

NABCO ENTRANCES TECHNICAL BULLETIN

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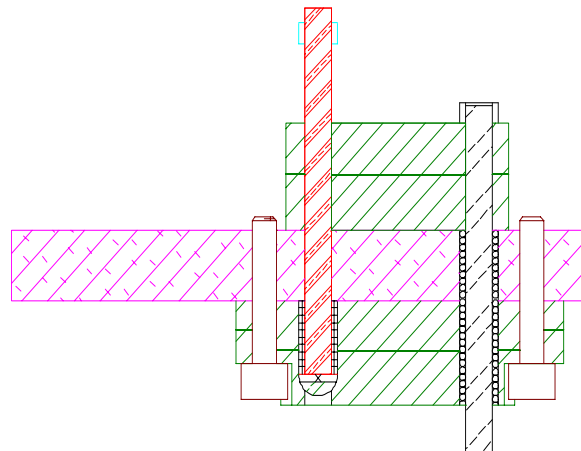
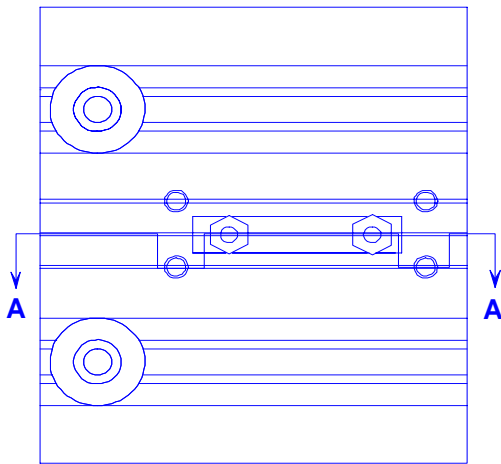
Effective Date: March 15, 2002

Who is the technical contact?
Engineering Department

OHC Swing Door Top Pivot

A Center Pivot Support Block is factory mounted to the OHC Top Pivot Base Assembly inside a swing header. This support block provides the adjustable top pivot for a swing door panel. Four (4) 5/16 - 18 UNC capscrews torqued to a minimum of 15 ft.- lbs. are utilized. These screws are also bonded with Loctite adhesive to ensure they remain tight.

In addition to the factory assembly procedures, we recommend the screws be checked by a field technician, using a torque wrench set to 15 ft. - lb., prior to the final installation of a swing door panel. This will ensure a securely mounted door panel.



Section A-A

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