

NABCO ENTRANCES TECHNICAL BULLETIN

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Effective Date: February 19, 1999

Technical contact: Mike Laeuger

To: NABCO Entrances Sales Representatives and Distributors

Re: Bottom Guide Roller Assembly - p/n 219053 and Threshold Bumper extrusion - p/n 149019, the GT 1175 - Full Open and Pocketed Units

NABCO Entrances is examining some concurring problems with the nylon threshold bumper found in the 1175 floor track. Since we introduced the revised casted bottom guide, the difficulties have increased.

Soon, we will have a permanent solution to this problem. This will include some or all of the following:

- , Quality Inspection - 100% inspection of the bottom guide casting to verify that it is within tolerance (so that it correlates with the remaining parts of the roller assembly), and inspection for the floor track.

 Parts found within tolerance, but continue to cause interference, will be machined.
- , NABCO Entrances will ship all GT 1175 units with the inner bumper extrusion only. Our research concludes that removing the outer bumper extrusion will not affect the units sliding performance.

 The removal of the outer bumper extrusion may help with unusual recycling or abnormally slow door speeds.
- , NABCO Entrances is reviewing the cost effectiveness of retooling the bottom guide casting, floor threshold and/or nylon bumper threshold.
- , NABCO Entrances is considering new vendors to supply a more consistent nylon bumper extrusion.

Thank you for your continued patience and understanding. Your ideas on the issue and resolution of it have been beneficial. We apologize for any inconvenience that this has caused you and your customers.

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