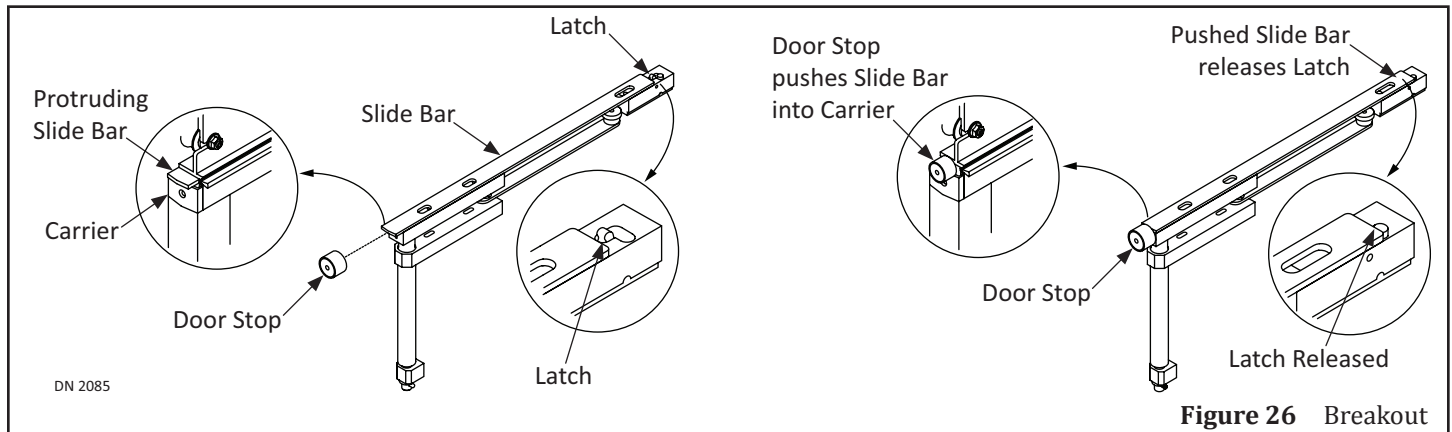


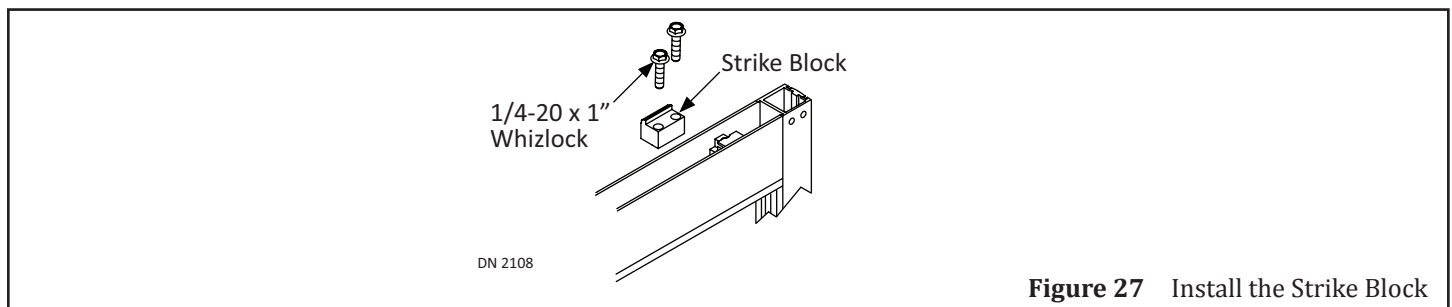
Figure 25 Install the Latch Assembly

SECTION 9.6: Test Breakout

1. Open the Slide Door until the Door Stop fully pushes the Slide Bar into the Carrier; releasing the Latch.
2. Breakout the Slide Door.



SECTION 9.7: Install the Strike Block



1. Go inside the Top Rail of Slide Door. Locate (2) rivnuts.
2. Secure the Strike Block to the Top Rail with (2) 1/4-20 x 1 inch Hex Head screws.

CHAPTER 10: GLAZING

CAUTION

Use caution when moving and installing the glass panels. These panels are constructed with tempered glass. Any sharp objects that come in contact with the glass may cause the glass to craze. NABCO Entrances, Inc. is not responsible for broken glass.

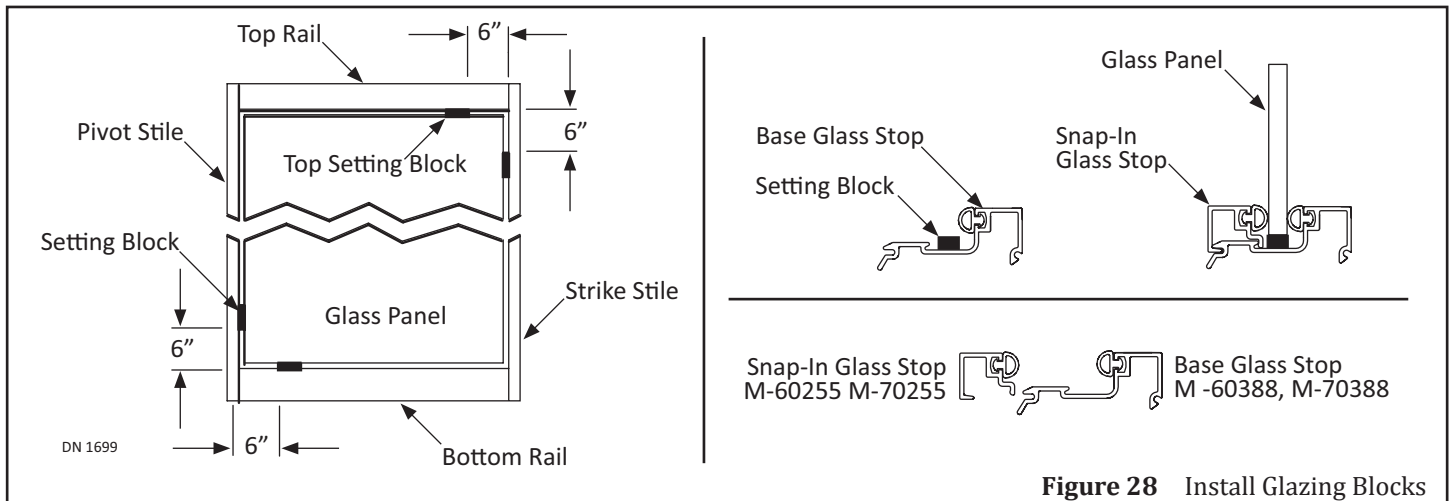
Attention: Per Chapter 24 of the International Building Code (IBC), all glass must comply with ANSI Standard Z97.1 (Glass and Settings Blocks are not provided by NABCO).

SECTION 10.1: Door Panel

Note: Cross-Blocking helps direct glass weight away from the strike edge of the door, to prevent sagging and possibly dragging on the floor or threshold.

Note: Only place Setting Blocks in the designated marked spots.

1. Ensure the Glass Stop (Preinstalled at the NABCO Factory) is free of debris and/or sharp objects.
2. Install the Setting Blocks (not provided by NABCO).
 1. Go to the STRIKE side of door panel at the TOP.
 1. Measure (6) inches from the Bottom edge of Top Rail, towards the Pivot side of Door Panel. Mark that spot.
 2. Measure (6) inches from the Top Corner of the Strike Edge down to the bottom of the Door Panel. Mark that spot.
 2. Go to the PIVOT side of door panel at the BOTTOM.
 1. Measure (6) inches from the Top edge of Bottom Rail, up to the top of Door Panel. Mark that spot.
 2. Measure (6) inches from the Center of Pivot, towards the Strike side of Door Panel. Mark that spot.
 3. Place (1) Setting Block (not provided by NABCO) on top of the Base Glass Stop, at marked spots.
3. Place the Glass Panel on top of the Base Glass Stops/Setting Blocks.
4. Secure the Glass Panel with Snap-In Glass Stops (Provided by Nabco).

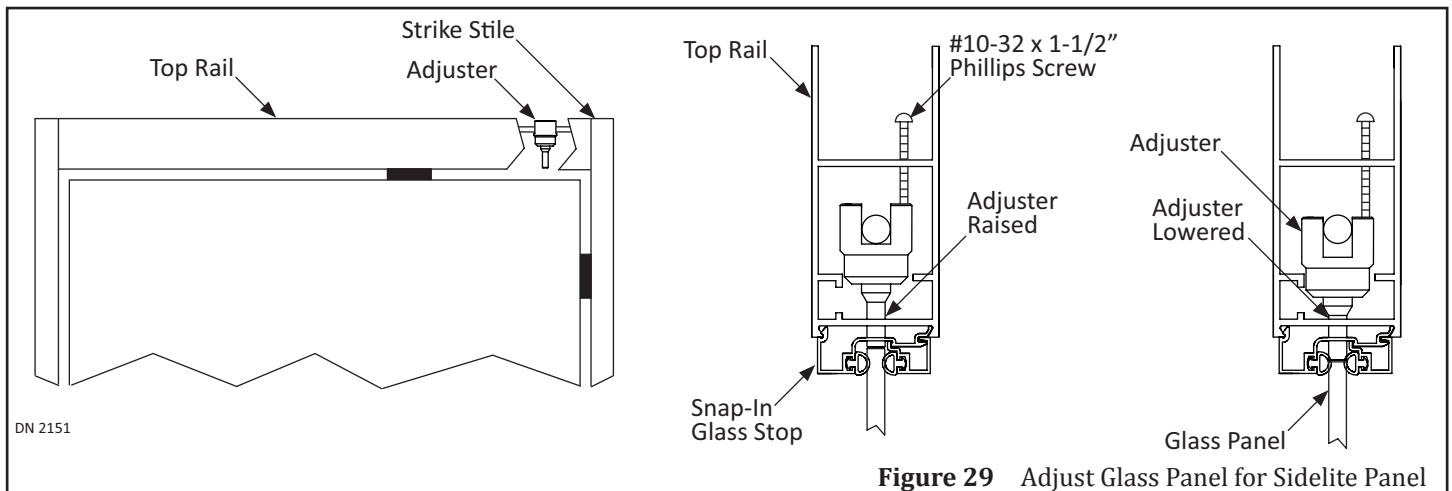


10.2.1 Adjustment for Slide Door

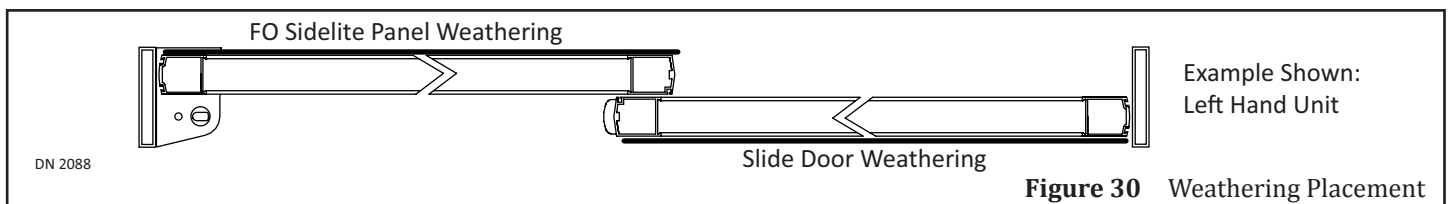
If the Slide Door is not square and sags at the lead edge, increase the thickness of a Setting Block (not provided by NABCO) to raise the Door Panel.

10.2.2 Adjustment for Sidelite Panel

1. Break Out Sidelite Panel.
2. Go inside the Top Rail at the Strike end of Sidelite Panel. Locate the Adjuster Screw.
3. Turn the #10-32 x 1-1/2 inch Phillips Head Screw with a Phillips Screwdriver to raise or lower the Glass Panel.

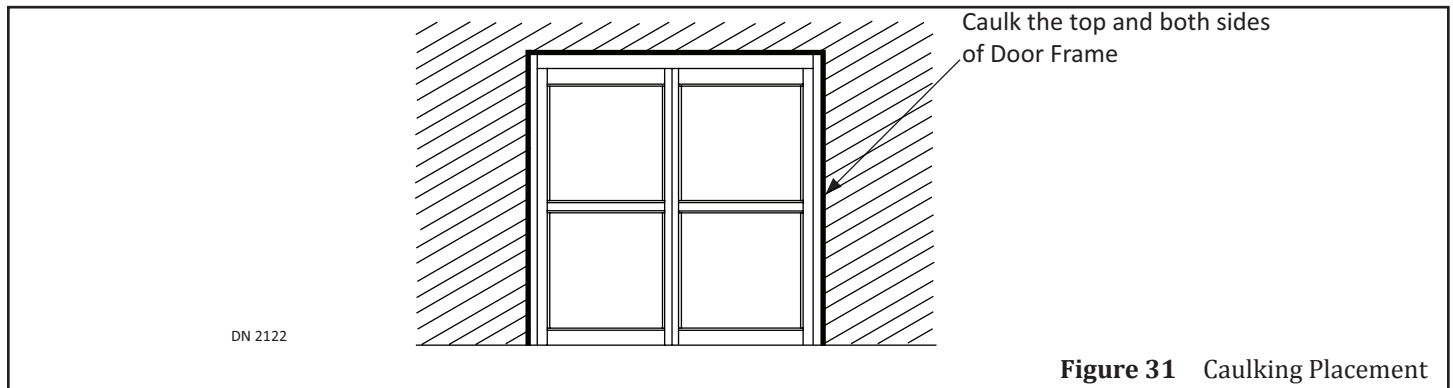


CHAPTER 11: INSTALL WEATHERING



Attention: Screws should not be placed in the bottom 3/4" of the Slide Door rail.

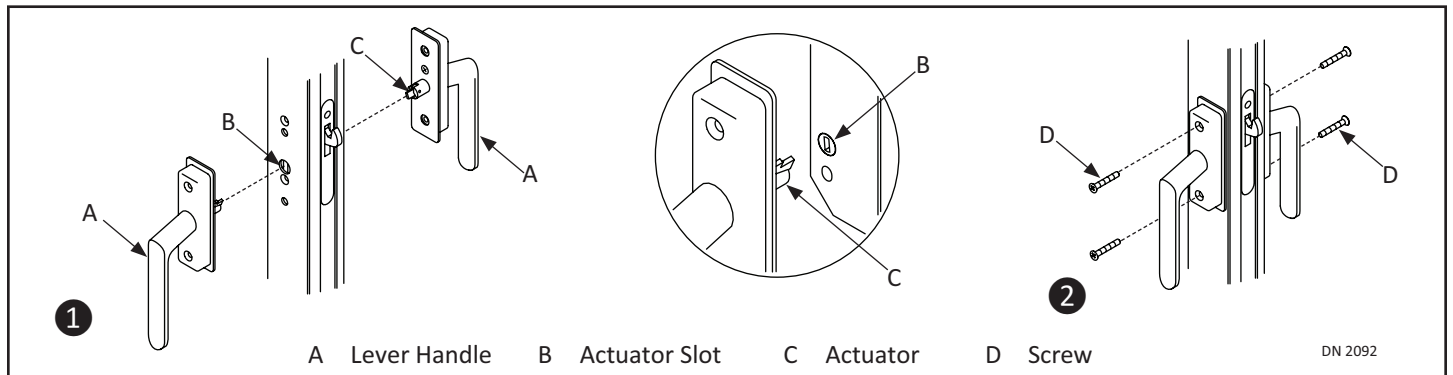
1. Secure the Brush Holder onto Bottom Rail of FO Sidelite Panel with (5) #6 x 1/2 inch self tapping screws.
2. Secure Brush Holder onto Bottom Rail of Slide Door with (5) #6 x 1/2 inch self tapping screws.



3. Ensure the Door Frame is properly secured to the Rough Opening.
4. Apply caulking bead between the Door Frame and Rough Opening (inside and outside).

CHAPTER 12: INSTALL THE DOOR HANDLE

SECTION 12.1: Latch Handle



12.2.1 Adjust the Latch

1. Go to the Latch located on the Strike Side of Door.
2. Directly above the Latch is a Set Screw. With a Flat Head Screwdriver, turn the Set Screw:
 - ▶ Clockwise to move the Lever Out
 - ▶ Counterclockwise to move the Lever In

12.2.2 Enlarge the Lock Cutout

1. File the SIDE of Lock Cutout as needed. Do Not file the top of Cutout.
 - a. The width of Cutout must not be wider than .4 inches.
2. Remove protective paper from the back of Latch Plate. Adhere the Latch Plate onto the Jamb Tube.

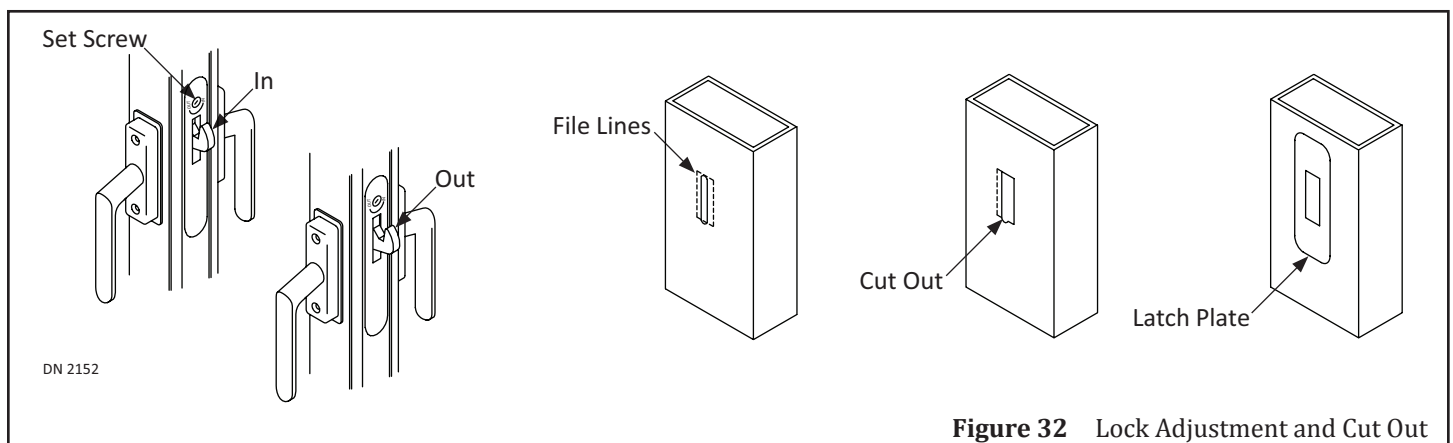
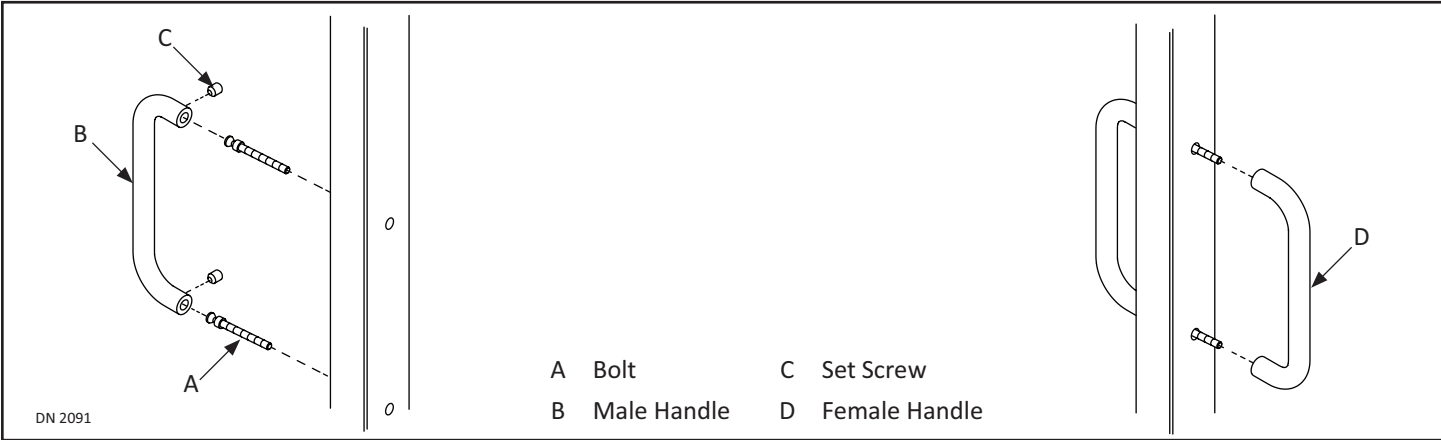


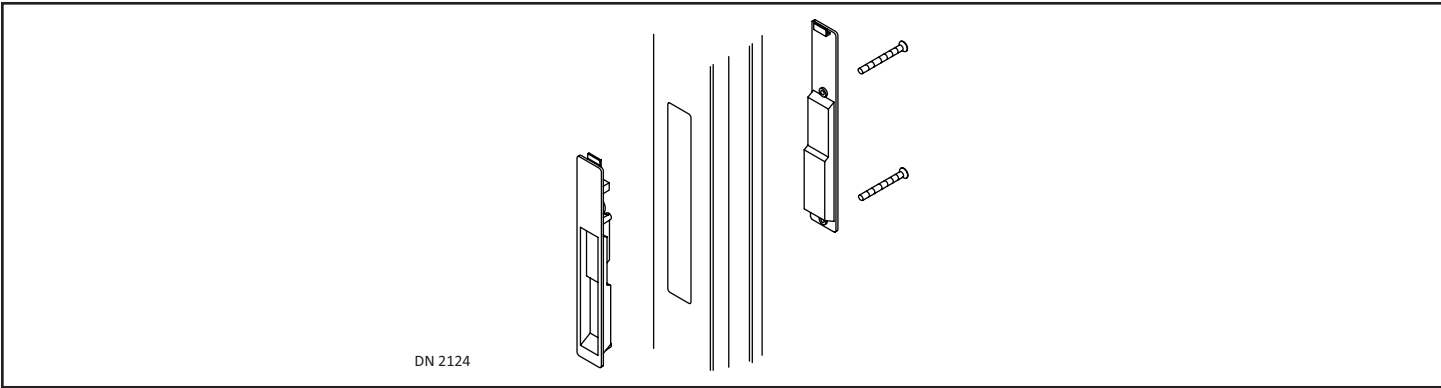
Figure 32 Lock Adjustment and Cut Out

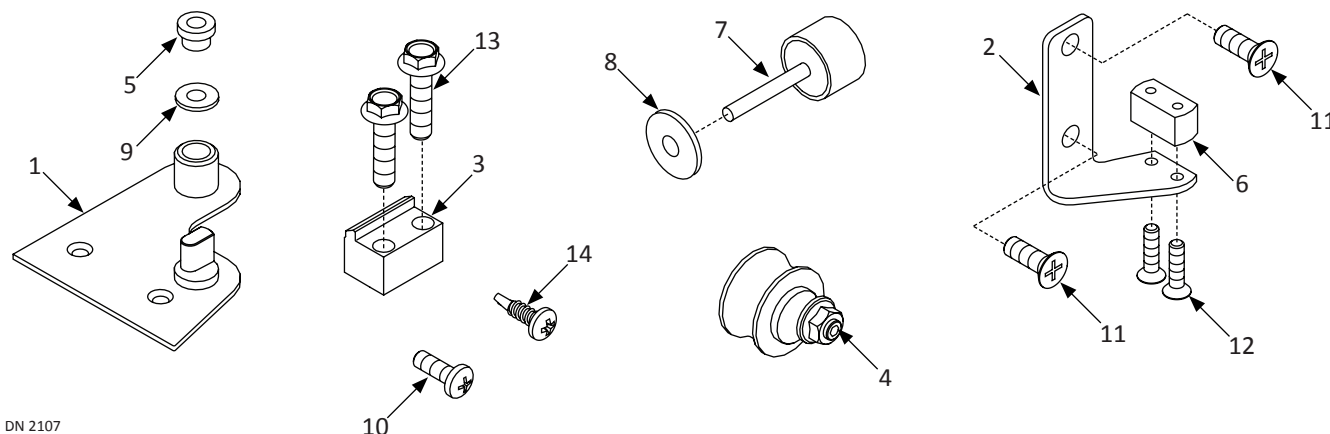
SECTION 12.2: Tubular Door Handle



SECTION 12.3: Recessed Door Handle

Note: The Recessed Handle is installed at the NABCO Factory.



SERVICE PARTS: RH KIT A-01382-10; LH KIT A-01382-20

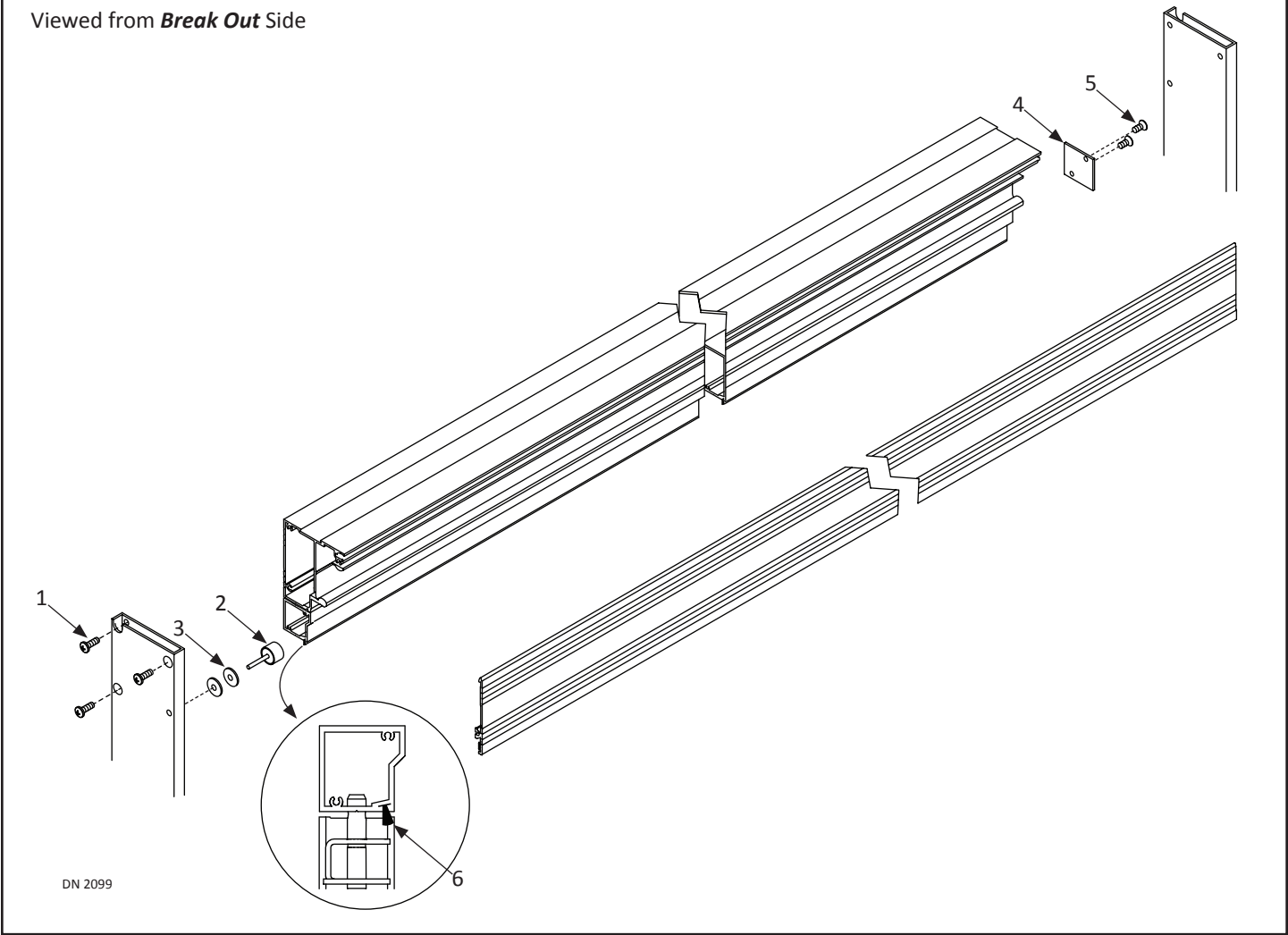
DN 2107

Service Parts Kit: RH P/N A-01382-10 and LH P/N A-01382-20

Item	Part	Note	Description	QTY	Used To
1	M-01964-10	RH, Not Shown	PLATE,FLOOR,RH,ICU	1	Allow Door Panels to pivot during breakout
	M-01964-20	LH	PLATE,FLOOR,LH,ICU		
2	M-01963-10	RH, Not Shown	BRACKET,ANGLE,BOTTOM GUIDE,RH,ICU	1	Guides slide door when moving
	M-01963-20	LH	BRACKET,ANGLE,BOTTOM GUIDE,LH,ICU		
3	M-01968		BLOCK,STRIKE,LATCH ASM,ICU	1	Restrict breakout
4	A-01383		ASM,HANGER ROLLER,30mm,ICU	2	Allow door to slide open/close easily
5	M-00606		BUSHING, BOTTOM PIVOT, SWING PANEL	1	Provide smooth pivot for Sidelite
6	M-00979		GUIDE BLOCK, NARROW STILE	1	Guides slide door when moving
7	A-00087		BUMPER,DOOR STOP	1	Stop Slide Door in full open position
8	T-00029		WASHER,.250 ID,.563 OD,.049 THK,ZINC	8	Extend the Door Stop from the Jamb Tube
9	T-00066		WASHER, NYLON,.386 ID,.750 OD, .090 THK	2	Raise Sidelite Panel if necessary
10	T-00326		PHMS,1/4-20x0.750L.,PHIL,F-POINT,ZINC	6	Secure the Jamb Tubes to Header
11	T-00015		FHMS,1/4-20x0.750L.,PHIL,ZINC	2	Secure Bottom Guide Bracket to the Sidelite
12	T-00061		FHMS,1/4-20x1.000L.,PHIL,TRI-LOBE,ZINC	2	Secure Guide Block to Bottom Guide Bracket
13	T-00140		HHCS,1/4-20x1.000L.,WHIZLOCK,ZINC	2	Secure Strike Block to Top Rail of Slide door
14	T-00222		PHSMS,6x0.500L.,PHIL,TEKS,ZINC	12	Secure Weathering to bottom of door panels

SERVICE PARTS: HEADER

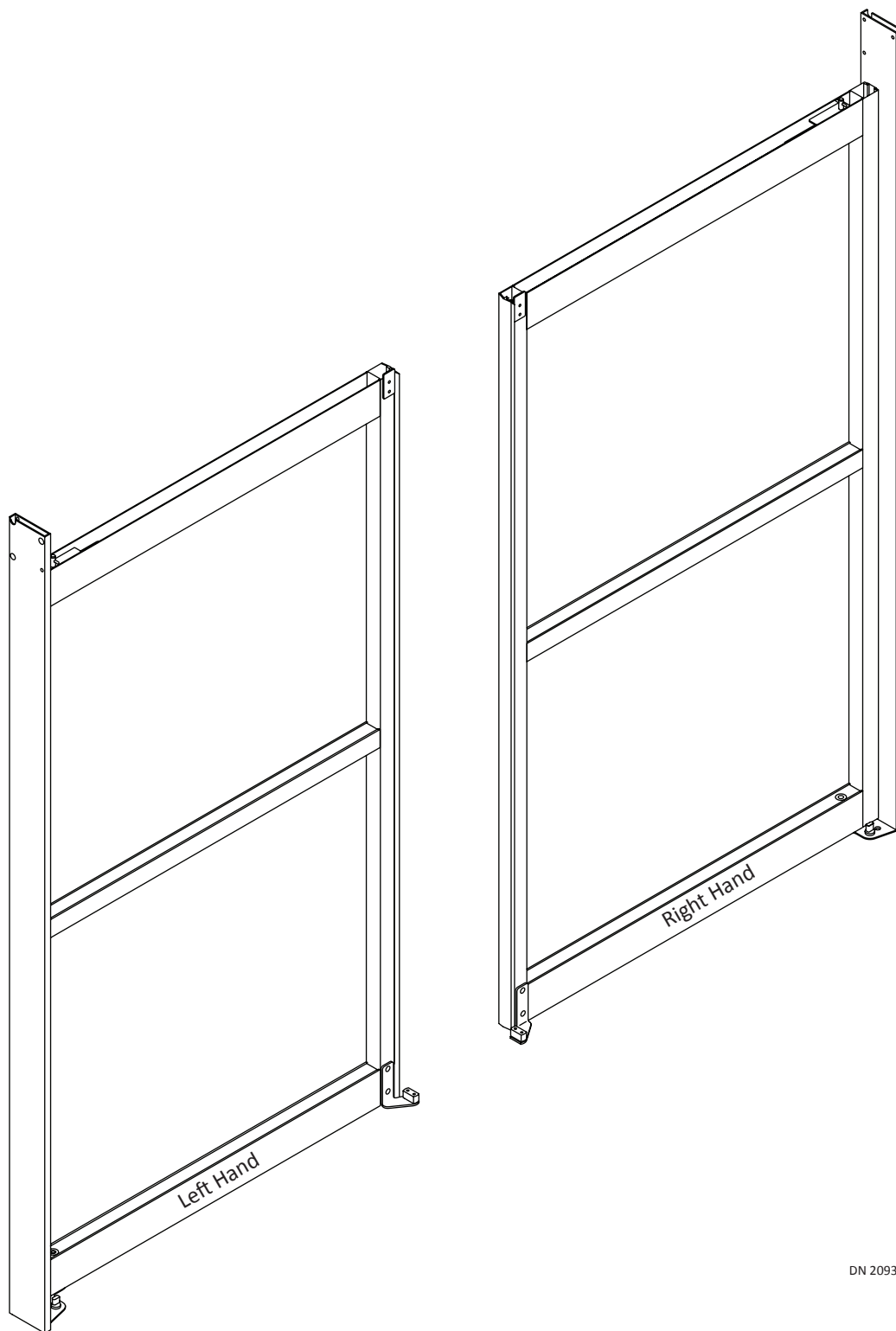
Viewed from *Break Out* Side



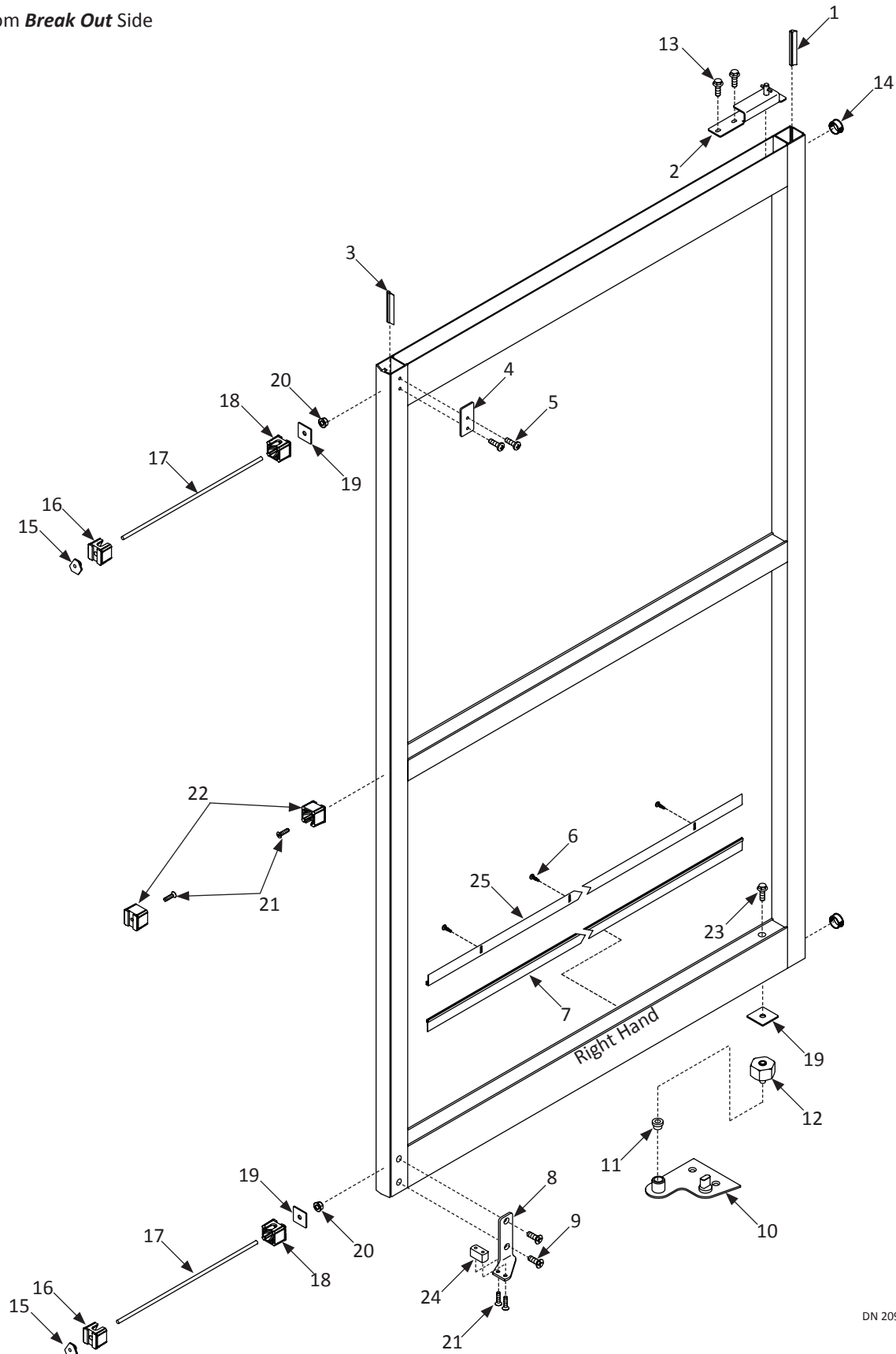
GT2400 Header			
Item	Part	Finish/Sizes/Notes	Description
1	T-00326		PHMS,1/4-20x0.750L.,PHIL,F-POINT,ZINC
2	A-00087		BUMPER,DOOR STOP
3	T-00029		WASHER,.250 ID,.563 OD,.049 THK,ZINC
4	M-01981-10	RH	END CAP,TUBE,RH,ICU
	M-01981-20	LH	END CAP,TUBE,LH,ICU
5	T-00116		FHMS,8-32x0.375L,PHIL,BLK ZN
6	M-00689		WEATHERING, PILE .45

SERVICE PARTS: FULL OPEN SIDELITE

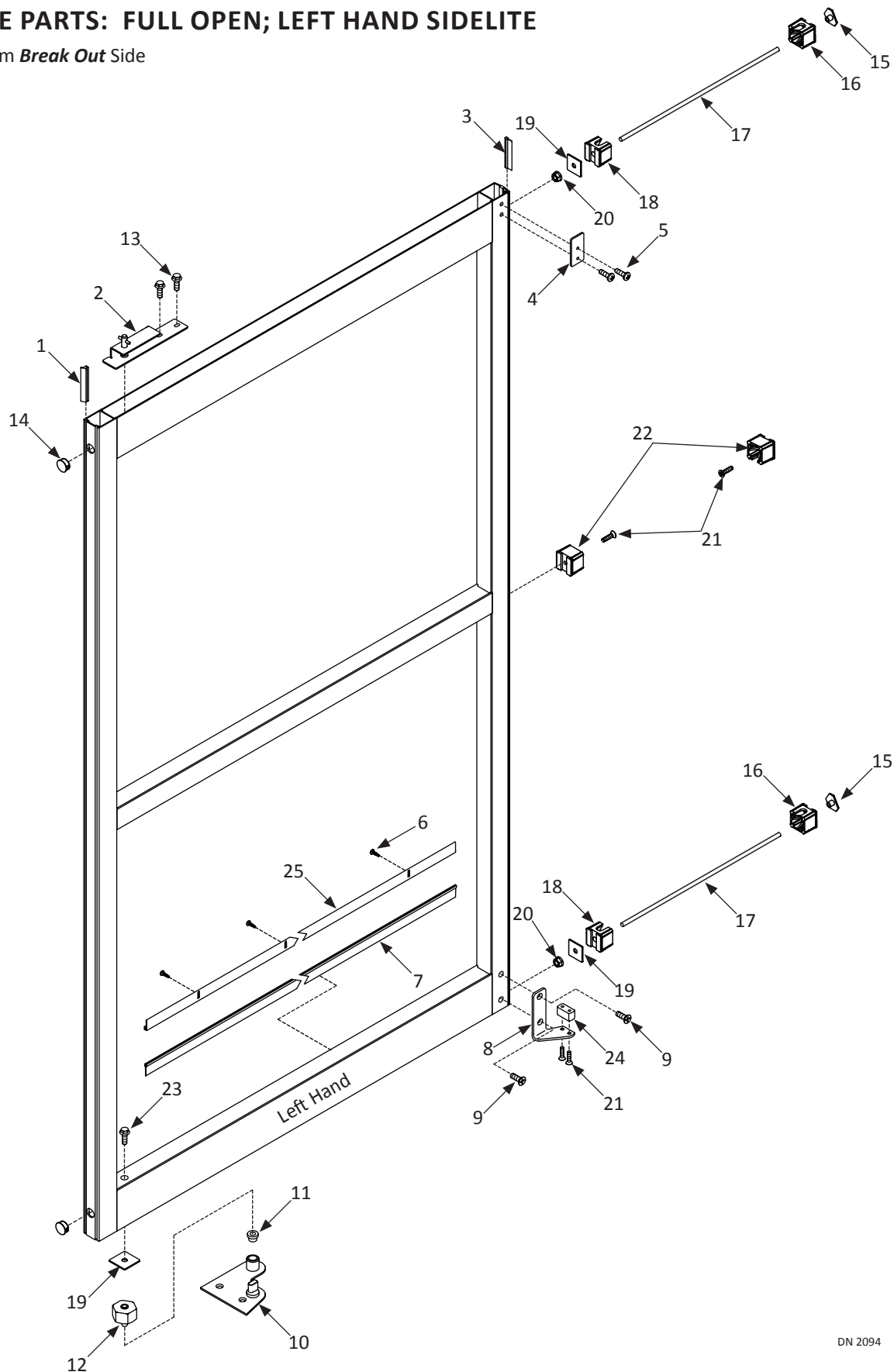
Viewed from **Break Out** Side



DN 2093

SERVICE PARTS: FULL OPEN; RIGHT HAND SIDELITEViewed from *Break Out* Side

DN 2095

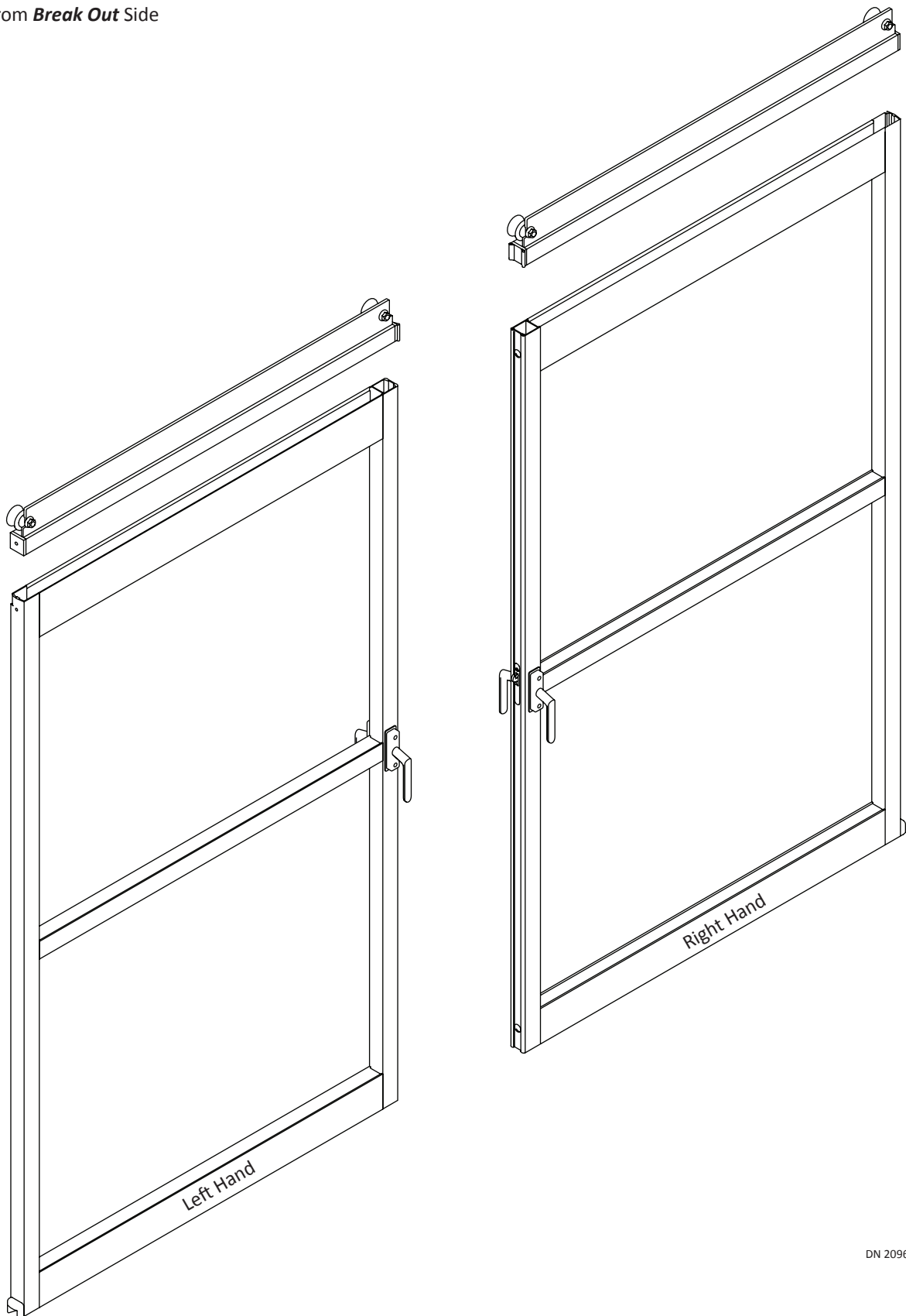
SERVICE PARTS: FULL OPEN; LEFT HAND SIDELITEViewed from **Break Out** Side

DN 2094

GT2400 Full Open Sidelite			
Item	Part	Finish/Sizes/Notes	Description
1	M-01932		GASKET, COMPRESSION, FOAM
2	A-01378		ASM, TOP PIVOT, SWING PANEL, TOP RAIL
3	M-71241		WEATHERING, VINYL, 9/16IN, BLK
	M-01986	Smoke Rated	GASKET, BLADE, .56, BLK, SMOKE RATED
4	M-01983		PLATE, SWING PANEL, ICU
5	T-00078		PHMS, 10-32x0.625L., PHIL, ZINC
6	T-00222		PHSMS, 6x0.500L., PHIL, TEKS, ZINC
7	M-71239		WEATHERING: VINYL: 1.00: BLK
	M-01987	Smoke Rated	GASKET, BLADE, 1.00, BLK, SMOKE RATED
8	M-01963-10	RH	BRACKET, ANGLE, BOTTOM GUIDE, RH, ICU
	M-01963-20	LH	BRACKET, ANGLE, BOTTOM GUIDE, LH, ICU
9	T-00015		FHMS, 1/4-20x0.750L., PHIL, ZINC
10	M-01964-10	RH	PLATE, FLOOR, RH, ICU
	M-01964-20	LH	PLATE, FLOOR, LH, ICU
11	M-00606		BUSHING, BOTTOM PIVOT, SWING PANEL
12	M-01965		PIVOT, LOWER, SWING PANEL, ICU
13	T-00010		HHCS, 1/4-20x0.750L., WHIZLOCK, ZINC
14	T-00085		PLUG, DOME, .813 DIAMETER
15	M-00416		T-NUT, 3/8"-16, TIE ROD
16	M-00460		CLIP, MUNTIN, .500 HOLE
17	M-00272		3/8-16 THREADED ROD
18	M-00461		CLIP, MUNTIN, .386 HOLE
19	M-00422		PLATE, TIE ROD
20	T-00025		NUT, WHIZLOCK, 3/8-16, ZINC
21	T-00061		FHMS, 1/4-20x1.000L., PHIL, TRI-LOBE, ZINC
22	M-00462		CLIP, MUNTIN, .261 HOLE
23	T-00501		HHCS, 3/8-16x0.750L., WHIZLOCK, ZINC
24	M-00979		GUIDE BLOCK, NARROW STILE
25	M-60278	Order by Length only	HOLDER, WEATHERING BRUSH, 204, EXTRU

SERVICE PARTS: SLIDE DOOR

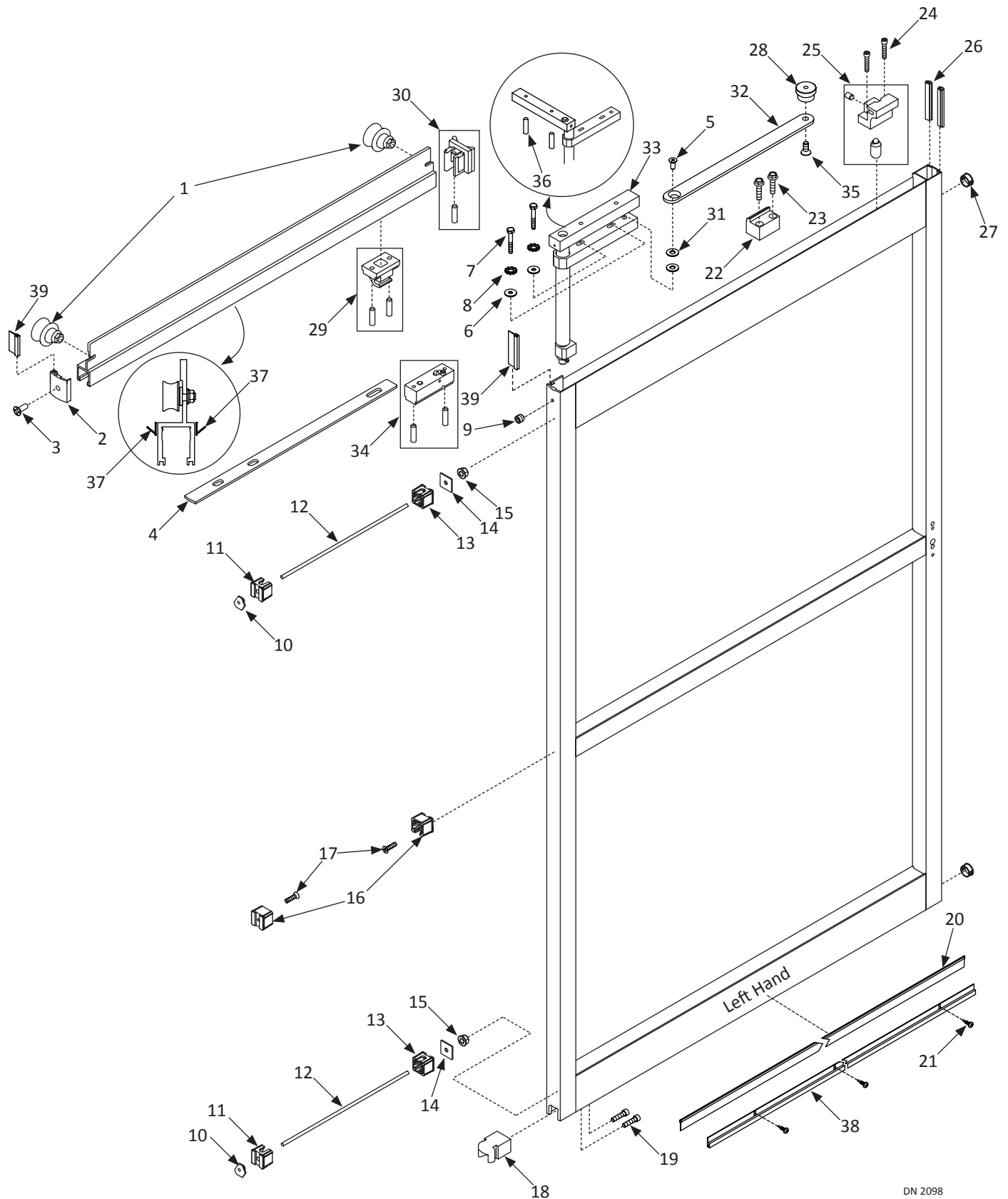
Viewed from *Break Out* Side



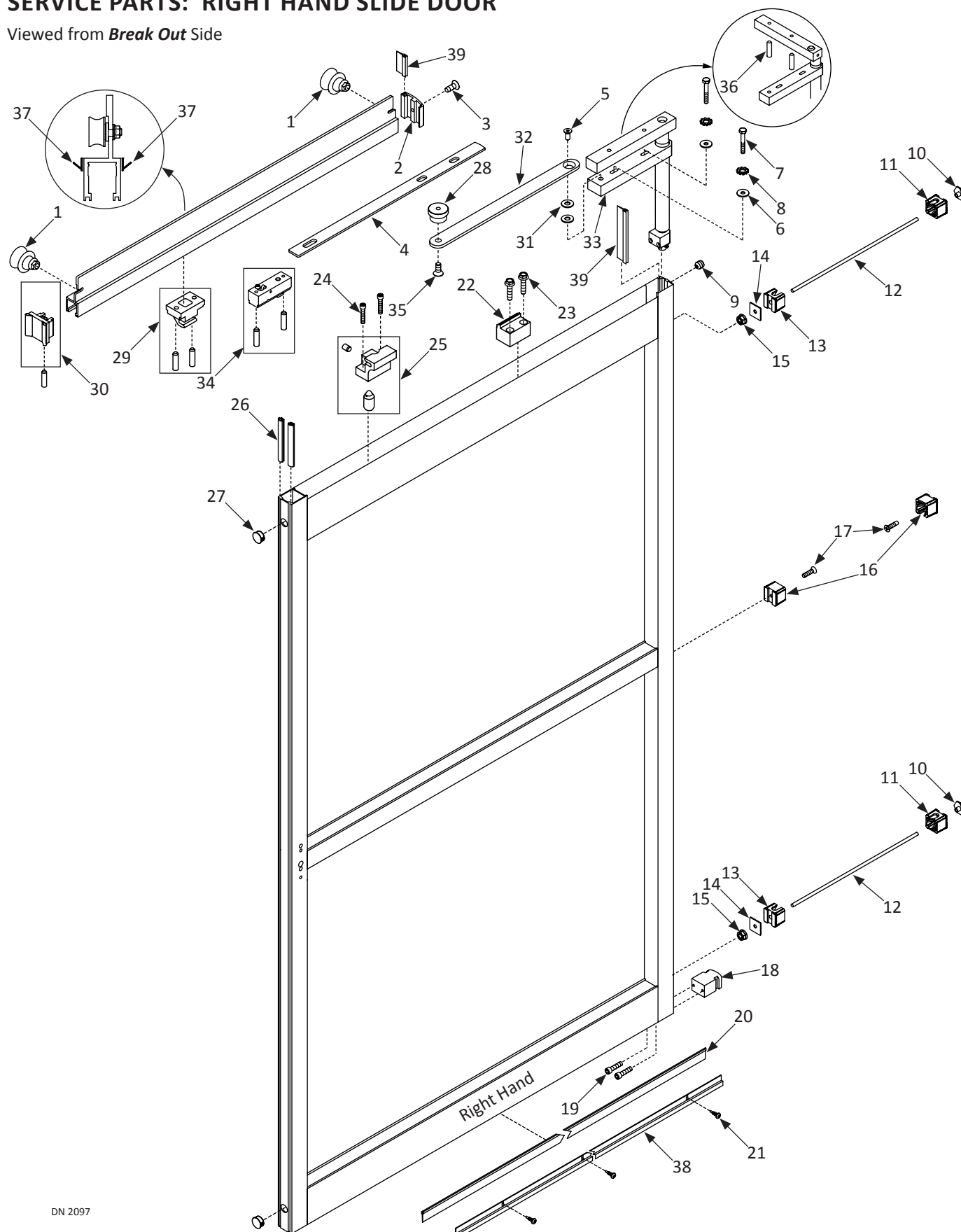
DN 2096

SERVICE PARTS: LEFT HAND SLIDE DOOR

Viewed from **Break Out** Side



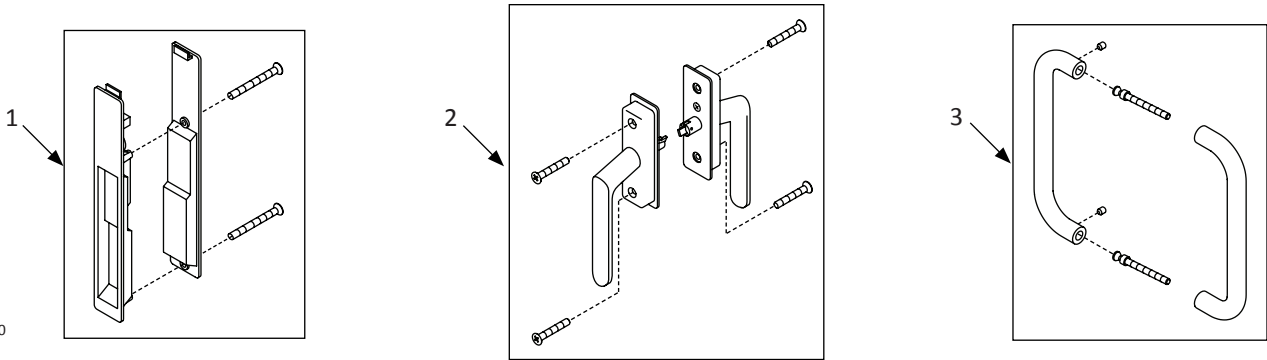
DN 2098

SERVICE PARTS: RIGHT HAND SLIDE DOORViewed from **Break Out** Side

GT2400 Slide Door			
Item	Part	Finish/Sizes/Notes	Description
1	A-01383		ASM,HANGER ROLLER,30mm,ICU
2	M-61979	Clear	END CAP,CARRIER,REAR,204,ICU
	M-71979	Dark Bronze	END CAP,CARRIER,REAR,313,ICU
3	T-00176		FHMS,10-32x0.500L.,PHIL,UCUT,23-PT,ZINC
4	M-01971		BAR,SLIDE,LATCH ASM,ICU
5	T-00018		FHCS,7/16-14x1.000L.,ZINC
6	T-00029		WASHER,.250 ID,.563 OD,.049 THK,ZINC
7	T-00028		HHCS,1/4-20x1.750L.,GR5,ZINC
8	T-00087		WASHER, LOCK, EXT, 1/4 ID, ZINC
9	T-00261		SHSS,5/16-24x0.500L.,CUP PT.
10	M-00416		T-NUT, 3/8"-16, TIE ROD
11	M-00460		CLIP,MUNTIN,.500 HOLE
12	M-00272		3/8-16 THREADED ROD
13	M-00461		CLIP,MUNTIN,.386 HOLE
14	M-00422		PLATE,TIE ROD
15	T-00025		NUT,WHIZLOCK,3/8-16,ZINC
16	M-00462		CLIP,MUNTIN,.261 HOLE
17	T-00061		FHMS,1/4-20x1.000L.,PHIL,TRI-LOBE,ZINC
18	M-01966		RECEIVER,BOTTOM GUIDE,ICU
19	T-00400		SHCS,1/4-20x1.000L.,ZINC
20	M-71239		WEATHERING:VINYL:1.00:BLK
	M-01987	Smoke Rated	GASKET,BLADE,1.00,BLK,SMOKE RATED
21	T-00222		PHSMS,6x0.500L.,PHIL,TEKS,ZINC
22	M-01968		BLOCK,STRIKE,LATCH ASM,ICU
23	T-00140		HHCS,1/4-20x1.000L.,WHIZLOCK,ZINC
24	T-00037		SHCS,1/4-20x1.250L.,ZINC
25	A-00069		PANIC CATCH, BOTTOM
26	M-01516		GASKET,BULB,DUAL DUROMETER
27	V-00720		PLUG,HOLE,13/16 DOME
28	M-01973		GUIDE,LIMIT ARM,ICU
29	A-00071		PANIC CATCH, UPPER,ASM.
30	A-01380		ASM,END CAP,CARRIER,ICU
31	T-00092		WASHER,.438 ID,1.00 OD,.083 THK,ZINC
32	M-01972		ARM,LIMIT,ICU
33	A-00092		CARRIER,PIVOT,NARROW STILE
	A-00165		CARRIER, PIVOT ASSY, MED STILE
34	A-01381-10	RH	ASM,LATCH,RH,ICU
	A-01381-20	LH	ASM,LATCH,LH,ICU

GT2400 Slide Door			
Item	Part	Finish/Sizes/Notes	Description
35	T-00334		FHCS,5/16-18X0.750L.,ZINC
36	T-00502		SHSS,3/8-16x1.250L.,CUP PT.
37	M-01988	Smoke Rated	GASKET
38	M-60278	Order by Length only	HOLDER,WEATHERING BRUSH,204,EXTRU
39	M-71241		WEATHERING,VINYL,9/16IN,BLK
	M-01986	Smoke Rated	GASKET,BLADE,.56,BLK,SMOKE RATED

SERVICE PARTS: DOOR HANDLES



GT2400 Door Handle			
Item	Part	Finish/Sizes/Notes	Description
1	V-00177	Clear	DOOR PULL, RECESSED, 204, ADAMS RITE
	V-70177	Dark Bronze	DOOR PULL, RECESSED, 313, ADAMS RITE
2	V-00226	Clear	HANDLE, LEVER, PAIR, 204, ADAMS RITE
	V-70226	Dark Bronze	HANDLE, LEVER, PAIR, 313, ADAMS RITE
3	V-00225	Clear	HANDLE, DOUBLE "D", 204
	A-00696	Dark Bronze	"HANDLE, D"" 313 (2 HANDLES)"