

#### **GT1175 U-19 Electric Lock Retrofit Kit Installation Manual**

P/N C-00299 Rev 2-15-18

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Associated Manuals Part Numbers: "1175 Electrical Installation Manual U19 & Earlier" Rev 5-18-04 (P/N 15-10596)

# WARNING

- Turn OFF all power to the Automatic Door if a Safety System is not working.
- Instruct the Owner to keep all power turned OFF until corrective action can be achieved by a NABCO trained technician. Failure to follow these practices may result in serious consequences.
- NEVER leave a Door operating without all Safety detection systems operational.

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SERVICE PARTS: U-19 FLECTRIC LOCK RETROFIT KIT				

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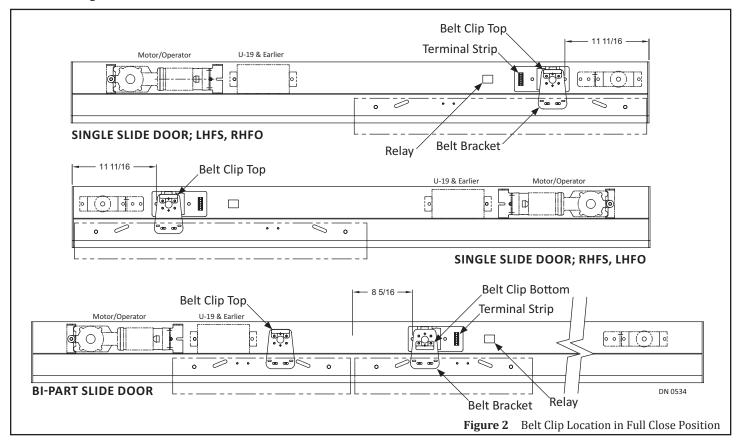
## **SECTION 1:** Retrofit the Belt Clip

Note: Electric Locks can not prevent Breakout. If preventing Breakout is deemed necessary, panic hardware must be fitted to the Door Panels.

- 1. Remove (2) 1/4-20 x 1 inch Hex Head screws used to secure the Belt Clip to the Belt Bracket. Save the spacers, screws and lock washers for reinstallation.
  - a. Ensure the Belt Clip stays intact with the Belt, so the Belt does not lose Belt Tension.
- 2. Remove (2) 1/4-20 x 3/4 inch Hex Head screws used to secure the Belt Bracket to the Carrier. Save screws for reinstallation.
- 3. Obtain the Belt Clip Assembly provided within the Electric Lock Retrofit Kit.
- 4. Review the Belt Clip Assembly to ensure the secured position will match Figure 1 and Figure 2.
  - a. If necessary rotate the Latch so the Flat Side of Latch faces the Terminal Strip located on the Lock Assembly.



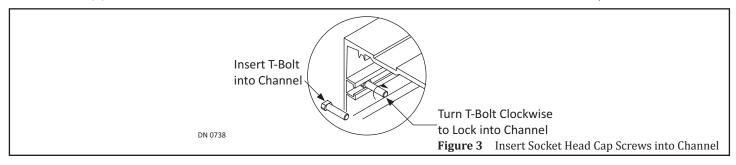
- 5. Secure the Belt Bracket to the Belt Clip with (2) 1/4-20 x 1 inch Hex Head screws, lock washers, and spacers that were saved for reinstallation. Do not overtighten the screws.
  - a. Ensure the Belt Clip is in the correct position (Top vs Bottom) as shown in Figure 2.
- 6. Secure the Belt Bracket to the Carrier with (2) 1/4-20 x 3/4 inch Hex Head screws that were saved for reinstallation. Do not overtighten the screws.



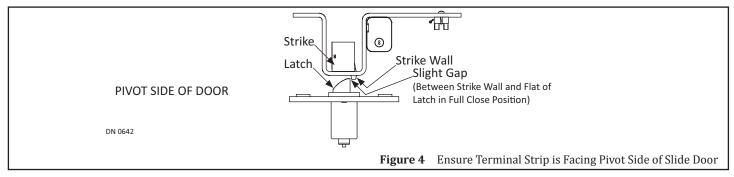
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#### **SECTION 2:** Install the Electric Lock

1. Insert (2) 3/8 -16 x 3/4 inch T-Bolts into the Channel located inside Header and turn clockwise so they do not fall out.



- 2. Obtain the Electric Lock provided within the Electric Lock Retrofit Kit.
- 3. Place the Electric Lock over the (2) 3/8-16 x 3/4 inch T-Bolts.
  - a. Ensure the Terminal Strip is facing the Pivot side of Slide Door.
- 4. Loosely secure the Electric Lock to the T-Bolts with (2) 3/8-16 Whizlock nuts.
- 5. Position the Electric Lock so the Strike is directly behind the Latch when the Slide door is in the Fully Closed Position. Please see Figure 4.
  - a. Ensure there is a slight gap between the Strike Wall and Flat of Latch.

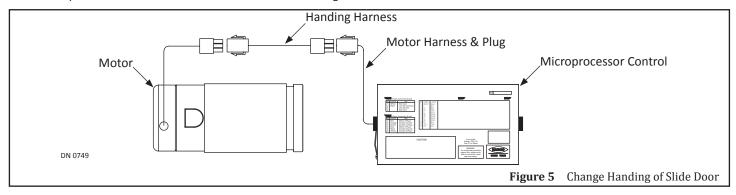


- 6. Tighten (2) 3/8-16 Whizlock nuts to secure the Electric Lock to the Channel.
- 7. Wire the Electric Lock. Please see Section 4.

#### **SECTION 3:** Change Handing of Slide Door

Note: Handing of the Slide Door is only necessary if the Slide Door: Opens when it should Close; or Closes when it should Open.

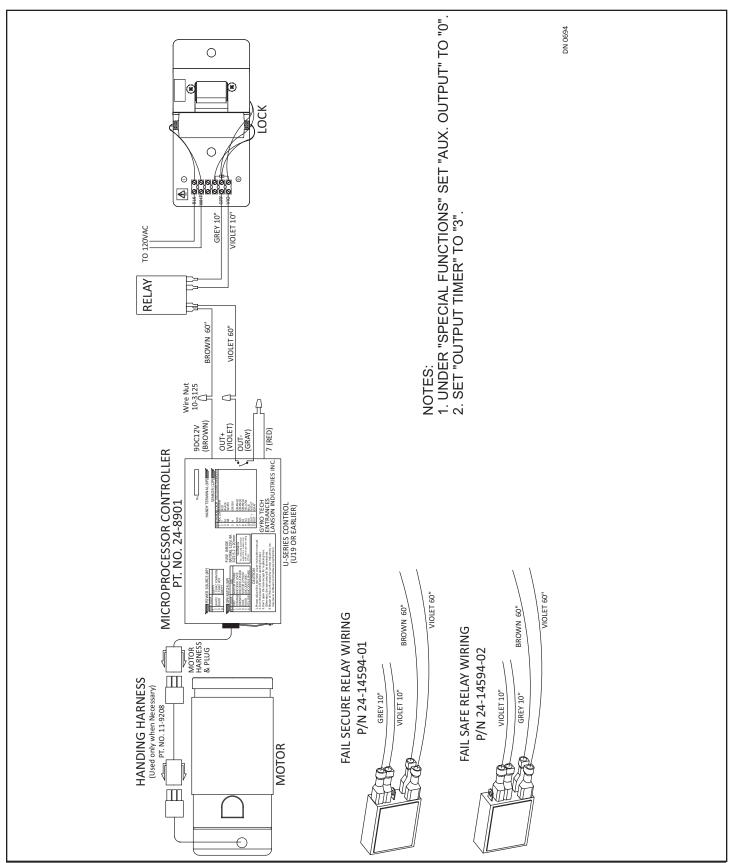
- 1. Obtain the Handing Harness provided within the Parts Bag.
- 2. Go to the Motor Harness that is connected to the Motor and the U-19 Microprocessor Control.
- 3. Separate the Motor Harness to connect the Handing Harness between the connectors.



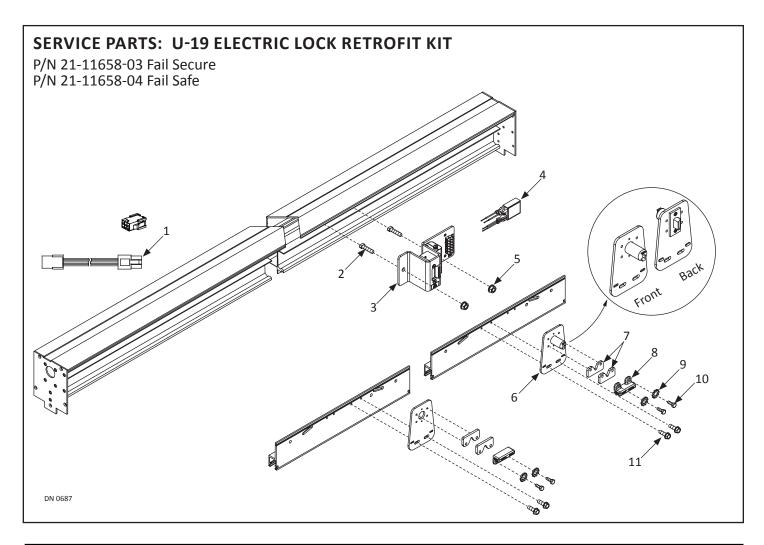
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## SECTION 4: U19 with Fail Secure or Fail Safe Electric Lock

Note: Electric Lock only works in One Way mode or Night Mode.



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Header				
Item	Part	Finish/Sizes/Notes	Description	
1	M-01190		HARNESS,HANDING,MICROPROCESSOR	
2	A-00686		T-BOLT, 3/8"-16 X .75 LG	
3	A-00342	Fail Secure	LOCK,ELECTRIC,FAIL SECURE, 1175	
	A-00341	Fail Safe	LOCK,ELECTRIC,FAIL SAFE, 1175	
4	A-00780	Fail Secure	RELAY ASM, E, LOCK-U19, FAIL SECURE	
	A-00781	Fail Safe	RELAY ASM, E, LOCK-U19, FAIL SAFE	
5	T-00025		NUT,WHIZLOCK, 3/8-16,ZINC	
6	A-00343		BRKT, BELT, ELECTRIC LOCK, RHFS, LHFO, BP	
7	M-00392		SPACER, BELT CLIP	
8	M-00391		CLIP,BELT	
9	T-00087		WASHER, LOCK, EXT, 1/4", ZINC	
10	T-00139		HHCS, 1/4-20 X 1.000L, GR5, ZINC	
11	T-00119		HWHMS, 1/4-20 X 0.750L., TRILOBE, ZINC	