



GT2125 Fixed Sidelite, Manual Slide Door, no Track

Installation Manual

P/N C-00099 Rev 1-6-23

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*Associated Manuals Part Numbers: Manual Slide Door Owner's Manual (P/N C-00189) for Decal Installation
NABCO Price Book" for Sensors, Switches, and Accessories (P/N 16-9244-30)*

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CHAPTER 1: GENERAL SAFETY RECOMMENDATIONS

WARNING

Do not install, operate or service this product unless you have read and understand the General Safety Recommendations, Warning Labels, contained in this manual. Failure to do so may result in bodily injury, or property damage.

WARNING

Read, study and understand the installation and operating instructions contained in, or referenced in this manual before operating. If you do not understand the instruction, ask a qualified technician. Failure to do so may result in bodily injury, or property damage and will nullify all warranties.

WARNING

For Indoor use only.

CAUTION

If the door appears broken or does not seem to work correctly, it should be immediately removed from service until repairs can be carried out or a qualified service technician is contacted for corrective action.

Notice: This manual, the owner's manual and all other associated manuals must be given to and retained by the purchasing facility or end user.

CHAPTER 2: SCOPE

SECTION 2.1: To the Installer

The purpose of this manual is to familiarize the installer and purchaser with the proper installation and operation of this system. It is essential that this equipment be properly installed and operational before the door is used by the public. It is the installer's responsibility to inspect the operation of the entrance system to be sure it complies with any applicable standards. In the United States, ANSI Standard 156.10 covers the GT-1175 Slide Door System and ANSI Standard Z97.1 covers Glass Installation. Other local standards or codes may apply. Use them in addition to the ANSI standard. The GT-1175 is listed with the Underwriters Laboratory and is identified as such on the label.

Instruct the building owners and operator on the essentials of the operation of the door and this device. The owner should follow these instructions to determine whether the door is operating properly and should immediately call for service if there is any malfunction. All installation changes and adjustments must be made by qualified, NABCO trained technicians.

SECTION 2.2: Objective

The GT1175 Standard Slide Door system is designed to be installed within a Rough Opening of a Building. The door function is manually operated. This manual offers step by step instructions.

CAUTION

A pedestrian Door that does not have its glass sections installed at the Factory shall specify that the glazing material employed is to comply with the requirement in UL 325 par.30.5.1:

“The glazing material in both fixed and sliding panels of all sliding doors and in all unframed swinging doors shall comply with the requirements in the Performance Specifications and Methods of Test for Safety Glazing Material Used in Buildings, ANSI Z97.1. Glazing material for other pedestrian doors shall also comply with ANSI Z97.1, except that single strength or heavier glass may be used for those portions of doors involving a glazed area of less than 1ft² (0.9 m²) and having no dimension greater than 18 in (457 mm)”.

CHAPTER 3: GETTING STARTED

SECTION 3.1: Associated Manuals

For User convenience there are now (2) ways to obtain associated Manuals:

- ▶ All Associated Manuals are packed within Decal Packets that are placed inside Header.
- ▶ For Electronic copies please log onto: www.nabcoentrances.com → myNABCO portal.

SECTION 3.2: Request a User Name/Password to gain access into the “myNABCO” portal

To gain access into the “myNABCO” portal, the User must first have an assigned User Name and Password. To request a User Name and Password, the following must be done:

1. Open the NABCO Website: www.nabcoentrances.com
2. Enter the “myNABCO” portal → Request Access → Fill out the Request Access Form → Click onto Register
 - a. A User Name and Password will be emailed back to the requestor.

CHAPTER 4: BEFORE ASSEMBLING A DOOR FRAME

SECTION 4.1: Inspect the Rough Opening

1. Ensure the Rough Opening is correct size.
 - ▶ The width of the Rough Opening should equal: **PACKAGE WIDTH + 1/4 INCH ON EACH SIDE**
 - ▶ The height of the Rough Opening should equal: **PACKAGE HEIGHT + 1/4 INCH**
- Note: Make allowances for tile or other existing materials that may change the floor height.*
2. Ensure the floor is level across the entire opening. If used, check recessed threshold across the door opening.

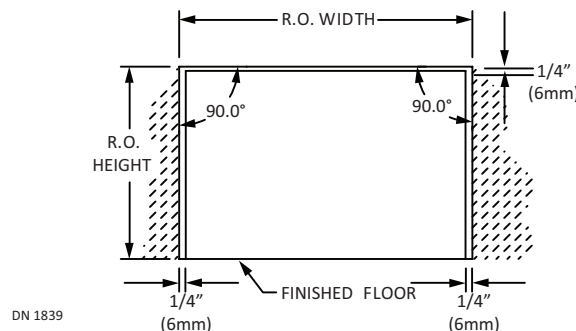


Figure 1

SECTION 4.2: Remove Header Cover

1. Remove (2) 10-24 x 0.625 inch screws. Remove (1) Access Cover from Header by lifting it up and then pulling it out.
2. Unplug the Sensor (if equipped). Remove Parts boxes and/or Parts bags from inside Header.

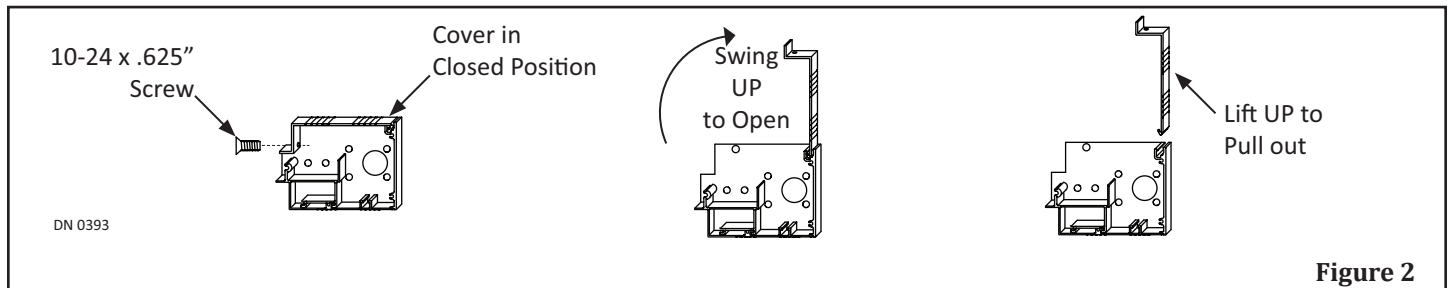
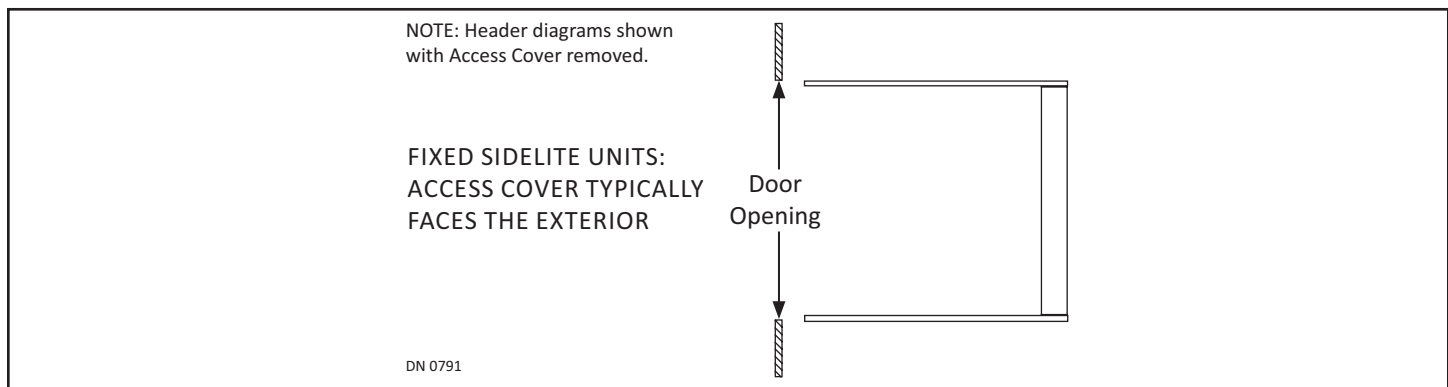


Figure 2

CHAPTER 5: ASSEMBLE DOOR FRAME

Note: Instruction stickers are adhered to each Jamb Tube showing proper location and orientation.



SECTION 5.1: Prepare the Door Frame

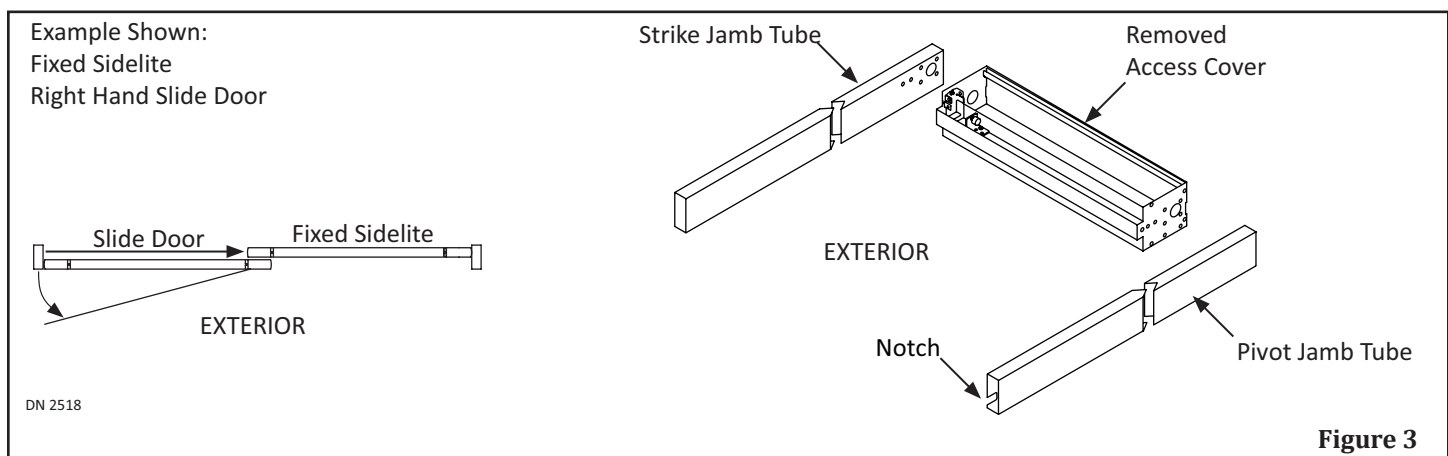
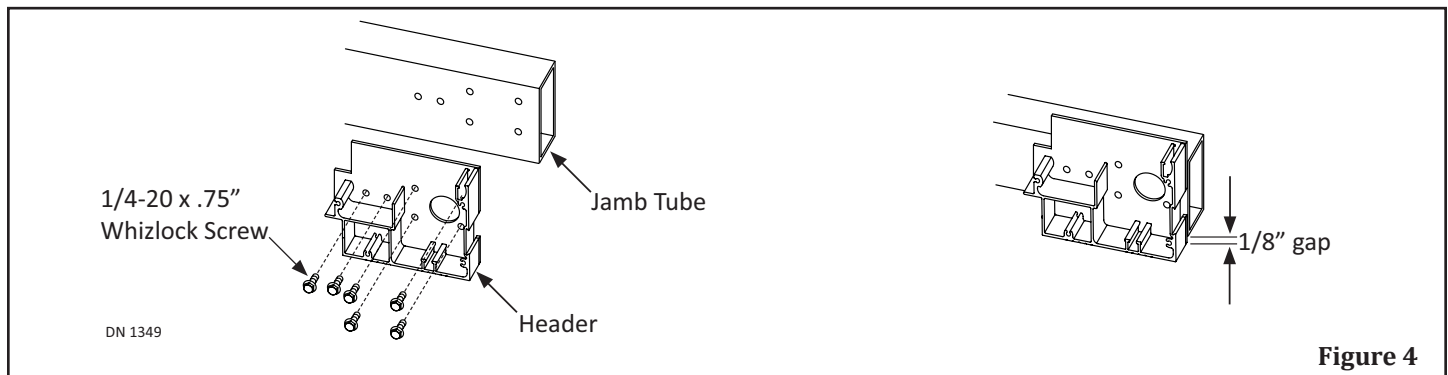


Figure 3

1. Place the Header on a flat surface so the side of Header with the removed Access Cover is facing "Up" and toward the Exterior Side of Door Opening.
2. Lay down the Pivot Jamb Tube next to the Pivot Side of Header, so the Notch at the bottom is facing inside the Door Frame and be "Down" on the floor.
 - a. Notch is used to allow the Roller Wheel to partially enter so the Slide Door can fully open.
3. Lay down the Strike Jamb Tube so the inside face is next to the Strike Side of Header.
4. Align pre-drilled screw holes located on Jamb Tubes with End Caps of Header.

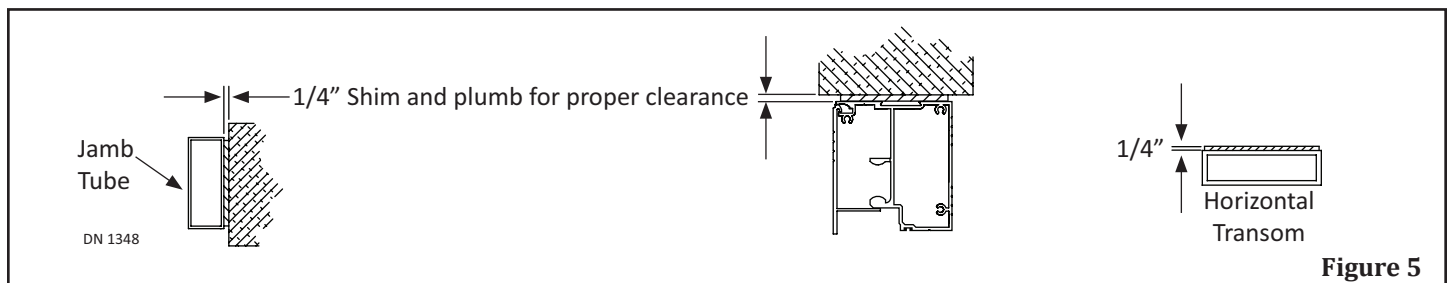
SECTION 5.2: Secure Jamb Tubes to Header

1. Secure the Header to each Jamb Tube with (6) 1/4-20 x .75 Whizlock screws.
 - a. If installed correctly there will be a 1/8 inch gap between the bottom of Jamb Tubes and the flat surface.



CHAPTER 6: INSTALL DOOR FRAME

SECTION 6.1: Insert Door Frame into Rough Opening



1. Lift to position the assembled Frame into the rough opening.
 - b. Ensure that the Access Cover side of Header is facing the Exterior.
2. Shim and Plumb Jamb Tubes in both planes to ensure the rough opening allows a 1/4 inch clearance.
3. Shim and plumb the Header or the Transom Horizontal at the top to ensure the rough opening allows a 1/4 inch clearance.

SECTION 6.2: Secure Door Frame with Anchors

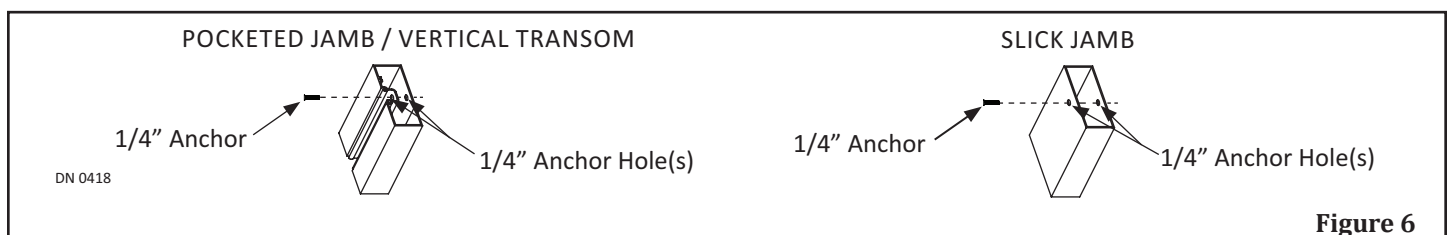
- Anchors are not provided by NABCO.
- Anchors must be appropriate for the type of structure being fastened to.
- Screw in anchors to secure the Frame (per manufacturer's specifications).

Note: It is recommended to countersink holes as required to flush the surface.

Note: It is recommended to drill tap threads for 1/4 inch anchors in a steel or aluminum structure.

Note: Do not overtighten anchors to prevent deforming Jamb Tubes.

6.2.1 Jamb Tubes



Use 1/4 inch diameter anchors with a minimum of 3 per Jamb Tube, maximum is 48 inches on center. Drill 1/4 inch diameter holes in the face of Jamb and then countersink each hole.

6.2.2 Header

To prevent Header sag, use 1/4 inch diameter anchors or 3/8 inch threaded rods, with a maximum 48 inches on center. First anchor maximum is 36 inches from each end of the Header. Drill 1/4 inch diameter holes inside the top of Header.

SECTION 6.3: Top of Door Frame

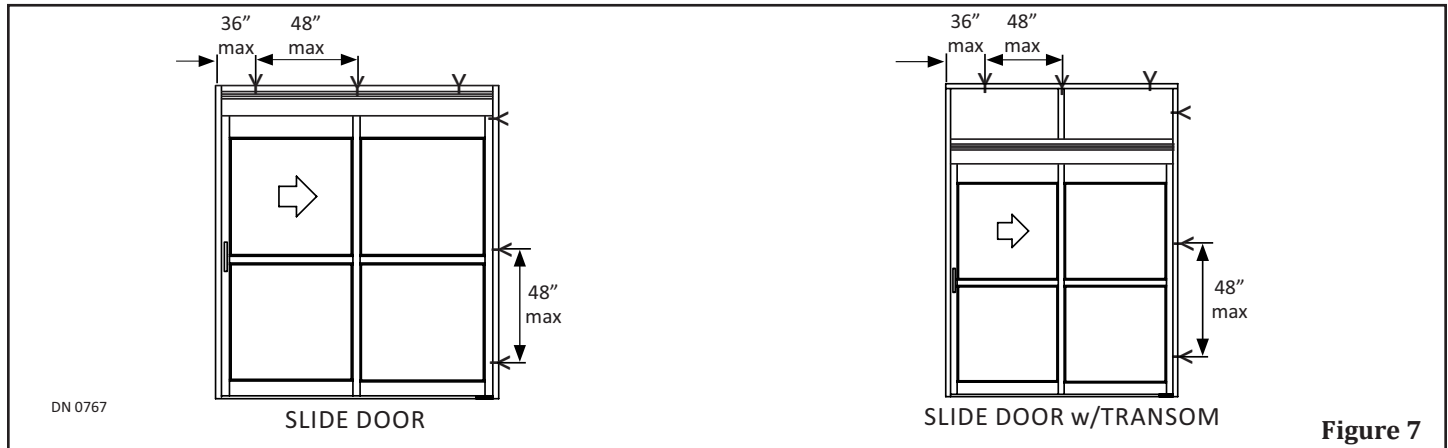


Figure 7

CHAPTER 7: INSTALL FIXED SIDELITE

SECTION 7.1: Secure the Fixed Sidelite to the Door Frame

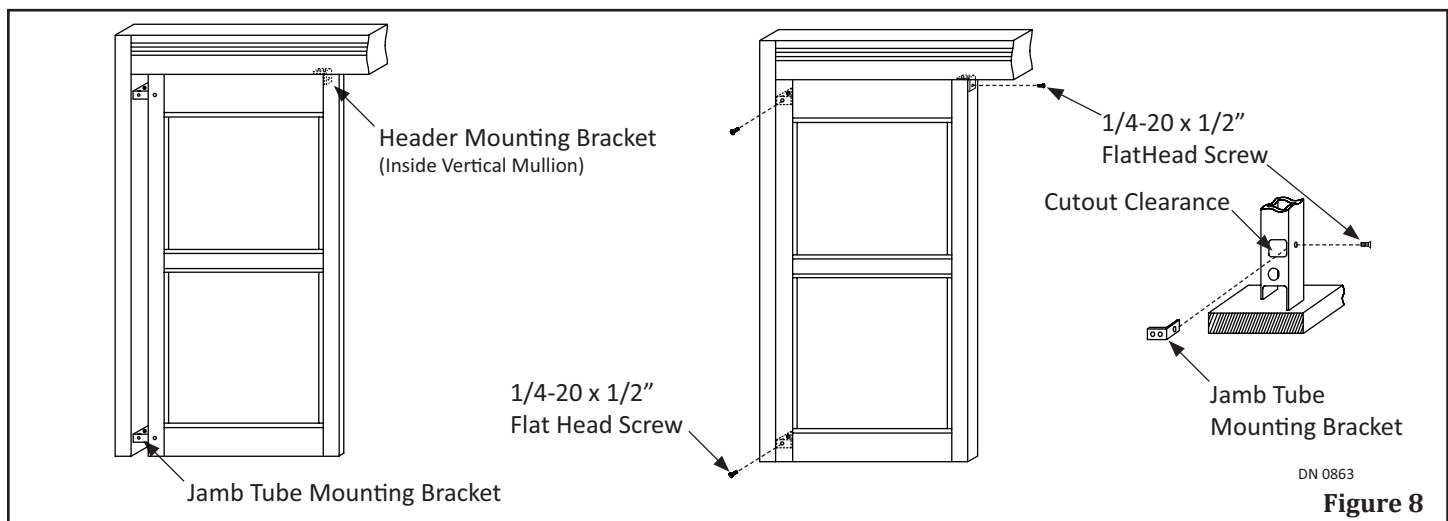


Figure 8

1. Locate (2) Cut Outs on the side of the Pivot Stile. Align and then slide the Fixed Sidelite until (2) Mounting Brackets (pre-installed on the Pivot Jamb Tube) can be seated inside each Cut Out.
2. Slide the Fixed Sidelite towards the Interior of the Building until both Mounting Brackets butt up against the inside wall of the Pivot Stile.
3. Locate (1) cut out at the top of Strike Stile. Align and then slide the Fixed Sidelite until (1) mounting bracket (pre-installed under the Bottom Lip of Header) can be seated inside the Cut Out.

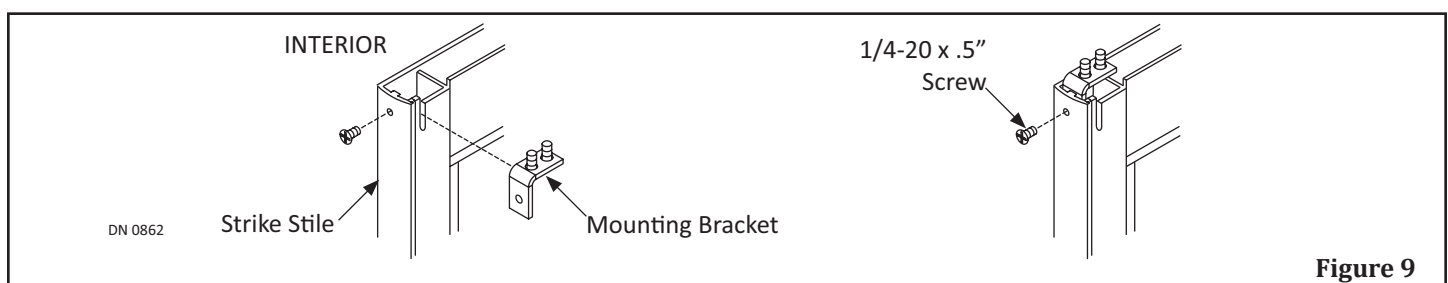


Figure 9

4. Snap a chalk line between Jamb Tubes in front of Sidelite Panel. If the Sidelite Panel is flush to the chalk line, it is square.
5. Secure the Fixed Sidelite Panel to all (3) Mounting Brackets with 1/4-20 x 1/2 inch Flat Head Screws.

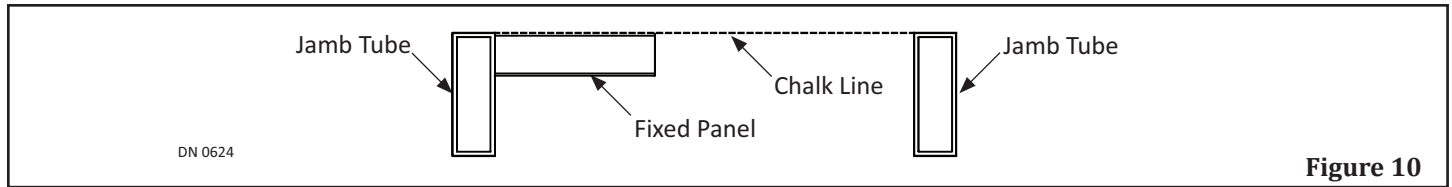


Figure 10

SECTION 7.2: Install the Bottom Guide

1. Go to the bottom of Strike Stile. Remove the Bottom Guide Cover Plate.

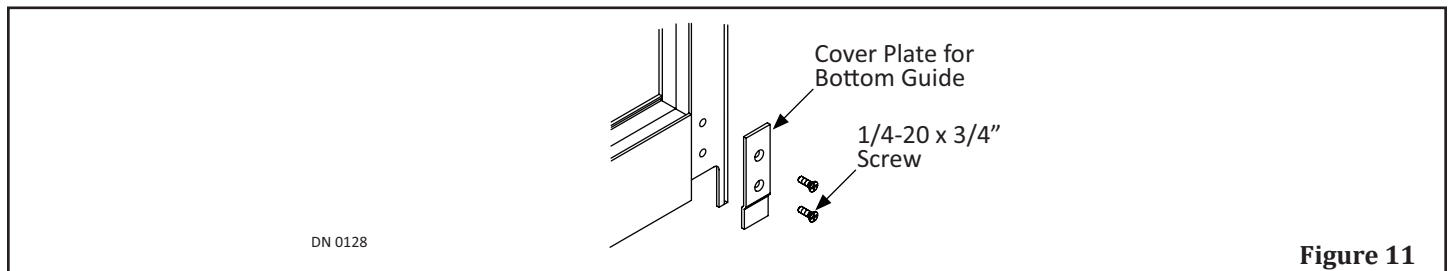


Figure 11

2. Install the Bottom Guide by sliding rollers into the Bottom Rail so the Bracket sticks out from underneath (in direction of where the Slide door is to be installed).
3. Use the Bracket to slide the Bottom Guide towards the Pivot Stile. Replace the Cover Plate.

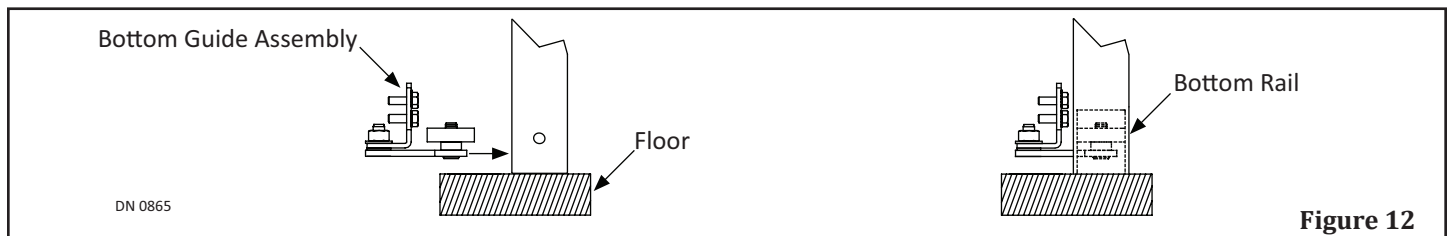


Figure 12

SECTION 7.3: Install the Floor Bracket

1. Snap a chalk line between Jamb Tubes in front of Sidelite Panel.

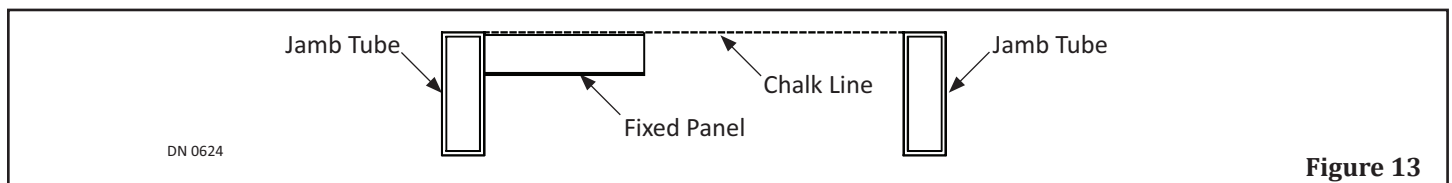


Figure 13

2. Go to the bottom of the Strike Stile. Insert the Floor Bracket inside the Bottom Rail so the bottom plate portion sticks out from underneath (in direction of where the Slide door is to be installed).
3. Close the Slide Door. Adjust the Fixed Panel for weathering gap. Adjust the Slide Door for racking and plumb to Strike Jamb.
4. Secure the upper plate portion of the Floor Bracket to the side of Strike Stile with (1) 1/4-20 x 1/2 inch Phillips Head screw.
5. Use the Floor Bracket as a template to drill (2) screw holes for #14 x 1-1/4 inch Flathead Tapcon screws.
6. Secure the Floor Bracket to the floor with (2) #14 x 1-1/4 inch Flathead Tapcon screws. Replace the Cover Plate.

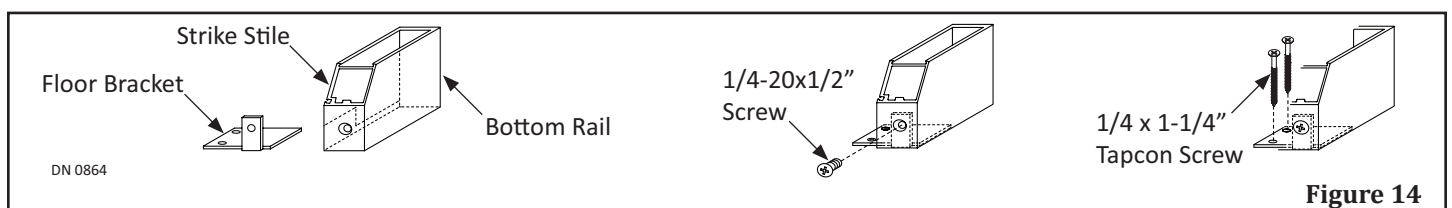


Figure 14

CHAPTER 8: INSTALL THE SLIDE DOOR

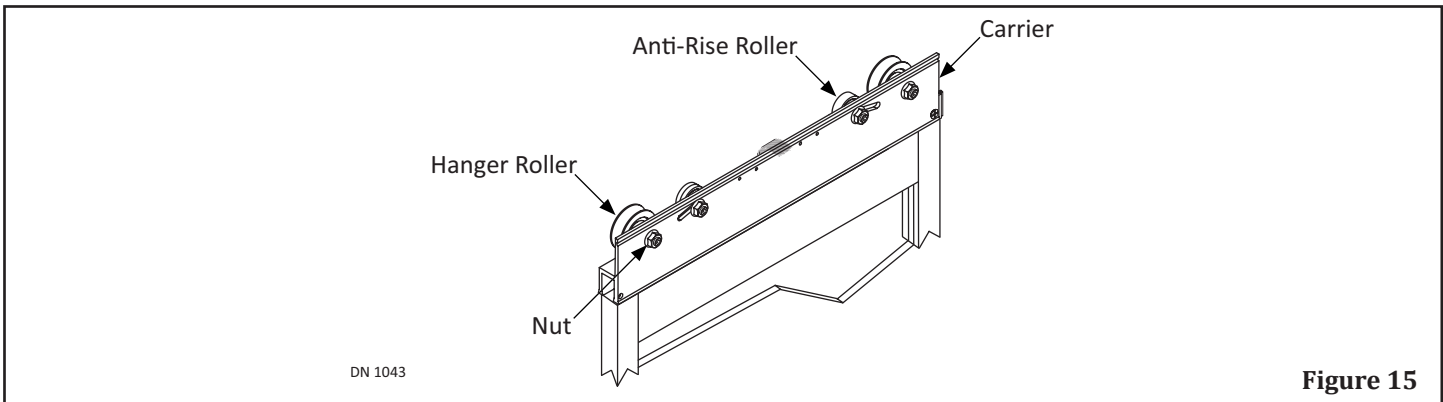


Figure 15

SECTION 8.1: Install Carrier onto Track

CAUTION

Do not test Breakout until all adjustments are made and doors are secured.

CAUTION

Do not rotate the Roller Axle counter-clockwise. Doing so will unthread the Axle from the Roller Assembly.

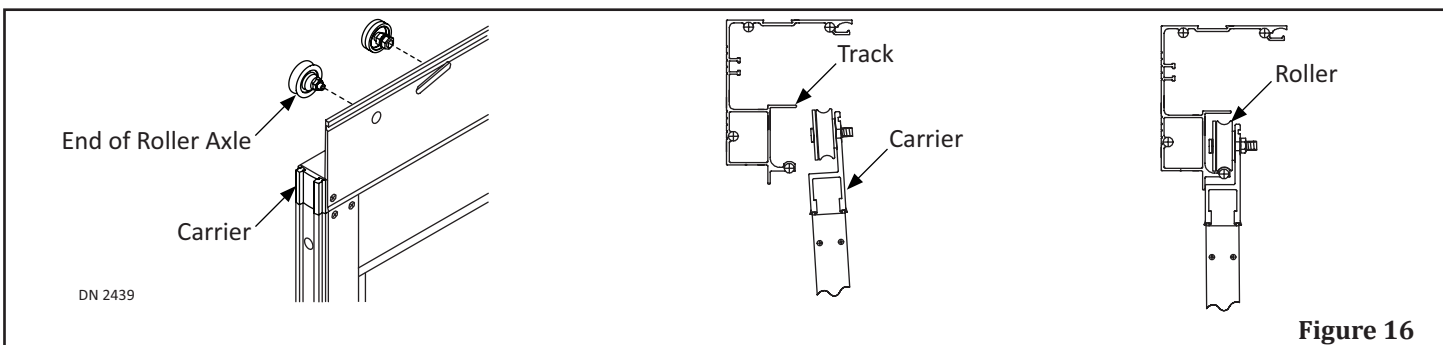


Figure 16

1. Go to the Carrier located on top of Slide Door. Loosen (1) 7/16-20 Whiz Lock Nut on each Roller by inserting (1) 7/32" Allen wrench into the exposed end of a Roller Axle. Hold the 7/32 inch Allen wrench in place to keep the Roller Axle stationary. At the same time, loosen (1) 7/16-20 Whiz Lock nut with a 15/16 inch Open End Wrench.
2. To make it easier for rollers to "catch onto the track", slightly tilt and lift the Slide Door into the Header, and onto the Track.

SECTION 8.2: Secure Slide Door to Belt Clips

1. Secure each Belt Clip to the Carrier with (2) 1/4-20 x 3/4 inch Whiz-Lock screws.

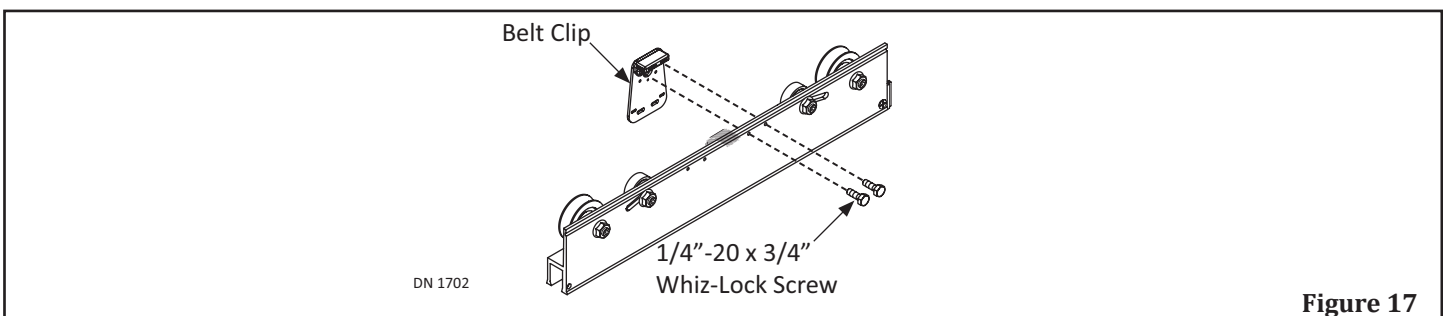


Figure 17

SECTION 8.3: Secure Bottom Guide to the Fixed Slide Door

1. Go to the Bottom Rail on the Fixed Sidelite. Locate the Bracket that should be sticking out from underneath.
2. Slide the Pivot Stile (on Slide Door) onto the Bracket.
3. Support the weight of the Fixed Sidelite. Breakout the Slide door to Full Open position.
4. Secure the Bracket to the Pivot Stile with (2) 1/4 - 20 x 3/4 inch Whiz-Lock screws

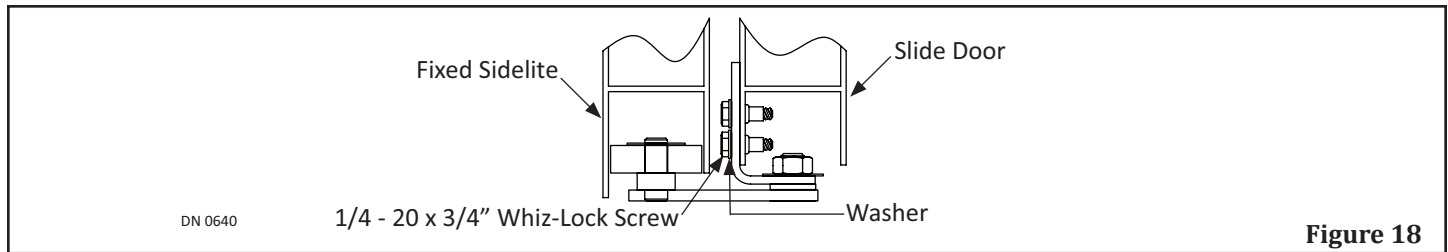


Figure 18

CHAPTER 9: INSTALL WEATHERING

SECTION 9.1: Full Open Door Panel

1. Secure the Brush Holder to the Bottom Rail of Sidelite Panel with (3) #6 x 1/2 inch self tap screws.
 - a. It is recommended to leave at least a 1/8 inch gap between the Edge of the Pivot Stile and the Brush Holder, while allowing 1/8 inch Vinyl to extend past the Brush Holder so the gap is filled.
2. Breakout the Swing Panel.
3. Secure the Brush Holder against the Bottom Rail of Slide door with (3) #6 x 1/2 inch self tapping screws.

SECTION 9.2: Fixed Sidelite Door Panel

1. Secure the Brush Holder to the Bottom Rail of Slide door with (3) #6 x 1/2 inch self tap screws.

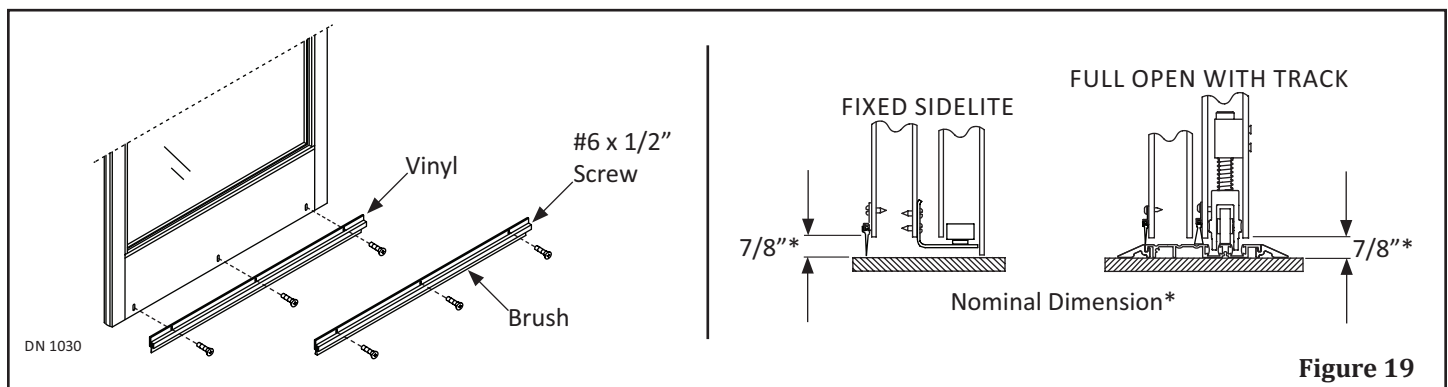


Figure 19

SECTION 9.3: Door Frame

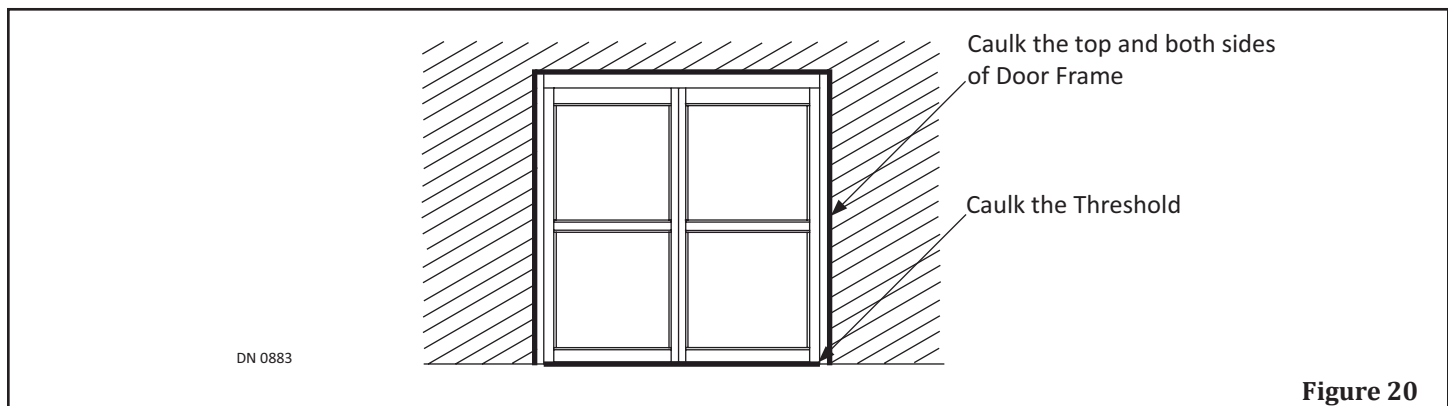


Figure 20

1. Ensure the entire Door Frame is properly secured to the Rough Opening.
2. Apply caulking bead between the Door Frame and Rough Opening (inside and outside).
3. Apply caulking bead to the Threshold at the bottom of Door Frame.

CHAPTER 10: INSTALL GLAZING ON DOOR PANEL

Note: Place Setting Blocks in the designated marked spots, only. Cross-Blocking helps direct glass weight away from the strike edge of the door, to prevent sagging and possibly dragging on the floor or threshold.

1. Ensure the Base Glass Stop (Pre-installed at the NABCO Factory) is free of debris and/or sharp objects.
2. Go to the STRIKE side of panel at the TOP.
3. Measure (6) inches across from the Strike End of Top Rail, towards the Pivot Stile. Mark that spot.
4. Measure (6) inches down from the Strike End of Top Rail towards the Bottom Rail. Mark that spot.
5. Go to the PIVOT side of panel at the BOTTOM.
6. Measure (6) inches across from the Pivot End of Bottom Rail, towards the Strike Stile. Mark that spot.
7. Measure (6) inches up from the Pivot End of Bottom Rail, towards the Top Rail. Mark that spot.
8. For each marked spot, place (1) Setting Block (not provided by NABCO) on top of the Base Glass Stops.
9. Place the Glass Panel on top of the Setting Blocks and up against the Vinyl.
10. Shift the Glass Panel until it is square. Secure the Glass Panel with Snap-In Glass Stops.
11. To raise the Door Panel for Door Panels that are not square or sag at the lead edge, increase the thickness of a Setting Block (not provided by NABCO).

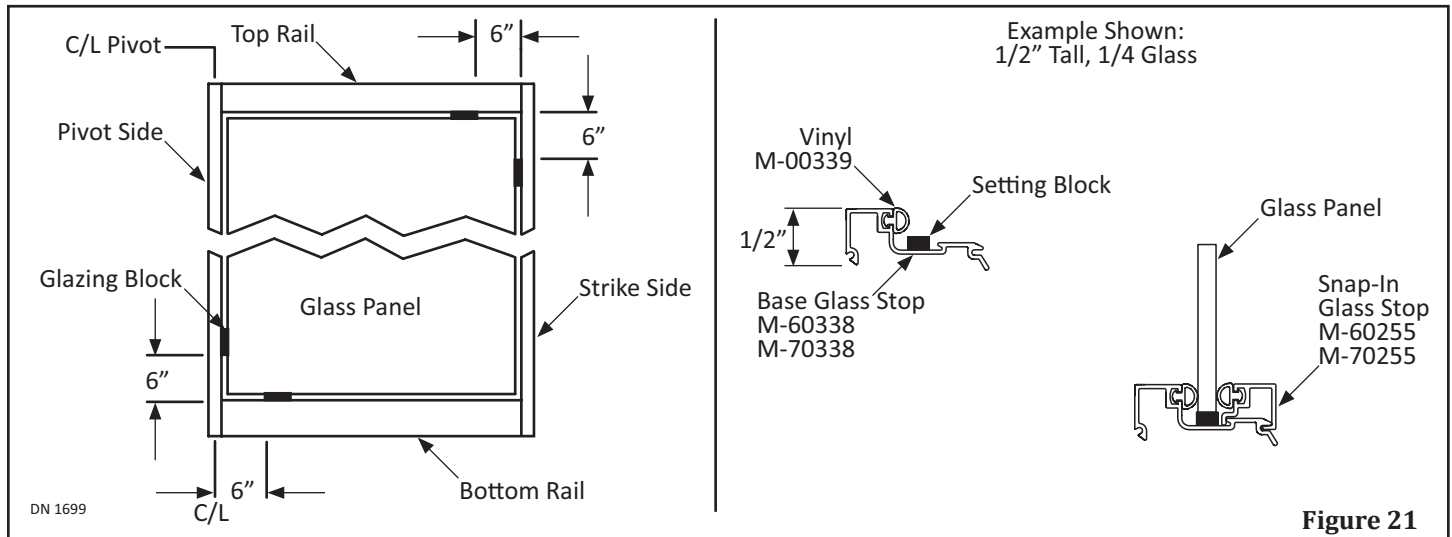


Figure 21

CHAPTER 11: ADJUSTMENTS

SECTION 11.1: Adjust Preload

Attention: Glass must be installed before adjusting Preload.

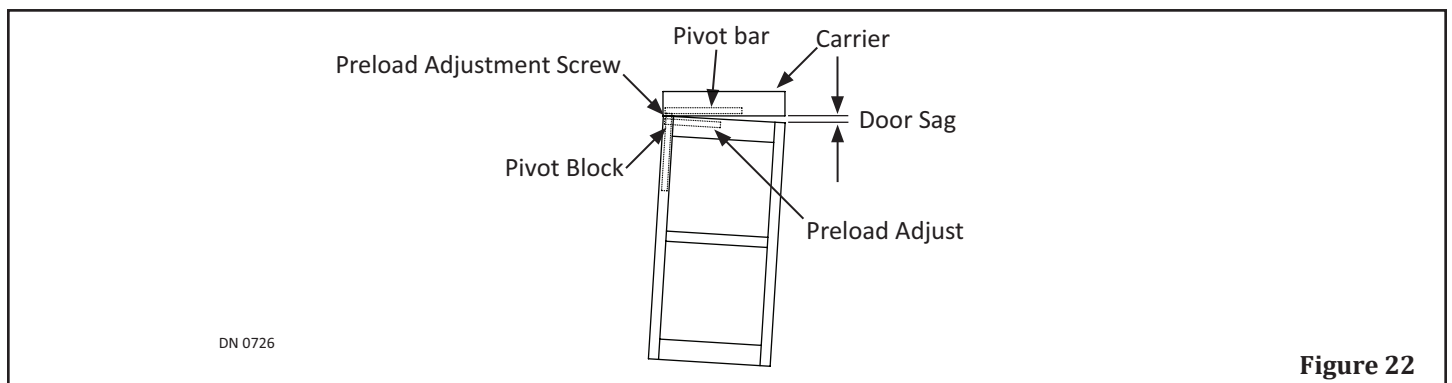


Figure 22

1. Support the weight of Slide Door, then Breakout Slide door approximately 25 degrees.
2. Check for door sag. The Slide door should latch without having to be manually lifted.

3. Go to the Preload Block located inside the Top Rail. Loosen (2) 1/4-20 x 1 inch Hex Screws used to secure the Carrier Pivot Assembly to the Top Door Web.
4. Go to the top of Pivot Stile. Locate (1) 5/16-24 x 1/2 inch Set Screw.
5. Adjust Door Sag by tightening the Set Screw with a 7/32 inch Allen Wrench.
 - a. Tightening the Set Screw will raise the Strike Side of the Door.
 - b. Do Not allow the Adjustment Set Screw to protrude more than 7/32 inch past the end of stile.
 - c. Substitute the 5/8 inch Set Screw with the optional 1/2 inch Set Screw supplied by NABCO as needed.

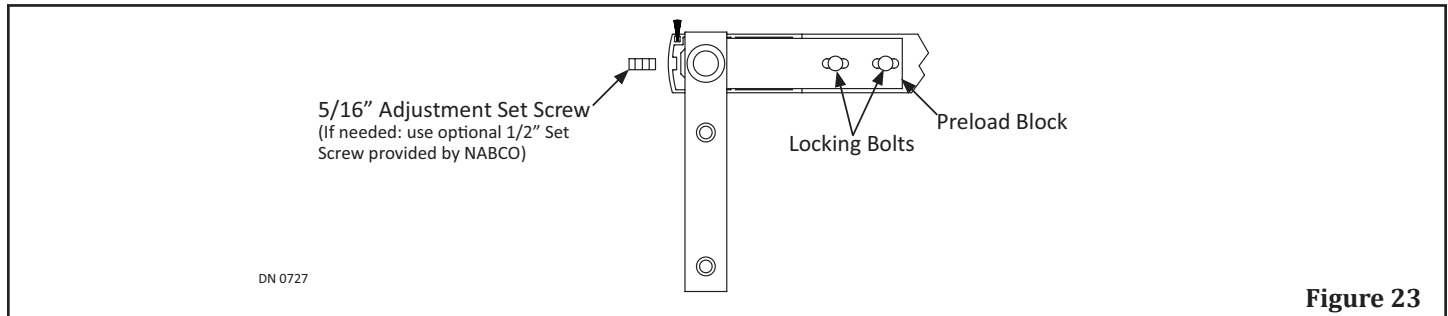


Figure 23

SECTION 11.2: Adjust Horizontal Position of Carrier

Attention: Adjust Preload before adjusting position of Carrier.

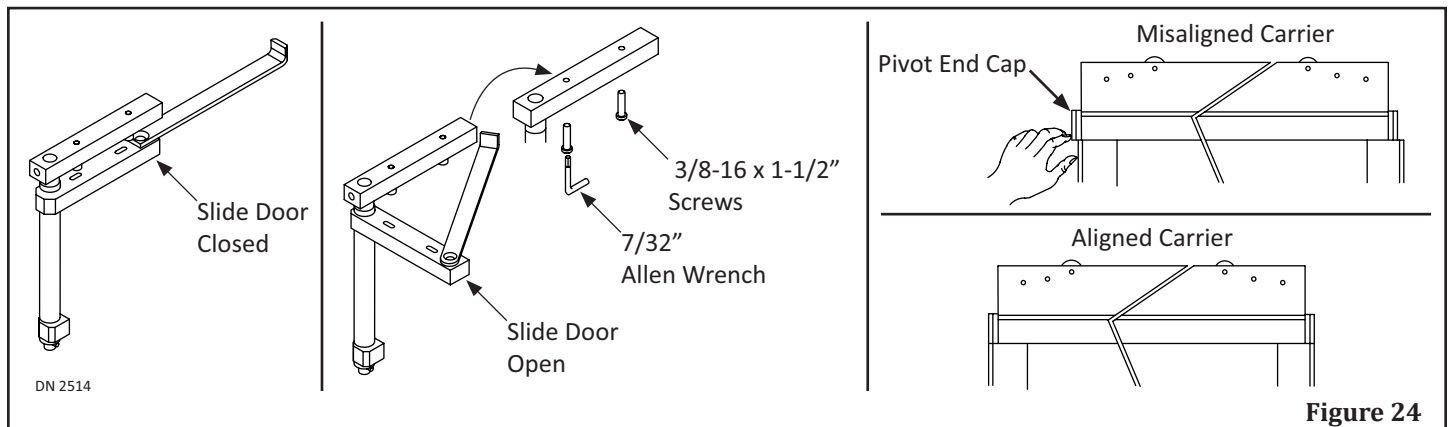


Figure 24

1. Break Open the Slide Door. Locate the Pivot Assembly inside the Carrier.
2. Loosen (2) 3/8-16 x 1-1/2 inch Screws securing the Pivot Assembly to the Carrier.
3. Slide the Carrier Bar to the left or right, until the Slide Door is aligned to the Carrier. Tighten (2) 3/8-16 x 1-1/2 inch Screws.
4. Verify that the Upper Panic Catch inside the Carrier is still aligned to the Lower Panic Catch inside the Door Web. If an adjustment is deemed necessary:
 1. Go inside the Carrier. Locate the Upper Panic Catch. Loosen (2) 5/16-18 x 1.25" Set Screws.
 2. Slide the Upper Panic Catch to the right or to the left until it is aligned to the Lower Panic Catch. Tighten Set Screws.

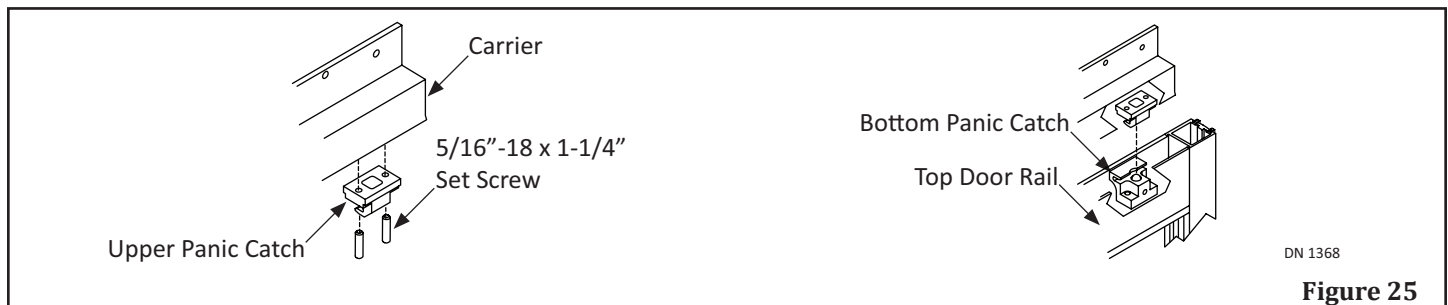


Figure 25

SECTION 11.3: Adjust the Ball Plunger

1. Breakout the Slide door. Go inside the Top Rail (closest to the Strike Stile). Remove the Panic Catch Assembly.
2. Loosen the Set screw that is located in front of the Panic Catch.
3. Go underneath the Panic Catch. Raise or lower the Ball Plunger to adjust the engagement.
 - a. The Ball Plunger must be adjusted for proper breakout resistance to meet ANSI A156.10 code and/or local code.
 - b. Use minimal engagement if Panic Hardware is used.
4. Tighten the Set screw. Secure the Panic Catch Assembly inside the Top Rail with (2) 1/4-20 x 1-1/4 inch Socket Head screws.

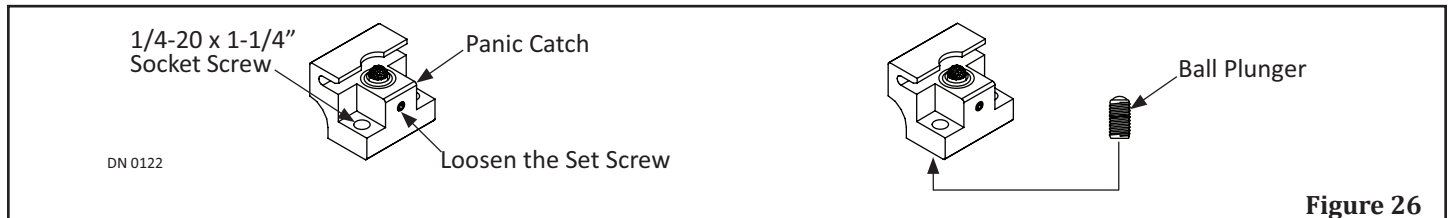


Figure 26

SECTION 11.4: Adjust Rollers

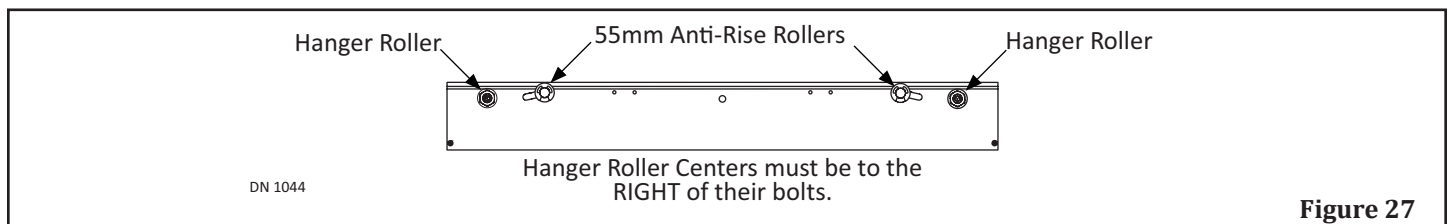


Figure 27

11.4.1 Hanger Rollers

1. Raise or lower the Slide door by turning the Axle of the Hanger Roller clockwise with a 15/16" Open End Wrench. The appropriate gap between Bottom Rail and floor is between (13/16 inch to 15/16 inch) with the nominal gap being 7/8 inch.
2. Ensure the Leading Edge between (Slide doors/Jamb Tubes), and (Doors/Header), are parallel.

11.4.2 Anti Rise Rollers

1. Loosen (2) Anti-Rise Rollers located towards the middle of the Carrier.
2. Slide the Anti-Rise Roller up or down within the slot until there is 1/64 inch to 1/32 inch gap between the Roller Wheel and the Top Track. The Gap should be about the same thickness as a credit card.

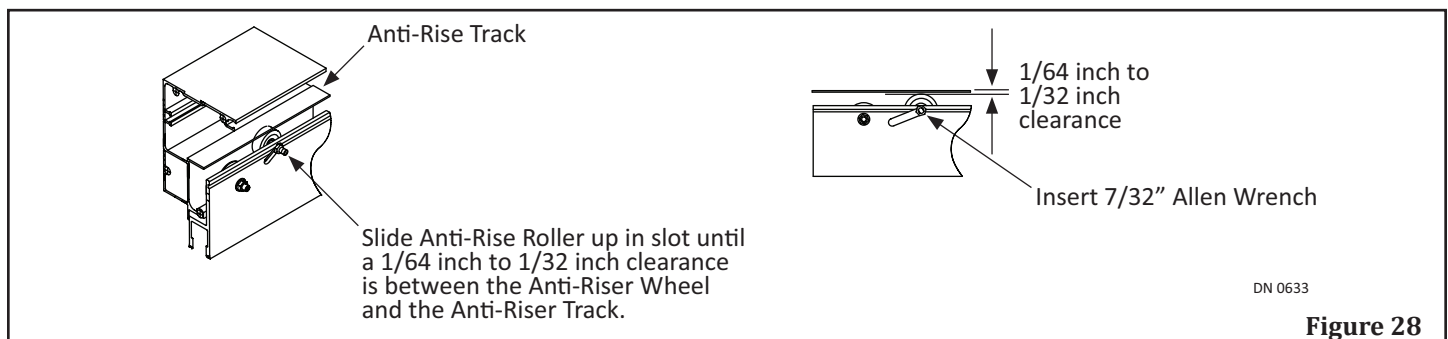


Figure 28

11.4.3 Tighten Rollers

1. Hold the 7/32 inch Allen wrench in place to keep the Roller Axle stationary. At the same time, tighten each (1) 7/16-20 Whiz Lock nut with a 15/16 inch Open End Wrench.



Figure 29

SECTION 11.5: Adjust the Nose Caster

Note: For Units 54 Inches Wide (or greater) and/or over 200 Pounds. Nose Caster is used to keep the Slide Door from hitting/ scraping the floor during Breakout.

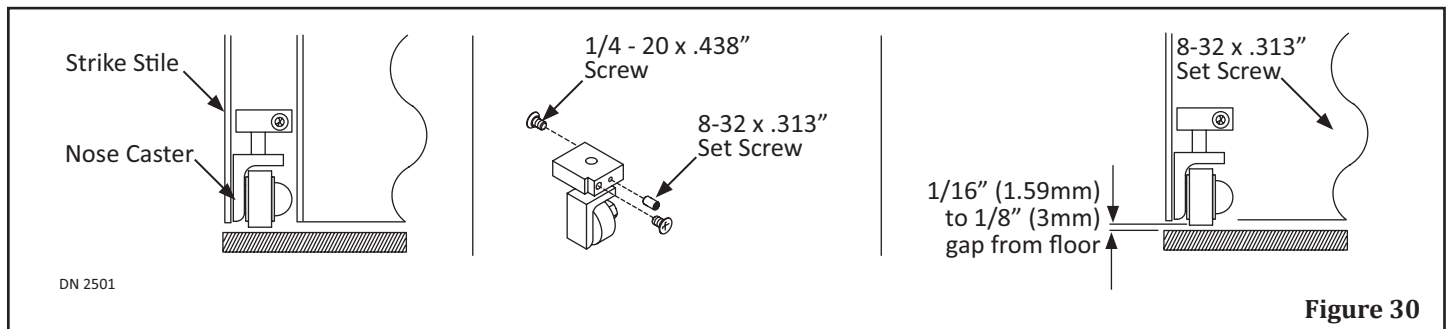


Figure 30

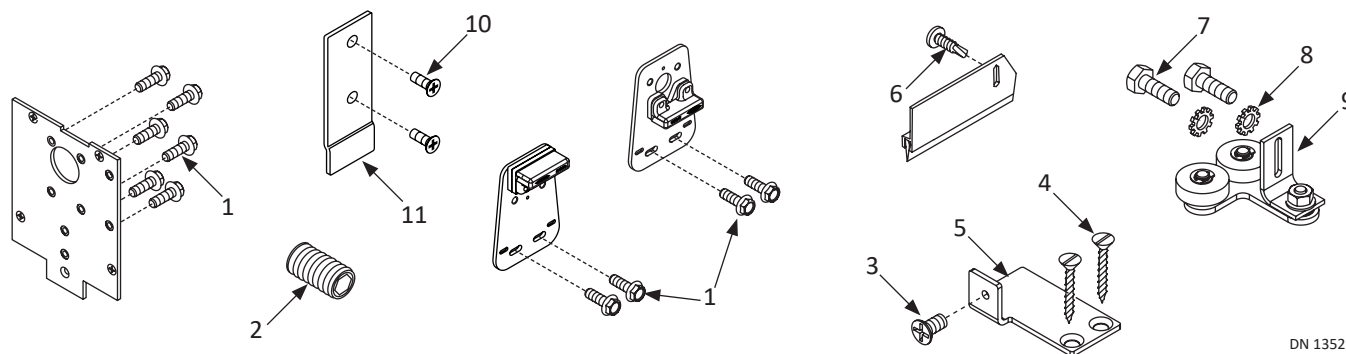
1. Remove the Slide door from the Track. Lay down on a flat surface.
2. Go to the bottom of the Strike Stile. Locate the Nose Caster.
3. Remove (1) 1/4-20 x .438" Screws from each side of Strike Stile.
4. Remove the Nose Caster.
5. Loosen (1) #8-32 x .313 Set Screw to raise the Wheel of the Nose Caster so it is 1/16" to 1/8" from the floor. Retighten.
 - a. Ensure the Wheel slightly protrudes from underneath the Slide Door.
6. Replace and then secure the Nose Caster to the Strike Stile with (2) 1/4-20 x .438" Screws.
7. Fully close the Slide door.
 - a. Ensure the Nose Caster does not hit or scrape the floor.

CHAPTER 12: SLIDE DOOR SAFETY CHECK

1. Ensure Header Cover has been replaced and properly secured with (2) 10-24 x 0.625 inch screws.
2. Ensure all other hardware and/or components are properly secured.
3. Check the motion of the Slide door. Slide door should slide freely.
4. Check for proper door operation.
5. Clean the doors, header, and frame.
6. Clean up the work area and floor area. Floor area should be clean with no loose parts that might cause user to trip or fall.

SERVICE PARTS: LH KIT P/N A-00403; RH KIT P/N A-00618

Fixed Sidelite Standard



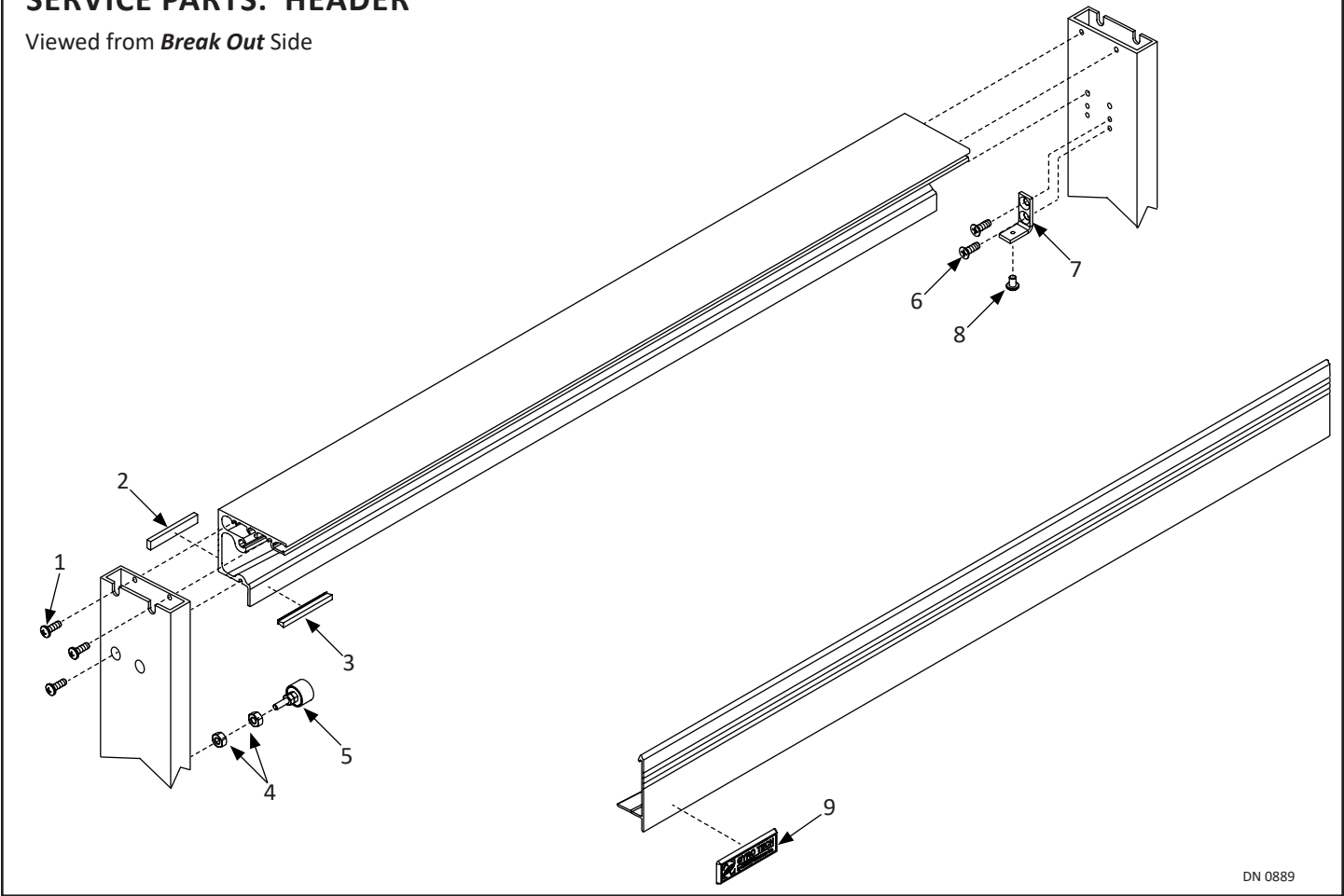
DN 1352

Fixed Sidelite 1175 Parts Kit: LH P/N A-00403 and RH P/N A-00402

Item	Part	Note	Description	QTY	Used To
1	T-00010		HHCS,1/4-20x0.750L.,WHIZLOCK,ZINC	2	Secure Belt Bracket to Carrier on top of Slide Door
2	T-00261		SHSS,5/16-24x0.500L.,CUP PT.	12	Secure Header to Jamb Tubes
3	T-00055	Zinc	FHMS,1/4-20x0.500L.,PHIL,ZINC	1	Adjust PreLoad on Slide Door (at top of Strike Stile)
	T-00057	Black Zinc	FHMS,1/4-20x0.500L.,PHIL,BLK ZN	1	Secure Floor Bracket (M-00717) to Strike Stile
4	T-00062		FHSMS,1/4x1.250L.,PHIL,TAPCON,BLUE	2	Secure Floor Bracket (M-00717) to Floor
5	M-00717		FLOOR BRKT, RHFS	2	Secure Fixed Sidelite to Floor
	M-00710		BRACKET,FLOOR, LHFS		
6	T-00222	Zinc	PHSMS,6x0.500L.,PHIL,TEKS,ZINC	4	Secure Brush Holder to Door Panel(s)
	T-00260	Black Zinc	PHSMS,6x0.500L. PHIL,TEKS BLK ZN		
7	T-00064		HHCS,1/4-20x0.750L.,ZINC	2	Secure Bracket portion of the Bottom Guide Assembly to the Fixed Sidelite
8	T-00087		WASHER, LOCK, EXT, 1/4 ID, ZINC	2	Pivot Stile on Slide Door
9	A-00181	RH	BTM GUIDE DOUBLE ROLLER ASM, RH	1	Allow Slide Door to Open/Close. Roller portion is inserted into Bottom of Strike Stile on Fixed Sidelite.
	A-00183	LH	BTM GUIDE DOUBLE ROLLER ASM, LH		
10	T-00015		FHMS,1/4-20x0.750L.,PHIL,ZINC	2	Secure the Bottom Guide Cover Plate to the Strike Stile
11	M-00709		COVER, PLATE, BOTTOM GUIDE, FS	1	Provide access for the Bottom Guide

SERVICE PARTS: HEADER

Viewed from *Break Out* Side

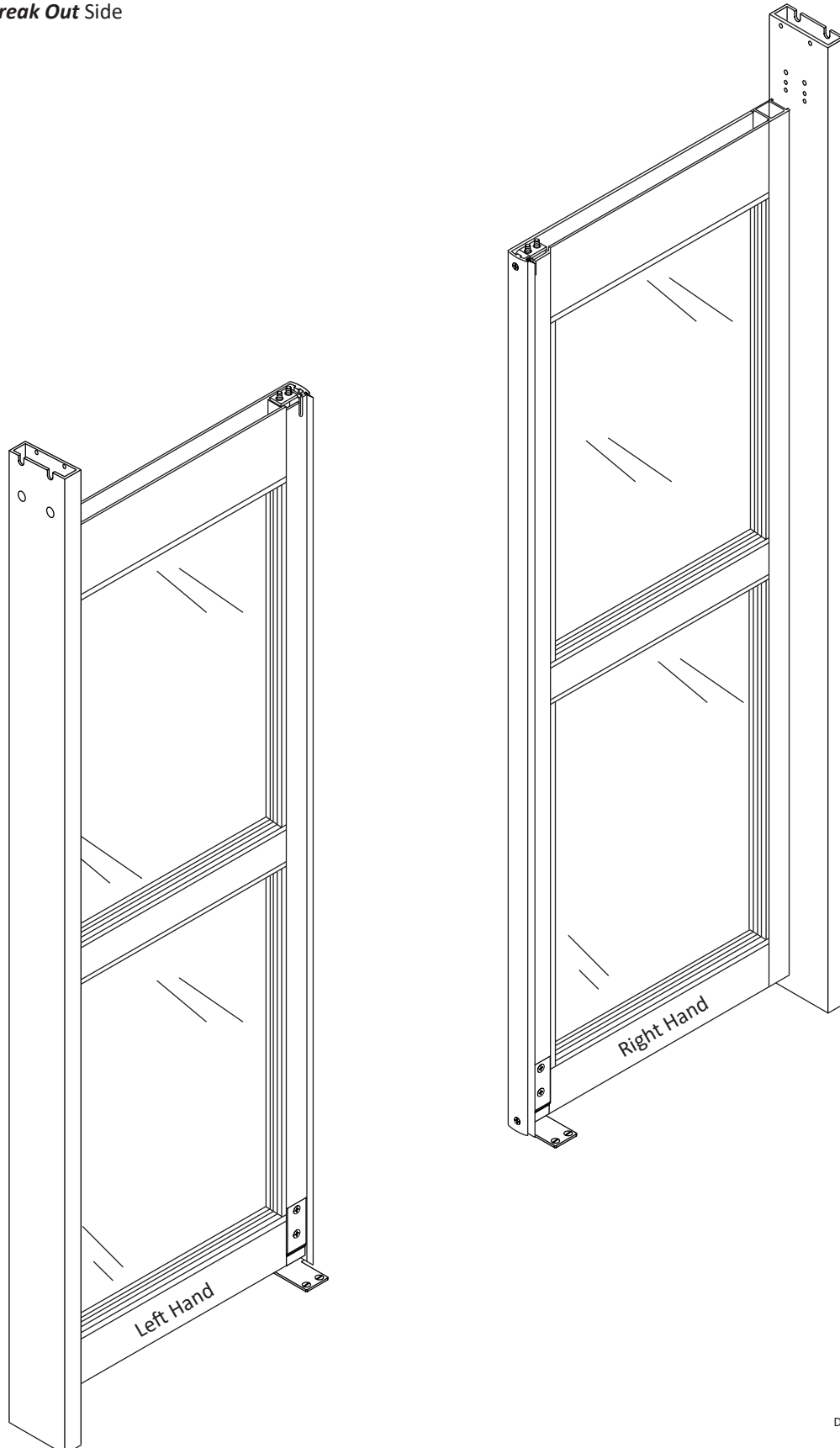


DN 0889

Header				
Item	Part	Finish/Sizes/Notes	Description	
1	T-00326		RHMS,1/4-20x0.750L.,PHIL,ZINC SELF TAPNG	
2	M-00281		FOAM WEATHERSTRIPPING ADHESIVE BACKED	
3	M-00688		PILE WEATHERING .45 TALL W/ ADHESIVE	
4	T-00002		NUT,HEX,1/4-20,ZINC	
5	A-00087		BUMPER,HEADER DOOR STOP	
6	T-00016		FHMS,1/4-20x0.438L.,PHIL,UNDERCUT,ZINC	
7	M-01049		CLIP, COVER	
8	T-00323		RHMS,8-32x0.250L.,PHIL,ZINC	
9	C-00067		NAMEPLATE, ADHESIVE BACKED	

SERVICE PARTS: FIXED SIDELITE

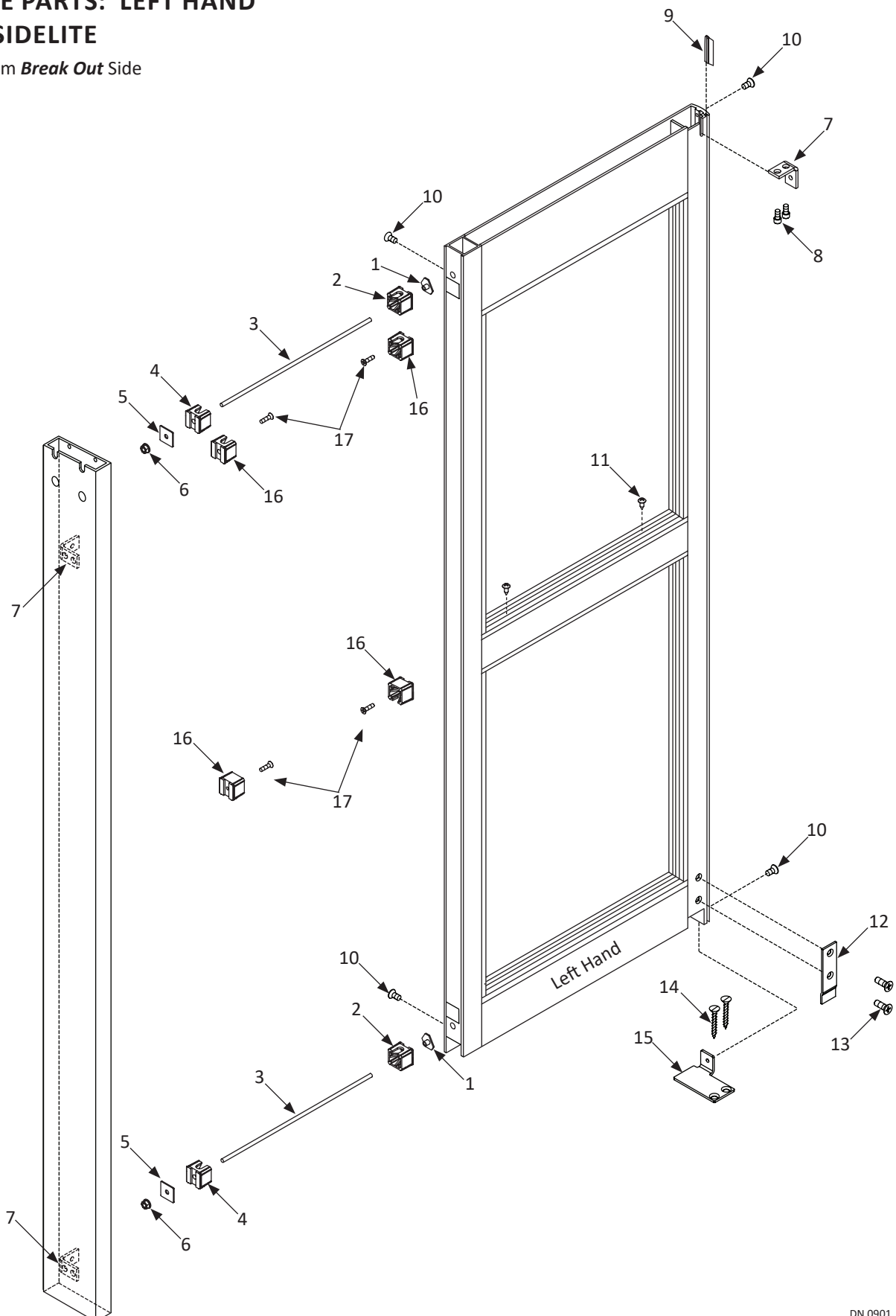
Viewed from **Break Out** Side



DN 0888

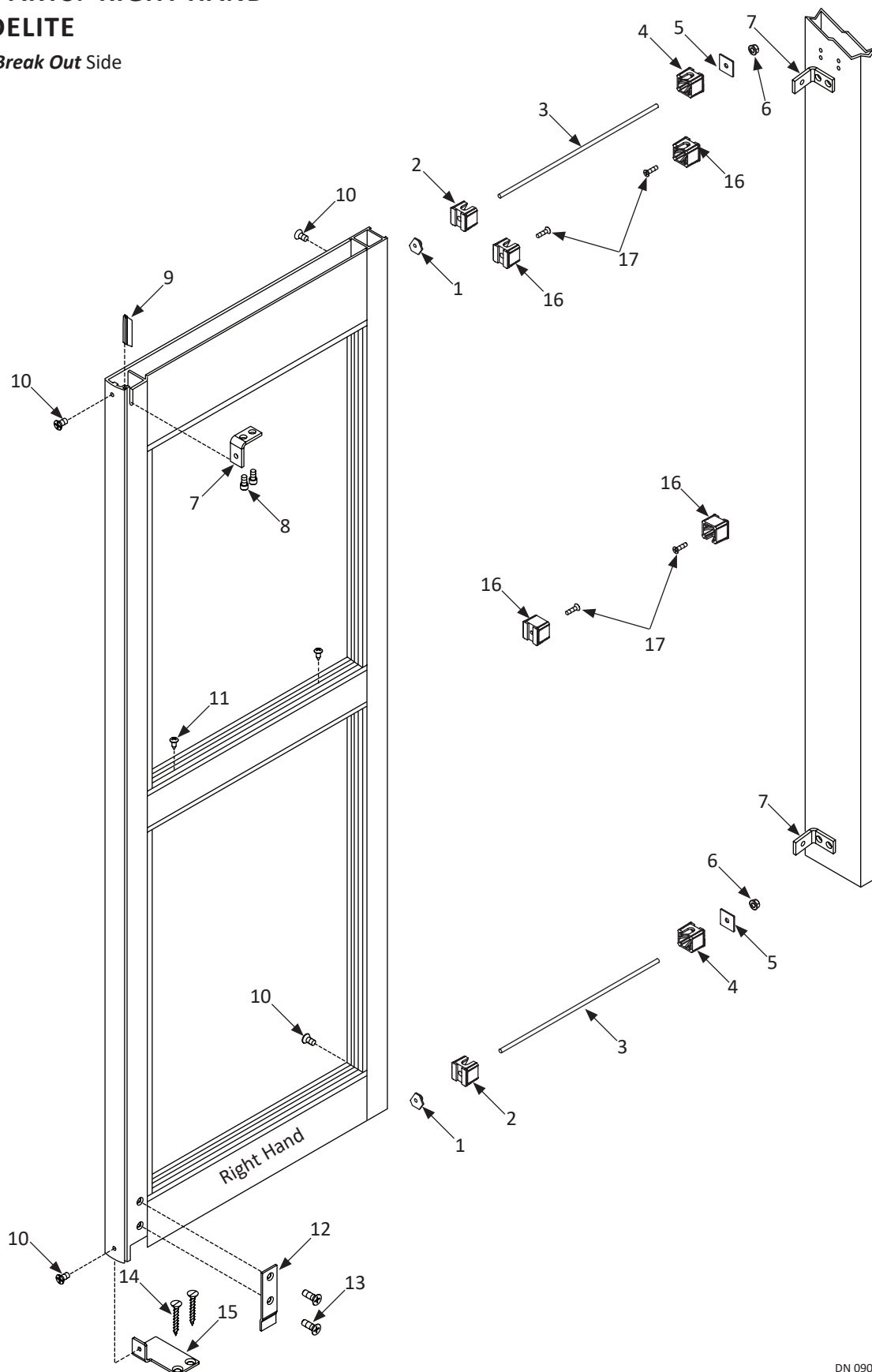
SERVICE PARTS: LEFT HAND FIXED SIDELITE

Viewed from **Break Out** Side



SERVICE PARTS: RIGHT HAND FIXED SIDELITE

Viewed from **Break Out** Side

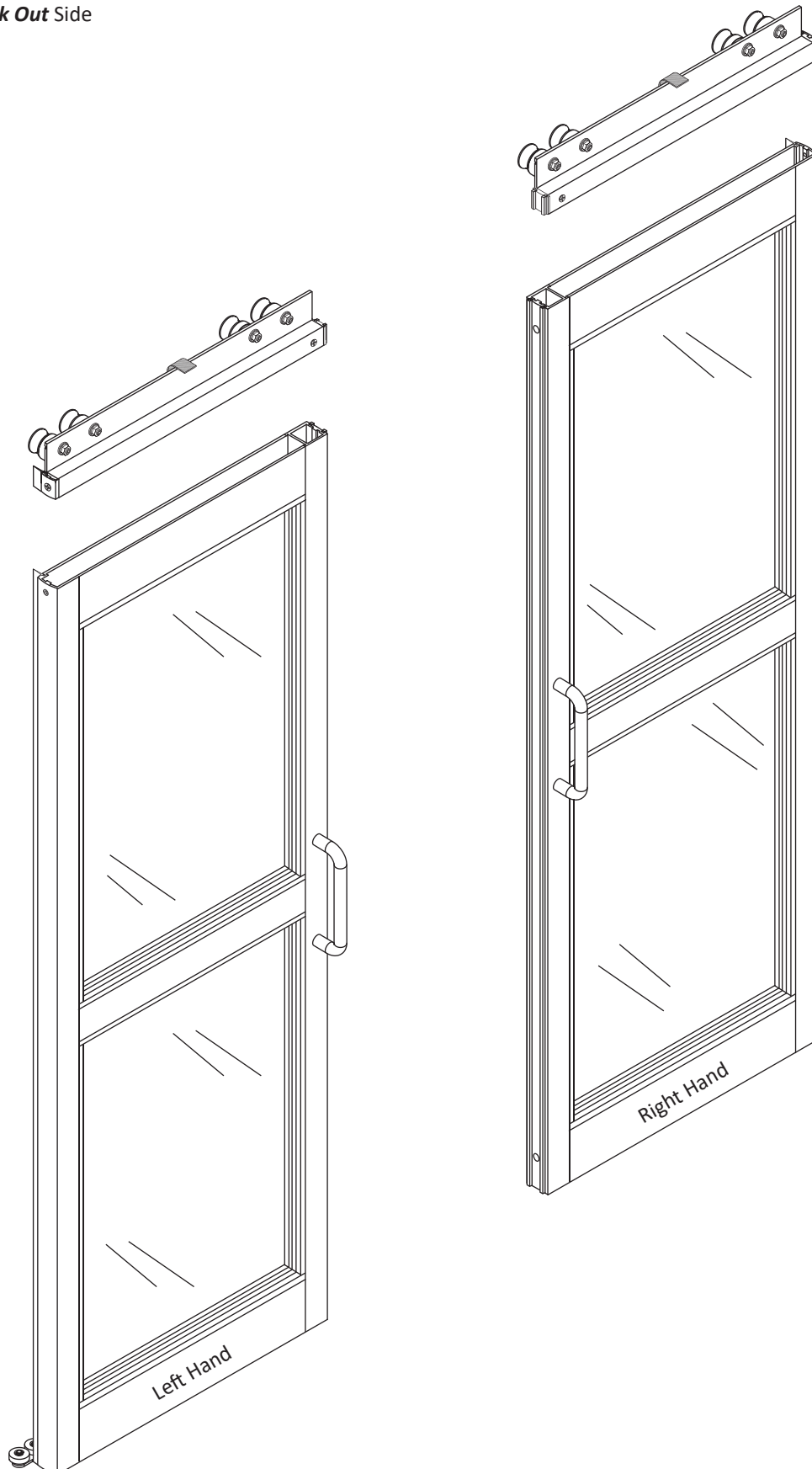


DN 0902

Fixed Sidelite			
Item	Part	Finish/Sizes/Notes	Description
1	M-00416		T-NUT, 3/8"-16, TIE ROD
2	M-00460		CLIP,MUNTIN,.500 HOLE
3	M-00272	Zinc	3/8-16 THREADED ROD
4	M-00461		CLIP,MUNTIN,.386 HOLE
5	M-00422		PLATE,TIE ROD
6	T-00025	Zinc	NUT,WHIZLOCK,3/8-16,ZINC
7	M-00706		BRACKET,MOUNTING ,FIXED SIDELITE
8	T-00261		SHSS,5/16-24x0.500L.,CUP PT.
9	M-01241	Gray	WEATHERING, VINYL, 9/16IN GRAY FIN
	M-71241	Black	WEATHERING,VINYL,9/16IN,BLK
10	T-00055	Zinc	FHMS,1/4-20x0.500L.,PHIL,ZINC
	T-00057	Black Oxide	FHMS,1/4-20x0.500L.,PHIL,BLK ZN
11	T-00098		PHSMS,10x0.563L.,PHIL,TYPE A
12	M-00709	Zinc	COVER, PLATE, BOTTOM GUIDE, FS
13	T-00015	Zinc	FHMS,1/4-20x0.750L.,PHIL,ZINC
14	T-00313		FHSMS - SLOTTED, #14 X 1 1/12" LG
15	M-00717	RH	FLOOR BRKT, RHFS
	M-00710	LH	BRACKET,FLOOR, LHFS
16	M-00462		CLIP,MUNTIN,.261 HOLE
17	T-00061	Zinc	FHMS,1/4-20x1.000L.,PHIL,TRI-LOBE,ZINC

SERVICE PARTS: SLIDE DOOR

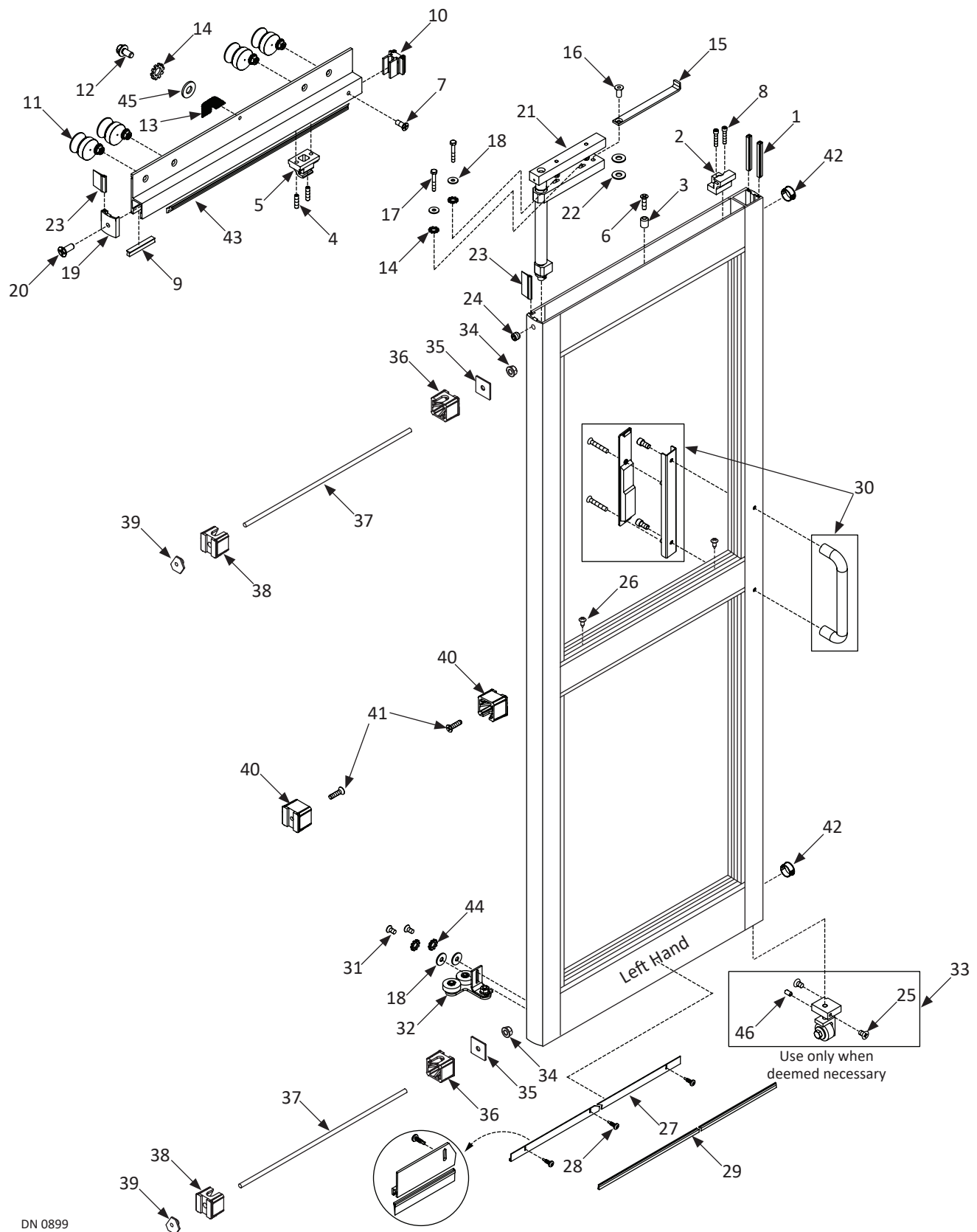
Viewed from **Break Out** Side



DN 0896

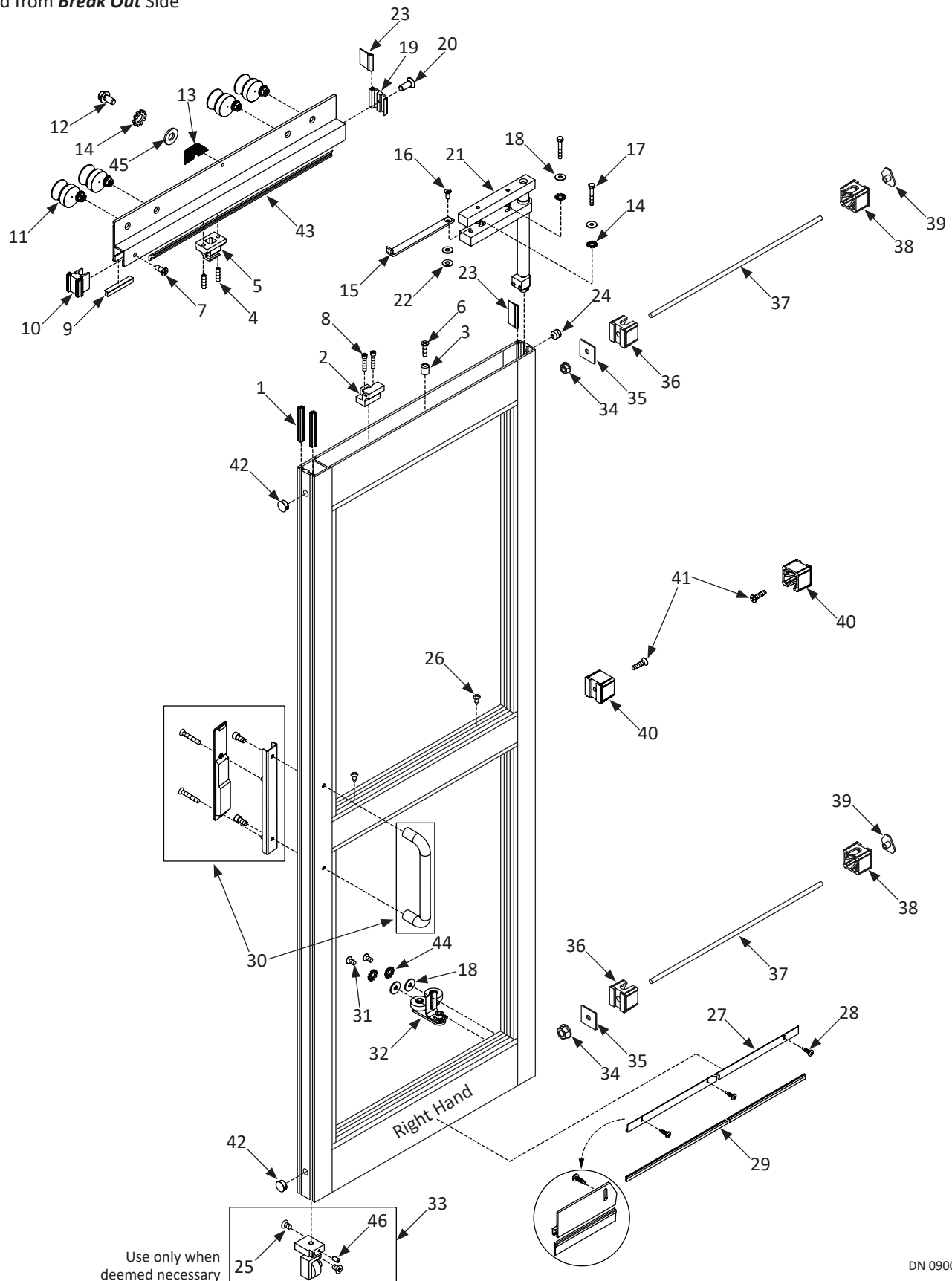
SERVICE PARTS: LEFT HAND SLIDE DOOR

Viewed from **Break Out** Side



SERVICE PARTS: RIGHT HAND SLIDE DOOR

Viewed from **Break Out** Side



DN 0900

Fixed Sidelite Slide Door			
Item	Part	Finish/Sizes/Notes	Description
1	M-01244	Black	WEATHERING,BULB
2	A-01294		PANIC CATCH ASM,BOTTOM HALF,.125 WALL
	A-01128		PANIC CATCH,BOTTOM;MODEL1100;W-1/8WALL
3	M-00653		BRACKET, LIMIT ARM SUPPORT
4	T-00091		SHSS,5/16-18x1.250L.,CUP PT.
5	M-00483		PANIC CATCH RELEASE ASSEMBLY
6	T-00061	Zinc	FHMS,1/4-20x1.000L.,PHIL,TRI-LOBE,ZINC
7	T-00184	Zinc	FHMS,10-32x0.500L.,PHIL,UCUT,TRI-LOBE,ZN
8	T-00037		SHCS,1/4-20x1.250L.,ZINC
9	M-00690	Smoke Seal Only	WEATHER, PILE .2
10	A-00400	Clear	CARRIER END CAP,STRIKE SIDE,204
	A-00401	Dark Bronze	CARRIER END CAP,STRIKE SIDE,313
11	A-00416		ROLLER HANGER,30mm
12	T-00346	Green	HHCS:1/4-20x0.375L:GREEN:WASH HD:SLOT
13	M-01275		STATIC ARRESTOR,STRIP 4"
14	T-00087		WASHER, LOCK, EXT, 1/4 ID, ZINC
15	M-00379		LIMIT ARM, STANDARD STILES
16	T-00018	Zinc	FHCS,7/16-14x1.000L.,ZINC
17	T-00028		HHCS,1/4-20x1.750L.,GR5,ZINC
18	T-00029		WASHER,.250 ID,.563 OD,.049 THK,ZINC
19	M-01255	Clear	END CAP,7/16x1-7/8,204
	M-71255	Dark Bronze	END CAP,7/16x1-7/8,313
20	T-00183	Black Zinc	FHMS,10-32x0.500L.,PHIL,UCUT,23-PT,BLKZN
	T-00176	Zinc	FHMS,10-32x0.500L.,PHIL,UCUT,23-PT,ZINC
21	A-00092		CARRIER,PIVOT,NARROW STILE
	A-00165		CARRIER, PIVOT ASSY, MED STILE
	A-00168		CARRIER PIVOT ASM. NRW PANEL & STILE
	A-00172		CARRIER,PIVOT,ASM.,NRW.PNL - MED.STILE
22	T-00092		WASHER,.438 ID,1.00 OD,.083 THK,ZINC
23	M-01241	Smoke Seal Only/Gray	WEATHERING, VINYL, 9/16IN GRAY FIN
	M-71241	Smoke Seal Only/Black	WEATHERING,VINYL,9/16IN,BLK
24	T-00019	Black Oxide	SHSS,5/16-24x0.313L.,CUP PT.
25	T-00016	Zinc	FHMS,1/4-20x0.438L.,PHIL,UNDERCUT,ZINC
	T-00108	Black Oxide	FHMS,1/4-20x0.438L.,PHIL,UNDERCUT,BLK ZN
26	T-00098		PHSMS,10x0.563L.,PHIL,TYPE A
27	M-60278	Clear	HOLDER,WEATHERING BRUSH,204,EXTRU
	M-70278	Dark Bronze	HOLDER,WEATHERING BRUSH,313,EXTRU
28	T-00222	Zinc	PHSMS,6x0.500L.,PHIL,TEKS,ZINC
	T-00260	Black Zinc	PHSMS,6x0.500L. PHIL,TEKS BLK ZN
29	M-01239	Gray	WEATHERING, VINYL, 1IN GRAY FIN
	M-71239	Black	WEATHERING:VINYL:1.00:BLK

Fixed Sidelite Slide Door			
Item	Part	Finish/Sizes/Notes	Description
30	A-00988	Clear	HANDLE,D & RECESSED;KIT,204
	A-00989	Dark Bronze	HANDLE,D & RECESSED;KIT;313
31	T-00064	Zinc	HHCS,1/4-20x0.750L.,ZINC
32	A-00181	RH	BTM GUIDE DOUBLE ROLLER ASM, RH
	A-00183	LH	BTM GUIDE DOUBLE ROLLER ASM, LH
33	A-00198	.090 Narrow Stile	NOSE CASTER ASSY, NAR
	A-00207	.125 Medium Stile	NOSE CASTER ASSY, MED
34	T-00025	Zinc	NUT,WHIZLOCK,3/8-16,ZINC
35	M-00422		PLATE,TIE ROD
36	M-00461		CLIP,MUNTIN,.386 HOLE
37	M-00272	Zinc	3/8-16 THREADED ROD
38	M-00460		CLIP,MUNTIN,.500 HOLE
39	M-00416		T-NUT, 3/8"-16, TIE ROD
40	M-00462		CLIP,MUNTIN,.261 HOLE
41	T-00061	Zinc	FHMS,1/4-20x1.000L.,PHIL,TRI-LOBE,ZINC
42	V-00720		PLUG,HOLE,13/16 DOME
43	M-60288	Clear	INTERFACE LEG,204,EXTRU
	M-70288	Dark Bronze	INTERFACE LEG,313,EXTRU
44	T-00087		WASHER, LOCK, EXT, 1/4 ID, ZINC
45	T-00054		WASHER,.281 ID,.625 OD,.065 THK,ZINC
46	T-00105		SHSS,8-32x0.313L.,CUP PT.